

Laboratory **Sri Guru Analytical Laboratory, No. 10/1, KEB Road, Newpet, Anekal, Bengaluru, Karnataka**

Accreditation Standard **ISO/IEC 17025: 2005**

Certificate Number **TC-7359** Page 1 of 2

Validity **06.06.2018 to 05.06.2020** Last Amended on --

Sl.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
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CHEMICAL TESTING

I.	METALS & ALLOYS			
1.	Ferrous Base: Plain Carbon & Low Alloy Steel	C	Atomic emission spectrometric method As per IS Standard IS: 8811-1998	0.030% to 1.311%
		Mn		0.160% to 1.667%
		Si		0.004% to 1.44%
		P		0.006% to 0.0107%
		S		0.007% to 0.070%
		Cr		0.020% to 5.110%
		Ni		0.019% to 5.340%
		Mo		0.018% to 1.530%
		Al		0.002% to 1.570%
		Co		0.005% to 0.280%
		Cu		0.022% to 0.694%
		V		0.007% to 0.802%
		As		0.013% to 0.072%
W	0.091% to 1.300%			
Ti	0.005% to 0.087%			
2.	Ferrous Base: Stainless Steel	C	Atomic emission spectrometric method As per IS Standard IS: 8811 – 1998	0.062% to 0.082%
		Mn		0.064% to 1.700%
		Si		0.170% to 1.380%
		P		0.008% to 0.031%
		S		0.001% to 0.029%
		Cr		15.200% to 19.320%
		Ni		6.160% to 35.840%
		Mo		0.190% to 3.550%
Cu	0.150% to 0.250%			
3.	Ferrous Base: Tool Steel	C	Atomic emission spectrometric method As per IS Standard IS: 8811 – 1998	0.670% to 1.020%
		Mn		0.260% to 0.410%
		Si		0.110% to 0.328%
		P		0.019% to 0.043%
		S		0.025% to 0.039%
		Cr		3.210% to 4.175%
Mo	0.170% to 9.410%			

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4.	Ferrous Base: High Carbon High Chromium Steel	Co	Atomic emission spectrometric method WP/SGAL/01 Dated: 04/11/2002	0.210% to 7.950%
		V		0.520% to 1.140%
		W		1.800% to 14.200%
		C		1.540% to 3.680%
		Mn		0.682% to 2.070%
		Si		0.250% to 1.400%
		P		0.019% to 0.170%
		S		0.007% to 0.088%
		Cr		11.950% to 29.850%
		Ni		0.571% to 2.490%
5.	Non – Ferrous base: Aluminum Alloy	Mo	Atomic emission spectrometric method As per IS Standard IS: 11035 – 1990	0.540% to 3.150%
		Cu		0.031% to 1.320%
		Cu		0.030% to 2.300%
		Mg		0.005% to 1.950%
		Si		1.360% to 20.000%
		Fe		0.120% to 1.000%
		Mn		0.010% to 1.000%
		Ni		0.009% to 2.400%
		Zn		0.040% to 3.000%
		Pb		0.010% to 0.500%
6.	Non – Ferrous Base: Cobalt Alloy	Sn	WP/SGAL/01 dated 4/11/2002 (Optical emission spectrometric method- Validated using CRM)	0.066% to 0.190%
		Ti		0.010% to 0.240%
		Cr		0.050% to 0.400%
		V		0.012% to 0.025%
		C		0.090% to 0.450%
		Si		0.023% to 0.750%
		Mn		0.025% to 1.900%
		Ni		1.600% to 10.500%
		Cr		20.000% to 24.000%
		W		1.120% to 3.000%
		Mo		0.650% to 4.600%
		Fe		0.390% to 1.800%
		Al		0.080% to 1.150%