Bharathi Street, Valipalayam, Tirupur, Tamil Nadu

Accreditation Standard ISO/IEC 17025: 2005

Certificate Number TC-6801 Page 1 of 4

Validity 18.01.2018 to 17.01.2020 Last Amended on --

Γ	SI.	Product / Material	Specific Test	Test Method Specification	Range of Testing /
		of Test	Performed	against which tests are	Limits of Detection
L				performed	

CHEMICAL TESTING

I.	TEXTILE (WOVEN	& NON WOVEN)		
1.	Fabrics, Garments, Made-ups	Dimensional Changes to Domestic Washing and Drying	ISO 3759/ISO 6330/ ISO 5077 BS EN ISO 6330 AATCC 135 AATCC 150	- 35% to +35%
		Skewness change in Fabrics &Garment Twist Resulting from Automatic home Laundering	AATCC 179 ISO 16322-2/Cor.1(E) ISO 16322-3	Up to 15%
2.	Fibre/Filament/ Yarn/Cord/	Color fastness to Washing	ISO 105 C 10	Qualitative (Grade 1 to 5)
	Fabrics, Garments/ Carpets & Rugs	Color fastness to Domestic and Commercial Laundering	ISO 105 C 06(Except D2S & D3M) ISO 105 C08 AATCC 61(Except 4A & 5A)	Qualitative (Grade 1 to 5)
		Color fastness to Dry Cleaning	ISO 105 D01 AATCC 132	Qualitative (Grade 1 to 5)
		Color fastness to Water	ISO 105 E01 AATCC 107	Qualitative (Grade 1 to 5)
		Color fastness to Sea Water	ISO 105 E02 AATCC 106	Qualitative (Grade 1 to 5)
		Color fastness to Perspiration (Acidic & Alkaline)	ISO 105 E04 AATCC 15	Qualitative (Grade 1 to 5)
		Color fastness to Rubbing (Crocking) Dry/Wet	ISO 105 X12 AATCC 8	Qualitative (Grade 1 to 5)

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Quantitative Analysis of Binary Blends & Mixtures	ISO 1833-1 ISO 1833-1 Annexure B (Physical Separation)	
		Polyurethane or Acrylic with other fibers	ISO 1833-12	1% to 100%
		Polyester With Cotton or Viscose	ISO 1833 -11	1% to 100%
		Cotton and Viscose	IS 1889 Part IV	1% to 100%
		Qualitative Analysis of Fibers	AATCC 20	Qualitative
		Quantitative Analysis of Fibers Polyurethane or Acrylic with other fibers Polyester With Cotton or Viscose Cotton and Viscose	AATCC 20A	1% to 100%
		pH of Aqueous Extract	ISO 3071 AATCC 81	1 to 14

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are	Range of Testing / Limits of Detection	
			performed		i

MECHANICAL TESTING

l.	TEXTILE MATERIA	LS		
1.	Fabrics, Textile floor Coverings (Carpets & Rugs)	Weight per unit area	ISO 3801 : Method 5 BS 2471 : Method 1 ASTM D 3776/D3776M -Option C	25 g/m² to 1000 g/m²
		Weight Per Unit Area (Oven Dry Weight)	DIN EN 12127	
		Weight per unit area	ISO 8543	100 g/ m ² to 6600 g/ m ²
2.	Fabrics	Threads/Unit Length (Woven Fabric) Threads/Unit Length	ISO 7211/2 (Method B) ASTM D 3775 BS 5441	10 per dm to 1000 per dm (3 Per Inch to 250 Per Inch)
		(Knitted Fabric)	ASTM D 3887	'
		Linear Density of Yarn Removed From Fabric (Count Of Yarn)	IHTM-Texan(Tip)-1/SOP-01 (Validated against ISO 7211 Part 5)	6 Tex to 120 Tex (5 ^s to 100 ^s Ne)
		Fabric Propensity to Surface Fuzzing and To Pilling (ICI Pilling)	ISO 12945-1	Qualitative (Grade 1 to 5)
		(Modified Martindale)	ISO 12945-2 ASTM D 4970/D4970	
		Abrasion Resistance (Martindale Method) Specimen Breakdown	BSEN ISO 12947 Part-2 ASTM D 4966 -Option 1	16 rubs to 80000 rubs
		Abrasion Resistance (Martindale Method) Appearance Change	BSEN ISO 12947 Part-4 ASTM D 4966 Option 2	Qualitative (Grade 1 to 5)

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
3.	Fabrics (Woven)	Tensile Strength of	ISO 13934-1	10 N to 4500 N
		Fabrics (Strip Method)	ASTM D 5035	
		Tensile Strength of	ISO 13934- 2	
		Fabrics (Grab Method)	ASTM D 5034	-
		Resistance to slippage	ASTM D 434	
		of Yarns-Std Seam	ISO 13936-1	
		Failure in Seam	ASTM D 1683/D1683M	
		Slippage resistance of	ISO 13936- 2	0.5 mm to 120 mm
		Yarns at a seam-Fixed		
		Load		
		Maximum force to seam Rupture	ISO 13935-2	10 N to 4500 N
		Tearing Strength of	ISO 13937-1/	
		Fabrics (Elmendorf)	ASTM D 1424	160 g to 5760 g
		Tearing Strength	ISO 13937-2	5 N to 500 N
		(Single Rip Method)	ASTM D 2261	
4.	Yarns	Linear Density by	ASTM D 1907	6 Tex to 120 Tex
		Skein Method	ISO 2060	(5 ^s Ne to 100 ^s Ne)
		Breaking Strength of	ASTM D 1578	10 N to 4500 N
		Yarn		[2 lb to 1100 lb]
		by Skein Method		-
5.	Garment & Fabric	Bursting Strength	BS EN ISO 13938-1	140 kPa to 5492 kPa
		(Hydraulic Method)		(1.4 kg/ cm ² to 56 kg/ cm ²)