

Laboratory **Mechanical Laboratory, Jindal Stainless (Hisar) Limited,  
Hot Rolling Division, O.P. Jindal Marg, Hisar, Haryana**

Accreditation Standard **ISO/IEC 17025: 2005**

Certificate Number **TC-7074**

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Validity **27.03.2018 to 26.03.2020**

Last Amended on --

Sl.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
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### MECHANICAL TESTING

I.	<b>MECHANICAL PROPERTIES OF METALS</b>			
1.	<b>Ferrous Material Alloys &amp; Products</b>	Tensile Strength	IS 1608: 2005 (RA 2017)	100 MPa to 2300 MPa
		0.2% proof stress	ASTM A 370: 2017	100 MPa to 2200 MPa
		Yield strength	ASTM E 8: 2016a	
		% Elongation		0.4 % to 80.0 %
		% Reduction area		5.0 % to 80.0 %
		Charpy impact test V Notch (At ambient temp. & up to (-)196 deg. C)	IS 1757 (Part 1): 2014 ASTM A 370-2017 ISO 148-1-2016 ASTM E 23 – 16b	2 J to 240 J
		Rockwell Hardness	IS 1586 (Part 1): 2012 ASTM A 370: 2017	60 HRBW to 100 HRBW 20 HRC to 70 HRC
Bend	ASTM A 370: 2017 ASTM A 480: 2017 ASTM E 290: 2014 IS 1599: 2012 (RA 2017)	Qualitative (Mandrel diameter in mm: 6, 7, 8, 9, 9.5, 10, 12, 14, 16, 18, 20, 24, 25)		
II.	<b>METALLOGRAPHY TEST</b>			
1.	<b>Austenitic stainless steel</b>	Estimation of grain size by Microscopic comparison method	ASTM E-112: 2013 IS 4748: 2009	ASTM No. 1.0 to 10.0 at 100 X
		Non metallic Inclusion Rating -Method A & E	ASTM E-45-2013 IS 4163: 2004	A,B,C,D (Thin & Thick) 0.5 to 3.0 at 100X
		Intergranular test Practice A Practice E	ASTM A 262: 2015 IS 10461 (Part 2): 1994 (RA 2007)	Qualitative 250X 500X 1T/180° Etching area upto 190mm
		Intergranular corrosion Method A	ISO 3651-2-1998	1T/180° (Qualitative)