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SI. Product / Material Specific Test Test Method Specification Range of Testing / of Test Performed against which tests are Limits of Detection performed performed performed Detection	١
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ELECTRONICS TESTING

Ι.	ENVIRONMENTAL TEST FACILITY			
1.	Mechanical Parts, Made of Plastic Rubber & Metals	Thermal Shock Test	IS 9000 (Part 14 & Sec 1)	Range of Temperature (-) 50 °C to 180 °C Size of Chamber 600x600x600mm Transit Time: <12s
2.	All types of Automobile Equipment, Electrical and	Sine Vibration	IS 9000 (Part 8) IEC 60068-2-27 IEC 60068-2-64: 2008	Frequency: 5 Hz to 3000 Hz Acceleration 0.1g to 100g Displacement upto 90mm
	Electronic Items	Random Vibration	IS 9000 (Part 8) IEC 60068-2-27 IEC 60068-2-64: 2008	Frequency 5Hz to 3000Hz Acceleration level: 70 g
		Combination of Sine & Ramdom	IS 9000 (Part 8) IEC 60068-2-27 IEC 60068-2-64 2008	Frequency: 5 Hz to 3000 Hz Acceleration 0.1 g to100 g Displacement: Upto 90 mm Random Frequency: 5 Hz to 2000 Hz Acceleration level: 70 g
		Shock Vibration	IS 9000 (Part 8) IEC 60068-2-27 IEC 60068-2-64 2008	Acceleration level Upto 50 g for 6 ms And 50 g for 11ms
r		High Temperature Storage	IS 9000 (Part 3 & Sec 1 to 5)	Ambient to 180 °C

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
			IEC 60068-2-2	
		Low Temperature Storage	IS 9000 (Part 2 Sec 1 to 4)	-70 °C to Ambient
		Damp Heat Cyclic Storage	IS 9000 (Part 4) IS 9000 (Part 5 Sec 1 to 2) IS 9000 (Part 6) IEC 60068-2-30 IEC 60068-2-78	10 °C to 95 °C 10 % to 95 %
		Thermal Cycles	IS 9000 (Part 6)	-70 °C to 180 °C
		Dust Testing	IS 9000 (Part 12) IEC 60068-2-68	Ambient to 70 °C Particles size - <150µm
3.	For Metallic & Non - Metallic	UV Aging Test	ISO 4892-3 ISO 11507	(UV Wavelength) UVA: 315 nm to 400nm) (UV Wavelength) UVB: 280 nm to 400 nm Temperature: Ambient to 70 °C
4.	Button Life Tester	Button Or Switch Testing	ASTM 1578-07	1-60 times/min, 1million key press 1 N to 7 N

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SI. Product / Material Specific Test Test Method Specification Range of Testing / of Test Performed against which tests are Limits of Detection performed performed performed	
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MECHANICAL TESTING

1.	AUTOMOTIVE COMPONENTS			
1.	Electrical & Electronics, Mechanical Parto	Thermal Shock Test	IS 9000 (Part 14 & Sec. 1)	Range of Temperature (-) 40 °C to (+) 170 °C
	Made of Plastic Rubber & Metals			600x600x600 mm Transit Time: 12s

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SI.	Product / Material	Specific Test	Test Method Specification	Range of Testing /	1
	of Test	Performed	against which tests are	Limits of Detection	i
l			performed		: