MSME Testing Centre, Govt. of India, Ministry of MSME, Shaheed Captain Gaur Marg, Okhla, New Delhi Laboratory

ISO/IEC 17025: 2005 **Accreditation Standard** 

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|-----|--|---|---|---|
|     |  | CHEMIC  | CAL TESTING   |   |
| I.  | INDUSTRIAL AND F                         | INE CHEMICALS   |   |   |
| 1.  | Sodium<br>Hypochlorite                   | Relative Density Available Chlorine Total Chlorine Free Sodium Carbonate Iron   | IS 11673  | 1 g/cc to 2.0 g/cc<br>10 % to 20 %<br>10 % to 20 %<br>0.1 g/l to 1g/l<br>0.4 mg/l to 1.0 mg/l |
| 2.  | Sulphuric Acid                           | Total Acidity   | IS 266  | 50 % to 99.9 %  |
| 3.  | Hydrochloric Acid                        | Total Acidity   | IS 265  | 10 % to 35 %  |
| II. | SOAPS, DETERGEN                          | TS & TOILETRIES   |   |   |
| Α.  | Soaps                                    |   |   | ∱   |
| 1.  | Toilet Soap                              | Total Fatty Matter<br>Rosin Acids<br>Free Caustic Alkali as<br>NaOH<br>Matter Insoluble in<br>alcohol<br>Chlorides, as NaCl | IS 286  | 20 % to 85 %<br>3 % to 10 %<br>0.01 % to 0.2 %<br>2 % to 10 %<br>1 % to 5 %                   |
| 2.  | Liquid Toilet Soap                       | Total Fatty Matter<br>Matter Insoluble in<br>alcohol<br>Free Caustic Alkali<br>(as K₂O)                                     | IS 286<br>IS 286<br>IS 4199                                 | 5 % to 30 %<br>2 % to 5 %<br>0.02 % to 0.1 %  |
| В.  | Synthetic Detergent                      |   |   |   |
| 1.  | Household<br>Laundry Detergent<br>Powder | Active Ingredient<br>Total Phosphates<br>Active Alkalinity  | IS 4955<br>IS 4955<br>IS 4955                               | 5 % to 30 %<br>5.0 % to 15.0 %<br>5 ml to 50 ml   |

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| 2.   | Household<br>Detergent<br>Bars                   | Active Detergent<br>Sodium Tri Poly<br>Phosphate (Stpp) &<br>Pyrophosphate<br>Active Alkali | IS 4956<br>IS 4956<br>IS 8180   | 5 % to 30 %<br>5 % to 15 %<br>5 ml to 30 ml                                       |
| <br> |  |   |   | i<br>i  |
| 3.   | Acid Slurry (Alkyl<br>Benzene<br>Sulphonic Acid) | Active Matter<br>Free Alkyl Benzene<br>Free Sulphuric Acid                                  | IS 8401   | 50 % to 99 %<br>2 % to 5 %<br>2 % to 5 %  |
| 4.   | Scouring Powder                                  | Total Fatty Matter<br>Alkylaryal Sulphonate<br>Moisture and Volatile<br>Matter              | IS 286<br>IS 4955<br>IS 286   | 1 % to 10 %<br>1 % to 10 %<br>2 % to 5 %  |
|      |  | Matter Insoluble in alcohol   | IS 286  | 50 % to 95 %  |
| III. | PAINTS AND SURFA                                 | CE COATING  |   |   |
| 1.   | Paint  | Drying Time Consistency Consistency by Ford Cup Colour Wet Opacity Water Content            | IS 101 (Part-3/Sec-1) IS 2932 IS 101 (Part 1/Sec 5) IS 101 (Part 4/Sec 2) IS 101 (Part 4/Sec I) | 1 h to 48 h Qualitative test 80 sec to 240 sec Qualitative test 3 m²/l to 50 m²/l |
| <br> | Dointo 8 Conford                                 |   | IS 101 (Part 2/Sec I)   | 0.1 % to 10 %   |
|      | Paints & Surface<br>Coating                      | Scratch Hardness<br>Flexibility and<br>Adhesion   | IS 101 (Part 5/Sec I)<br>IS 101 (Part 5/Sec II)   | Qualitative Test<br>Qualitative Test  |
|      |  | Gloss<br>Fineness of Grind<br>Mass in kg/10 lit<br>Resistance to Acid                       | IS 101 (Part 1/Sec VI) IS 101 (Part 4/Sec IV) IS 101 (Part 3/Sec V): IS 2932                    | 2 to 100<br>2 micron to 100 micron<br>5 to 30 kg/10 lit.<br>Qualitative test      |
|      |  | Resistance to Alkali<br>Volatile Matter   | IS 2932<br>IS 101 (Part 2/Sec II)   | Qualitative test<br>10 % to 60 %  |

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| [<br> <br> <br> |                                      | Non-Volatile Matter<br>Phthalic Anhydride<br>Artificial Sea Water   | IS 101 (Part 8/Sec II)<br>IS 101 (Part 8/Sec IV)<br>IS 2074: 1992 | 10 % to 60 %<br>5 % to 50 %<br>Qualitative Test   |
| <u> </u>        |                                      | Spray Test<br>Lead Restriction  | IS 101 (Part 8/Sec V)   | 1 % to 10%  |
| 2.              | Polishes                             | Odour Colour Consistency Applicability Colour of Water Extract Softening Point pH Distillation Range Nonvolatile Matter Flash Point Ooze Test | IS 1746   | Qualitative Test Qualitative Test Qualitative Test Qualitative Test Qualitative Test Qualitative Test  40 °C to 80 °C 4 to 12 100 °C to 280 °C 10 % to 50 % 20 °C to 50 °C Qualitative Test |
| IV.             | PAPER & PULP                         |   |   |   |
| 1.              | Writing and<br>Printing Paper        | Substance<br>pH   | IS 1060: 1966 (Part 1)  | 20g/m² to 200 g/m²<br>4 to 10   |
| 2.              | Computer Paper                       | Substance<br>Moisture content<br>Ash  | IS 1060   | 20 g/m² to 200 g/m²<br>3.0 % to 20 %<br>5 % to 30 %   |
| V.              | WATER                                |   |   |   |
| 1.              | Water for<br>Construction<br>purpose | Vol. of 0.02 N NaOH required for 100 ml of sample Vol. of 0.02 N H₂SO₄ required for 100 ml of sample  | IS 3025 (Part 22) IS 3025 (Part 23)                               | 1 ml to 10 ml  1 ml to 50 ml  |
|                 |                                      | Organic Solid   | IS 3025 (Part 18)   | 20 mg/l to 500 mg/l   |

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|-----|---|---|---|--|
|     |   | Inorganic Solid<br>Sulphates<br>Chlorides<br>Suspended Matter<br>pH | IS 3025 (Part 18)<br>IS 3025 (Part 24)<br>IS 3025 (Part 32)<br>IS 3025 (Part 17)<br>IS 3025 (Part 11) | 50 mg/l to 4000 mg/l<br>1 mg/l to 500 mg/ l<br>20 mg/l to 2500 mg/l<br>2 mg/l to 3000 mg/l<br>4 to 12                                    |
| VI. | METALS AND ALLO                                 | YS (OPTICAL EMISSION  | SPECTROMETER)   |  |
| 1.  | Low Alloy Steel                                 | C<br>Mn<br>Si<br>P<br>S<br>Cr                                       | ASTM E-415 2017   | 0.005% to 1.6%<br>0.001% to 2.5%<br>0.001% to 1.5%<br>0.010% to 0.25%<br>0.010% to 0.25%<br>0.010% to 5.0%<br>0.010% to 5.0%             |
| 2.  | Stainless steel                                 | C<br>Mn<br>Si<br>P<br>S<br>Cr<br>Ni<br>Cu<br>Ti                     | ASTM-1086-2014  | 0.030% to 1.20% 1.0% to 7.0% 1.0% to 2.0% 0.040% to 0.045% 0.030% to 0.045% 11.50% to 20.0% 0.50% to 11.0% 0.05% to 0.70% 0.05% to 0.10% |
| 3.  | Wrought<br>Aluminium and<br>Alloys for utensils | Cu<br>Mg<br>Si<br>Fe<br>Mn<br>Zn<br>Cr                              | ASTM-E-1251-2017  | 0.01% to 15% 0.01% to 15% 0.01% to 20% 0.01% to 5% 0.01% to 1% 0.01% to 10% 0.01% to 1.0% 0.01 % to 1.0%                                 |

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| 4.   | Copper and its<br>alloys                        | Pb<br>Sn<br>Fe<br>Ni<br>Zn<br>Si<br>Mn  | BS EN -1982-2008  | 0.05% to 10% 0.1% to 20% 0.01% to 10% 0.05% to 5% 0.01% to 50% 0.05% to 2.0% 0.01% to 1% 0.01% to 1%                  |
| VII. | METALLIC COATING                                | S AND TREATMENT SO  | LUTIONS   |   |
| 1.   | Metallic Coatings<br>And Treatment<br>Solutions | Mass of Zinc Coating Uniformity of Zinc Coating Thickness of Zn Coating Thickness of Cr Coating Anodic Coating on Aluminium | IS 6745<br>IS 2633<br>IS 6012<br>IS 6012<br>IS 6012         | 50.0 g/m² to 500.0 g/m² Qualitative Test  5.0 micron to 50.0 micron  5.0 micron to100 micron  2.0 micron to 50 micron |

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|     | ELECTRICAL TESTING   |  |   |   |  |  |
| I.  | DOMESTIC ELECTR  | RICAL APPLIANCES   |   |   |  |  |
| 1.  | Stationary<br>Storage Type<br>Electric Water<br>Heater,<br>(Upto 50 Ltrs.) |  | IS 2082<br>IS 302-2-21                                      |   |  |  |
| 2.  | Electric<br>Instantaneous<br>Water Heaters.<br>(Upto 6 Ltrs.)              |  | IS 8978<br>IS 302-2-35                                      |   |  |  |
| 3.  | Electric<br>Immersion Water<br>Heater,<br>(Upto 4.5 KW)                    |  | IS 368<br>IS 302-2:201                                      |   |  |  |
| 4.  | Electrical Iron.<br>(Up to 1 KW)   | ]<br>  | IS 366<br>IS 302-2:3  |   |  |  |
| 5.  | Electric Radiator<br>(Up to 3 KW)  |  | IS 369<br>IS 302-2-30                                       |   |  |  |
| 6.  | Mineral filled<br>sheathed heating<br>element,                             |  | IS 4159-2002  |   |  |  |
| 7.  | Domestic Food<br>Mixer Grinder,  | Test for Protection against access to live parts         | IS 4250<br>IS 302-1 Cl.8                                    | 0 to 50 V,<br>(Qualitative Test)          |  |  |
|     |  | Test for Power Input & Current                           | IS 302-1 Cl.10  | Upto 5000 W,<br>Upto 20 Amps.             |  |  |
|     |  | Heating Test/<br>Temperature Rise Test<br>(Thermocouple/ | IS 302-1 Cl.11  | Upto 300ºC,<br>Upto 1 Kohms               |  |  |

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|--|-------------------------------|--|---|---|
| <br>   |                               | Resistance Method) Test for Leakage Current & Electric strength at operating temperature | IS 302-1 Cl.13  | 1 to 5 kV (AC),<br>(Qualitative Test)                                   |
|  |                               | Test for Transient over voltages   | IS 302-1 Cl.14  | 1 to 5 kV (AC),<br>(Qualitative Test)                                   |
|  |                               | Test for Moisture<br>Resistance  | IS 302-1 Cl.15  | Upto RH 95%,  |
|  |                               | Test for Leakage<br>Current and Electric<br>strength                                     | IS 302-1 Cl.16  | 0.01 to 5 mA.,<br>1 to 5 kV (AC),<br>Qualitative Test                   |
| <br> <br> <br> <br> <br> <br> <br> <br> <br> |                               | Test for Overload Protection of transformers and associated circuits                     | IS 302-1 Cl.17  | 0 to 300V (AC), ±0.5%,<br>(Qualitative Test)                            |
| <br> <br>                                    |                               | Test for Abnormal<br>Operation   | IS 302-1 Cl.19  | Upto 300 °C<br>(Qualitative Test)                                       |
| <br> <br> <br> <br> <br> <br> <br>           |                               | Test for Stability &<br>Mechanical Hazards   | IS 302-1 Cl.20  | Inclined plane with angle<br>from 1 to 30°<br>(Qualitative Test)        |
| <br> <br> <br> <br> <br>                     |                               | Test for Mechanical strength   | IS 302-1 Cl.21  | (Qualitative Test)  |
|  |                               | Test for construction  | IS 302-1 Cl.22  | (Qualitative Test)  |
|  |                               | Test for checking of<br>Internal wiring  | IS 302-1 Cl.23  | (Qualitative Test)  |
|  |                               | Test for checking components (Visual tests only for certified components)                | IS 302-1 Cl.24  | (Qualitative Test)  |
| <br> <br> <br> <br> <br> <br>                |                               | Test for supply connection and external flexible cords                                   | IS 302-1 Cl.25  | a) 1 to 100000 flexing @60<br>flexing per minutes<br>(Qualitative Test) |

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|                          |                            |   |   | b) Resistance 0.1 to 100<br>Ohms, ± 0.05 %,<br>c) Area 0.5 to 40 Sq.mm.,<br>± 0.5 mm. |
|                          |                            | Test for Terminals for external conductors                                    | IS 302-1 Cl.26  | Area 0.5 to 16 Sq.mm.,<br>±0.5 mm.  |
| [                        |                            | Testing for provision for earthing  | IS 302-1 Cl.27  | 0 to 5 V,<br>0 to 30 Amps   |
|                          |                            | Test for screw & connections  | IS 302-1 Cl.28  | Force applied:<br>0.1 to 1.5 Nm, ±0.5%<br>(Qualitative Test)                          |
| [<br> <br> <br>          |                            | Test for creepage distance & clearances                                       | IS 302-1 Cl.29  | 0 to 300 mm., <u>+</u> 0.01 mm  |
|                          |                            | Test for resistance to heat & fire  | IS 302-1 Cl.30  | 0 to 300 mm. <u>+</u> 0.1 mm.<br>0 to 800°C, <u>+</u> 1.0 °C<br>(Qualitative Test)    |
|                          |                            | Test for resistance to rusting  | IS 302-1 Cl.31  | (Qualitative Test)  |
| <br> <br> <br> <br> <br> |                            | Measurement of heating up time  | IS 366 Cl.10  | 1 to 60 minutes, <u>+</u> 1.0 sec   |
|                          |                            | Measurement of sole plate Temperature   | IS 366 Cl.11  | Upto 300 °C,  |
|                          |                            | Measurement of<br>Temperature<br>distribution                                 | IS 366 Cl.12  | Upto 300 °C,  |
|                          |                            | Measurement of Initial Over swing temperature & Heating up excess temperature | IS 366 CI.13  | Upto 300 °C,  |
|                          |                            | Measurement of cyclic fluctuations of temperature                             | IS 366 Cl.14  | Upto 300 °C, <u>+</u> 0.5%  |
| i<br>!<br>!<br>!<br>!    |                            | Measurement of<br>Thermostatic stability                                      | IS 366 CI.16  | Upto 300 °C, <u>+</u> 0.5%  |

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|----------|-------------------------------|--|---|--|
|          |                               | Rated Capacity   | IS 2082 CI.15   | 1 to 50 Litre  |
|          |                               | Standing Loss per 24<br>Hours  | IS 2082 Cl.16   | Upto 999.99 kWh,<br>Upto 99.90 °C  |
| į        |                               | Hot Water Output   | IS 2082 Cl.17   | Upto 99.90 °C  |
| [        |                               | Re-Heating Time  | IS 2082 Cl.18,Cl.15   | Upto 300 Min.  |
| <u> </u> |                               | Mixing Factor  | IS 2082 Cl.19,Cl.15   | Upto 99.90 °C<br>(Qualitative Test)  |
|          |                               | Deviation from Dial<br>Calibration   | IS 2082 Cl.20   | Amb. to 99.90 °C.<br>(Qualitative Test)  |
|          |                               | Cyclic Temp. Variation   | IS 2082 Cl.21   | Amb to 99.90 °C<br>(Qualitative Test)  |
| į<br>    |                               | Finish Test  | IS 2082 Cl.22   | (Qualitative Test)   |
|          |                               | Endurance Test   | IS 2082 Cl.23, Cl.15  | 0 to 100 hrs.<br>(Qualitative Test)  |
|          |                               | Endurance Test   | IS:8978 Cl.12   | Upto 5000 W,<br>Upto 300 V,<br>Upto 20 Amps.,<br>(Qualitative Test)            |
| [        |                               | Finish Test  | IS 8978 Cl.10   | (Qualitative Test)   |
|          |                               | Endurance Test   | IS 368 CI.10  | Upto 5000 W, 0.5% As per relevant ISS 0 to 3 kV, 60 minutes (Qualitative Test) |
| [        |                               | Finish Test  | IS 368 CI.11  | (Qualitative Test)   |
|          |                               | Dimensions   | IS 369 Table 1, Cl. 14.1,<br>Cl. 10                         | 1-300 mm.<br>+/- 0.01mm.   |
|          |                               | Temperature Rise of<br>Surface on which the<br>Appliance is Placed or<br>Supported | IS:369 Table 1, Cl. 14.1,<br>Cl. 11                         | 0 to 199.9 deg.C, <u>+</u> 0.1 °C  |
|          |                               | Endurance Test   | IS 369 Table 1, Cl. 14.1,<br>Cl. 12                         | Upto 5000 W, <u>+</u> 0.5 %<br>Upto 300 V, <u>+</u> 0.5 %                      |

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|        |   |  |   | Upto 20 Amp., ± 0.5 %<br>(Qualitative Test)  |
|        |   | Finish Test                                | IS 369 Table 1, Cl. 14.1 &<br>Cl. 13                              | (Qualitative Test)   |
|        |   | Starting Test                              | IS:4250 Table 1<br>CI.9.10.1                                      | Upto 5000 W, ± 0.5 %<br>Upto 300 V, ± 0.5 %<br>Upto 20 Amp., ± 0.5 %<br>(Qualitative Test)   |
|        |   | Endurance Test                             | IS:4250 Cl.18<br>IS:302-1   | 0 to1500Hrs<br>Upto 2000 W, +/-0.5%<br>Upto 300 V, <u>+</u> 0.5 %<br>Upto 10 Amp., <u>+</u> 0.5 %<br>0 to 3 kV, 60 minutes<br>(Qualitative Test) |
|        |   | Operational Tests:-<br>a) Grinding Coffee, | IS:4250 Cl.34, 38.17 Table<br>Cl.34.2                             | 355 micron to 1.4 mm<br>(Qualitative Test)   |
|        |   | ii) Idly Batter                            |   | 355 micron to 1.4 mm<br>(Qualitative Test)   |
| 8.     | Electric Ceiling<br>Fans<br>(up to 1500 mm)             |  | IS 374  |  |
| 9.     | Propeller type ac<br>Ventilating Fans<br>(up to 600 mm) |  | IS 2312   |  |
|        |   | Air Delivery Test                          | IS 374 Cl. 10.3, Cl. 14.2 of<br>2312                              | Upto 500 m/minute, + 0.5 % (Measure as velocity)   |
|        |   | Temperature. Rise Test                     | IS 374 Cl.10.4, Cl. 14.3 of<br>2312                               | Upto 100 °C  |
|        |   | Leakage Current Test                       | IS 374 Cl.10.5,Cl. 14.7 of<br>2312                                | 0.01 to 5 mA   |
|        |   | Test for high voltage                      | IS 374 Cl.10.6,Cl. 14.8 of<br>2312                                | (Qualitative Test)   |
| i<br>i |   | Test for insulation                        | IS 374 Cl.10.7, Cl. 14.9 of                                       | 1 to10 <sup>6</sup> Mega ohms, +1.0 %  |

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| [   |                            | resistance                        | 2312  |  |
|     |                            | Test for starting                 | IS:374 Cl.10.8, Cl.10.1 of<br>2312                                | Upto 300 V. AC, +0.5 %<br>(Qualitative Test)   |
|     |                            | Fan speed & Input                 | IS 374 Cl.10.9,Cl. 14.11,<br>IS 2312 Cl.12.11                     | Up to 99999 RPM,<br>+0.1-1 RPM,<br>Up to 200 W, + 0.5%   |
|     |                            | Test for earthing connections     | IS 374 Cl. 10.10<br>IS 2312 Cl. 14.10                             | Up to 5V, +0.5 to 30 Amps,<br>+/-0.5%,   |
| ļ   |                            | Protection Against Direct Contact | IS 2312 Cl.6.11   | Qualitative/<br>Qualitative Test   |
|     | <br>                       | Sizes                             | IS 2312 Cl.3  | 0 to 3000 mm   |
|     |                            | Starting                          | IS 2312 Cl. 10.1  | Upto 5000 W, ± 0.5 %<br>Upto 300 V, ± 0.5 %<br>Upto 20 Amp., ± 0.5 %<br>(Qualitative Test)   |
|     |                            | Silent Operation                  | IS 2312 Cl.12.1   | Upto 5000 W, ± 0.5 %<br>Upto 300 V, ± 0.5 %<br>Upto 20 Amp., ± 0.5 %<br>(Qualitative Test)   |
|     |                            | Power factor                      | IS 2312 Cl.14.6   | ± 0.1 to 1, (Lead/lag),<br>+0.5%   |
|     |                            | Speed Regulators                  | IS 374 Cl. 7.9  | Upto 5000 W, ± 0.5 %<br>Upto 300 V, ± 0.5 %<br>Upto 20 Amp., ± 0.5 %<br>230V, +/- 0.5 %,<br>1 to 100 Hz., ± 0.50 %<br>(Qualitative Test) |
|     |                            | Silent Operation                  | IS 374 Cl.7.12  | Upto 5000 W, ± 0.5 %<br>Upto 300 V, ± 0.5 %<br>Upto 20 Amp., ± 0.5 %   |

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| [    |                                 |  |   | (Qualitative Test)   |
|      |                                 | Protection against<br>electric shock (for<br>regulators)   | IS 374 Cl. 10.11  | Upto 50 V. (DC), +0.5%,<br>(Qualitative Test)  |
|      |                                 | Moisture Resistance<br>(Fan Regulator)   | IS 374 Cl. 10.12  | Upto R.H 95 %, +1.0 %  |
|      |                                 | Mechanical Strength<br>(Fan Regulator)   | IS 374 Cl.10.13   | Force applied:<br>0.1 to 1.0 Nm.<br>(Qualitative Test)   |
|      |                                 | Suspension System &<br>Torsion Test  | IS 374 Cl. 10.14  | Upto 1000 kg-cm, +2.0%<br>(Qualitative Test)   |
|      |                                 | Test for creep age distance & clearances   | IS 374 Cl. 10.15  | Upto 300 mm, + 0.01 mm   |
|      |                                 | Test for Mechanical<br>Endurance of<br>Regulator   | IS 374 Cl. 10.16  | 0 to 2500 Operations @ 6<br>Operation/minute<br>(Qualitative Test)                                 |
| (II) | Rotating electrical r           | nachines:  |   |  |
| 1.   | Single Phase<br>Induction Motor | For Ventilated/ Closed Type Enclosure:- A) Degree of Protection Test (IP20/IP44) B) No Load Test (After Degree of Protection Test) | IS 996 CI.10.1.2<br>IS 4691 table 1 & 2,<br>IS 4691 CI. 8.2.2     | Upto 2000W<br>0.5%<br>0 to 99, 999RPM,<br>+/- 1RPM<br>0 to 3 kV AC +/- 2%<br>(Qualitative Test)    |
|      |                                 | Vibration test   | IS 996 C1.12.6  | 0.1 to 100 micro/meter<br>0.5%   |
|      |                                 | a) Torque at Rated<br>Voltage & Frequency  | IS 996 CI.12.1.1 and table<br>1                                   | Torque measurement<br>equipment 1500 kg<br>L.C 500 g.<br>Upto 2000W +/- 0.5%<br>(Qualitative Test) |

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|-----|-------------------------------|--|---|--|
|     |                               | b) Momentary<br>Overload Test                            | IS 996 Cl.12.1.2, Table 2                                   | Torque measurement<br>equipment 1500 kg<br>L.C 500 g.<br>Upto 2000W +/- 0.5%<br>(Qualitative Test)   |
|     |                               | c) Breakaway Starting<br>(Locked Motor)<br>Current       | IS 996 CI.12.5.1, Table 3 to<br>13                          | Torque measurement<br>equipment 1500 kg<br>L.C 500 g.<br>Upto 2000W +/- 0.5%<br>(Qualitative Test)   |
|     |                               | Full Load Performance<br>at Rated Voltage &<br>Frequency | IS 996 Cl.12.5.1 and notes<br>1 to 3, tables 1 to 13        | Upto 2000W<br>0.5%<br>0 to 99, 999RPM, +/- 1RPM<br>Upto 100 Hz., <u>+</u> 0.50 %<br>(Qualitative Test)   |
|     |                               | Temperature Rise Test                                    | IS 996 Cl.12.2<br>IS 12802 table 1                          | Amb. to 300°C, +/-1°C As per manual +/-1%, 1 to 5000 W, ± 0.5 % 1 to 300 V, ± 0.5 % 1 to 20 Amp., ± 0.5 % 1 to 5000 W, ± 0.5 % 1 to 300 V, ± 0.5 % 1 to 20 Amp., ± 0.5 %, 0.1 to 190 deg.C, ±0.1°C |
|     |                               | Insulation Resistance<br>Test                            | IS 996 Cl.12.7  | 1-100 x 10 <sup>6</sup> Mega ohms.<br>+/- 0.5%   |
|     |                               | High Voltage Test  | IS 996 Cl. 13.1, table 13                                   | 0.1 to 3 kV (DC),<br>±2.5%   |
|     |                               | i) Moisture Proof ness<br>Test<br>a) Insulation          | IS 996 Cl.13.2,12.7   | RH 50 % to 95 %<br>1-100x10 <sup>6</sup> Mega ohms.<br>+/-0.5%, 0-100 hr   |

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|----------|---|---|---|--|
|          |   | Resistance Test   |   |  |
|          |   | b) High Voltage Test  | IS 996 Cl. 13.1   | 0.1 to 3 kV (DC),<br>±2.5%                                 |
|          |   | j) Leakage Current  | IS 996 Cl.13.3  | 1 to 500 micro amp, +/-1%                                  |
| III.     | CABLES AND ACC  | ESSORIES  | <br>  |  |
| 1.       | PVC Insulated   | ;;====================================                            | IS 694  |  |
|          | Cables for<br>Working voltage<br>up to and<br>including 450/750 | Tensile Strength<br>(for Al. Conductor)                           | IS 8130, IS 10810 Part- 2                                   | 0 N to 500 N,<br>LC: 2 N<br>0 N to 10 KN,<br>LC: 0.004 KN, |
|          | volts<br>(1 to 400 Sq.mm)                                       | Wrapping Test<br>(for Al Conductor)                               | IS 10810(Pt-3)<br>IS 8130 Cl. 6.2.2<br>IS:694 ,Table 1      | Qualitative/<br>Qualitative Test                           |
|          |   | Test for conductor resistance (Al. & Copper Conductor)            | IS 10810 (Pt-5)<br>IS 8130 Cl. 6.3<br>IS:694 Table 1        | 0 Ohms to 100 Ohms,<br><u>+</u> 0.05%                      |
|          |   | Test for overall dimensions and thickness (Insulation and Sheath) | IS 10810(Pt-6)<br>IS 694-2010 Cl 10,13,14 &<br>table 1 to 5 | 0 to 300 mm,<br>+0.01 mm & 0 to 50 mm.<br>+0.01 mm         |
| <b>.</b> |   | Tensile Strength and elongation at break                          | IS 8130, IS 10810 Part- 7                                   | 0 to 500 N, LC: 2 N<br>0 to 10 kN, LC: 0.004 kN,           |
|          |   | Loss of mass Test<br>(Insulation and<br>Sheath)                   | IS 10810(Pt-10)<br>IS 5831 Table 1 & 2 IS:694<br>Table 1    | 0 to 100 gms., <u>+</u> 0.05 %                             |
|          |   | Ageing in air oven<br>(Insulation and<br>Sheath)                  | IS 10810(Pt-11)<br>IS 5831 Table 1 & 2 IS:694<br>Table 1    | 0 to 200 °C<br>±1.0 °C, (Qualitative Test)                 |
| L        |   | Test for Shrinkage  | ! IS 10810(Pt-12)   | 0 to 200 °C, ±1.0 °C.                                      |

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|-----|-------------------------------|---|---|--|
|     |                               | (Insulation and<br>Sheath)                                  | IS 5831 Table 1 & 2 IS:694<br>Table 1                       | (Sample Conditioning)<br>0 to 300 mm. <u>±</u> 0.01 mm.                        |
|     |                               | Heat Shock Test<br>(Insulation and<br>Sheath)               | IS 10810(Pt-14)<br>IS 5831 Table 1 & 2 IS:694<br>Table 1    | 0 to 250°C, ±1.0 °C<br>(Qualitative Test)                                      |
|     |                               | Hot Deformation Test<br>(Insulation and<br>Sheath)          | IS 10810(Pt-15)<br>IS 5831 Table 1 & 2 IS:694<br>Table 1    | 0 to 100 °C, $\pm$ 1.0 °C, (Sample Conditioning), 0 to 300 mm., $\pm$ 0.01 mm. |
|     |                               | Test for Insulation<br>Resistance Test                      | IS 10810(Pt-43)<br>IS 5831 Table 1 & 2 IS:694<br>Table 1    | 1 to 10 <sup>6</sup> mega ohm, ±1.0%   |
|     |                               | High Voltage Test<br>(Water Immersion &<br>room temp.) (AC) | IS 10810 (Pt45)<br>IS:694 Table 1                           | 0 to 6 kV (AC),<br><u>+</u> 2.5%   |
|     |                               | High Voltage Test (DC)                                      | IS 10810(Pt-45)<br>IS:694 Table 1                           | 0 to 2 kV (DC),<br><u>+</u> 2.5%   |
|     |                               | Flammability Test   | IS 10810(Pt-53)<br>IS:694 Table 1                           | 0 to 600 mm.,<br><u>+</u> 0.05 mm.   |
|     |                               | Cold bend test  | IS 10810(Pt-20)<br>IS 5831 Table 1 & 2 IS:694<br>Table 1    | 0 to -20°C, +2.0 <sup>⁰</sup> C<br>(Qualitative Test)                          |
|     |                               | Cold impact test  | IS 10810(Pt-21)<br>IS 5831 Table 1 & 2 IS:694<br>Table 1    | 0 to -20°C, +2.0 °C<br>(Qualitative Test)                                      |
|     |                               | Oxygen Index Test   | IS 694 Cl. 10.5<br>IS 10810 (Pt-58)                         | 1 to 850 °C, +1.0 °C   |
|     |                               | Test for Temp. Index,                                       | IS 694 Cl. 10.7<br>IS 10810 (Pt-64)                         | 1 to 250 °C, +1.0 °C   |
|     |                               | Test for Halogen Acid<br>Gas Evaluation,                    | IS 694 Cl. 10.6<br>IS 10810 (Pt-59)                         | 1 to 850 °C, +1.0 °C   |
|     |                               | Test for Smoke<br>Density                                   | IS 10810 Part-63  | 0 to 100 %   |
|     |                               | Thermal stability Test<br>(Insulation and                   | IS 10810 (Pt- 60)<br>IS 5831 Appendix B IS:694              | 0 to 250 °C, ±0.1 °C<br>(Qualitative Test)                                     |

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|-----|---|---|---|---|
|     |   | Sheath)   | Table 1   |   |
| 2.  | PVC Insulated   |   | IS 1554 (Pt-1)  |   |
|     | (Heavy Duty<br>Electric Cables<br>Part-I for working<br>voltage up to and | Tensile Strength<br>(for Al. Conductor)               | IS 8130<br>IS 10810 Part- 2   | 0 N to 500 N,<br>LC: 2 N<br>0 N to 10 kN,<br>LC: 0.004 kN,                  |
|     | including 1100<br>volts.)<br>(1 to 400 Sq. mm)                            | Wrapping Test<br>(for Al. Conductor)                  | IS 10810(Pt-3)<br>IS 8130 Cl. 6.2.2<br>IS 1554(Pt-1) Cl 15          | Qualitative/<br>Qualitative Test  |
|     |   | Test for conductor resistance (Al & Copper Conductor) | IS 10810(Pt-5)<br>IS 8130 Cl. 6.3<br>IS 1554(Pt-1) Cl 15            | 0 to 100 ohms, <u>+</u> 0.05%   |
|     |   | Test for thickness<br>(Insulation and<br>Sheath)      | IS 10810(Pt-6) IS 1554(Pt-1) CI 10,13,14 CI. 9,12,14,15 table 2,4,7 | 0 to 300mm,<br><u>+</u> 0.01 mm & 0 to 50 mm.<br><u>+</u> 0.01 mm           |
|     |   | Tensile Strength and elongation at break              | IS 8130<br>IS 10810 Part- 7   | 0 to 500 N, LC: 2 N<br>0 to 10 kN, LC: 0.004 kN,                            |
|     |   | Loss of mass Test<br>(Insulation and<br>Sheath)       | IS 10810(Pt-10)<br>IS 5831 Table 1 & 2 IS<br>1554(Pt-1) Cl 15       | 0 to 100 gms., <u>+</u> 0.05 %  |
|     |   | Ageing in air oven<br>(Insulation and<br>Sheath)      | IS 10810(Pt-11)<br>IS 5831 Table 1 & 2<br>IS 1554(Pt-1) Cl 15       | 0 to 200 °C<br>±1.0 °C, (Qualitative Test)                                  |
|     |   | Test for Shrinkage<br>(Insulation and<br>Sheath)      | IS 10810(Pt-12)<br>IS 5831 Table 1 & 2<br>IS 1554(Pt-1) Cl 15       | 0 to 200 °C, ±1.0 °C.<br>(Sample Conditioning)<br>0 – 300 mm. ±0.01 mm.     |
|     |   | Heat Shock Test<br>(Insulation and<br>Sheath)         | IS 10810(Pt-14)<br>IS 5831 Table 1 & 2<br>IS 1554(Pt-1) Cl 15       | 0 to 250°C, ±1.0 °C<br>(Qualitative Test)                                   |
|     |   | Hot Deformation Test<br>(Insulation and<br>Sheath)    | IS 10810(Pt-15)<br>IS 5831 Table 1 & 2<br>IS 1554(Pt-1) Cl 15       | 0 to 100 °C, ±1.0 °C,<br>(Sample Conditioning),<br>0 to 300 mm., ± 0.01 mm. |

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|------------------|--|--|---|--|
| ,<br>!           |  | ,  |   |  |
|                  |  | Test for Insulation<br>Resistance                      | IS 10810(Pt-43)<br>IS 5831 Table 1 & 2<br>IS 1554(Pt-1) Cl 15     | 1 to 10 <sup>6</sup> mega ohm, ±1.0%                       |
|                  |  | High Voltage Test<br>(Water Immersion)<br>(AC)         | IS 10810 (Pt45)<br>IS 1554(Pt-1) Cl 15, 16                        | 0 to 6 kV (AC),<br>±2.5%                                   |
| i<br>i<br>i<br>i |  | High Voltage Test (DC)                                 | IS 10810(Pt-45)<br>IS 1554(Pt-1) ,Cl 15,16                        | 0 to 2 kV (DC),<br><u>+</u> 2.5%                           |
|                  |  | High Voltage<br>Test(Room Temp)                        | IS 10810 (Pt45)<br>IS 1554(Pt-1) Cl 15, 16                        | 0 to 3 kV (AC),<br><u>+</u> 2.5%                           |
|                  |  | Flammability Test                                      | IS 10810 (Pt-53)<br>IS 1554(Pt-1) Cl 15, 16                       | 0 to 600 mm.,<br><u>+</u> 0.05 mm.                         |
|                  |  | Cold bend test   | IS 10810(Pt-20)<br>IS 5831 Table 1 & 2<br>IS:1554(Pt-1) Cl 15     | 0 to -20°C, ±2.0 °C<br>(Qualitative Test)                  |
|                  |  | Cold impact test                                       | IS 10810(Pt-21)<br>IS 5831 Table 1 & 2<br>IS:1554(Pt-1) Cl 15     | 0 to -20°C, ±2.0 °C<br>(Qualitative Test)                  |
|                  |  | Thermal stability Test (Insulation and Sheath)         | IS 10810(Pt- 60)<br>IS 5831 Appendix B<br>IS:1554(Pt-1) Cl 15     | 0 to 250 °C, <u>+</u> 0.1 °C<br>(Qualitative Test)         |
| 3.               | Cross linked   |  | IS 7098(Pt-I)   |  |
|                  | Polyethylene<br>Insulated PVC<br>Sheathed Cables<br>Part-I for working | Tensile Strength<br>(for Al. Conductor)                | IS 8130<br>IS 10810 Part- 2                                       | 0 N to 500 N,<br>LC: 2 N<br>0 N to 10 kN,<br>LC: 0.004 kN, |
|                  | voltage up to and including 1100 volts,                                | Wrapping Test (for Al<br>Conductor)                    | IS 10810(Pt-3)<br>IS 8130 Cl. 6.2.2 of<br>IS 7098(Pt-1) Cl.15     | Qualitative/<br>Qualitative Test                           |
|                  | (1 to 400 Sq. mm)  | Test for conductor resistance (Al. & Copper Conductor) | IS 10810(Pt-5)<br>IS 8130 Cl. 6.3<br>IS 7098(Pt-1) Cl.15          | 0 to 100 ohms, <u>+</u> 0.05%                              |
| i<br>L           | <br>   | Test for thickness                                     | IS 10810(Pt-6)  | 0 to 300 mm±0.01 mm  |

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|---|----------------------------|--|--|---|
|   |                            | Insulation and Sheath  | IS 7098-(Part-I) CI 9, 12 ,<br>14,15 & table 2,4,6                                 | 0 to 50 mm <u>+</u> 0.01 mm   |
|   |                            | Tensile Strength and elongation at break                     | IS 8130<br>IS 10810 Part- 7  | 0 to 500 N, LC: 2 N<br>0 to 10 kN, LC: 0.004 kN,                            |
|   |                            | Loss of mass Test<br>(Insulation and<br>Sheath)              | IS 10810(Pt-10)<br>IS 5831 Table 1 & 2<br>IS 7098(Pt-1) Cl.7,15                    | 0 to 100 gms., <u>+</u> 0.05 %  |
|   |                            | Ageing in air oven<br>(Insulation and Sheath)                | IS 10810(Pt-11)<br>IS 5831 Table 1 & 2 IS<br>7098(Pt-1) Cl. 4, 7, 15 &<br>table -1 | 0 to 200 °C<br>±1.0 °C, (Qualitative Test)                                  |
|   |                            | Test for Shrinkage<br>(Insulation and Sheath)                | IS 10810(Pt-12)<br>IS 5831 Table 1 & 2 IS<br>7098(Pt-1) Cl. 4, 7, 15 &<br>table -1 | 0 to 200 °C, ±1.0 °C.<br>(Sample Conditioning)<br>Up to 300 mm. ±0.01 mm.   |
|   |                            | Heat Shock Test<br>(Insulation and Sheath)                   | IS 10810(Pt-14)<br>IS 5831 Table 1 & 2 IS<br>7098(Pt-1) Cl. 7, 15                  | 0 to 250 °C, ±1.0 °C<br>(Qualitative Test)                                  |
|   |                            | Hot Deformation Test<br>(Insulation and Sheath)              | IS 10810(Pt-15)<br>IS 5831 Table 1 & 2<br>IS 7098(Pt-1) Cl.7,15                    | 0 to 100 °C, ±1.0 °C,<br>(Sample Conditioning),<br>Upto 300 mm., ± 0.01 mm. |
|   |                            | Water Absorption<br>(gravimetric)<br>(Insulation and Sheath) | IS 10810(Pt-33)<br>IS 7098(Pt-1) Cl. 4,15 &<br>table 1                             | 0 to 100 gram   |
|   |                            | Test for Insulation<br>Resistance<br>(Volume Resistivity)    | IS 10810(Pt-43)<br>IS 7098(Pt-1) Cl. 4,15 &<br>table -1                            | 1 to 10 <sup>6</sup> mega ohm, ±1.0%  |
| <br> |                            | High Voltage Test<br>(Water Immersion &<br>room temp.) (AC)  | IS 10810 (Pt-45)<br>IS 7098-(Pt-I) Cl.15, 16.2                                     | 3 kV (AC),<br><u>+</u> 2.5%   |
| <br> <br>   |                            | Flammability Test  | IS 10810(Pt-53)<br>IS 7098(Pt-I) Cl. 15,16.3                                       | 0 to 600 mm.,<br><u>+</u> 0.05 mm.  |
|   |                            | Cold bend test   | IS 10810(Pt-20)<br>IS 5831 Table 1 & 2   | 0 to -20°C, <u>+</u> 2.0 °C<br>(Qualitative Test)                           |

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|----------------------------|---|--|--|--|
|                            |   | Cold impact test                                       | IS:7098(Pt-1) Cl.15<br>IS 10810(Pt-21)<br>IS 5831 Table 1 & 2<br>IS:7098(Pt-1) Cl.15 | 0 to -20°C, ±2.0 °C<br>(Qualitative Test)                  |
| <br>                       |   | Oxygen Index Test                                      | IS 7098-Pt.1 Cl. 16.9<br>IS 10810 (Pt-58)  | 0 to 100%<br>Ambient to 100°C                              |
| <br> <br>                  |   | Test for Temp. Index                                   | IS 7098-Pt.1 Cl. 16.14   | 0 to 100%<br>Ambient to 100°C                              |
| i<br>!<br>!<br>!<br>!<br>! |   | Test for Halogen Acid Gas Evaluation Test for Smoke    | IS 7098-Pt.1 Cl. 16.13<br>IS 10810 (Pt-59)<br>IS 7098-Pt.1 Cl. 16.15                 | 0 to 999 °C<br>0 to 4137 KPa<br>0 to 100 %                 |
| <br>  <br>                 |   | Density Thermal stability Test                         | IS 10810 (Pt-63)<br>IS 10810(Pt- 60)   | 0 to 250 °C, <u>+</u> 0.1 °C                               |
|                            |   | (Insulation and<br>Sheath)                             | IS 5831 Appendix B<br>IS 7098(Pt-1) CL.15<br>IS 7098(Pt-1) Cl.7,15,<br>table 1       | (Qualitative Test)   |
|                            |   | Hot set Test (Insulation and Sheath)                   | IS 10810(Pt-30)<br>IS 7098(Pt-1) Cl. 4 &<br>table-1, Cl 4,15,table 1                 | 0 to 200 °C, ±1.0 °C                                       |
| 4                          | Aerial Bunched<br>Cables for<br>Working Voltages<br>up to and<br>including 1100 | Tensile Strength<br>(for Al. Conductor)                | IS 14255<br>IS 8130<br>IS 10810 Part- 2  | 0 N to 500 N,<br>LC: 2 N<br>0 N to 10 kN,<br>LC: 0.004 kN, |
|                            | Volts,<br>(1 to 120 sq.mm)  | Wrapping Test (for Al<br>Conductor)                    | IS 10810(Pt-3)<br>IS 8130 Cl. 6.2.2<br>IS 14255 Cl.10                                | Qualitative/<br>Qualitative Test                           |
|                            |   | Test for conductor resistance (Al. & Copper Conductor) | IS 10810(Pt-3)<br>IS 8130 Cl. 6.2.2<br>IS 14255 Cl.10                                | 0 to 100 ohms, <u>+</u> 0.05%                              |
|                            |   | Test for thickness<br>Insulation and Sheath            | IS 10810(Pt-6)<br>IS 14255 Cl.10 ,table 4  | 0 to 300mm,<br>±0.01 mm & 0 to 50 mm.<br>±0.01 mm          |

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|----------------|--------------------------------------|---|---|--|
|                |                                      | Tensile Strength and elongation at break                        | IS 8130<br>IS 10810 Part- 7                                 | 0 to 500 N, LC: 2 N<br>0 to 10 kN, LC: 0.004 kN,                         |
|                |                                      | Ageing in air oven<br>(Insulation and<br>Sheath)                | IS 10810(Pt-11)<br>IS 14255 Cl.10 ,Table 1                  | 0 to 200 °C<br>±1.0 °C, (Qualitative Test)                               |
|                |                                      | Test for Shrinkage<br>(Insulation and<br>Sheath)                | IS 10810(Pt-12)<br>IS 14255 Cl.10 ,Table 1                  | 0 to 200 °C, ±1.0 °C.<br>(Sample Conditioning)<br>0 to 300 mm. ±0.01 mm. |
|                |                                      | Water Absorption<br>(gravimetric)<br>(Insulation and<br>Sheath) | IS 10810(Pt-33) IS<br>14255 Cl.10 ,Table 1 & 2              | 0 to 100 gram  |
| <br> <br> <br> |                                      | Hot Set Test  | IS:14255 Table-1, Cl. 10<br>IS 1081 (Pt.30)                 | Amb. to 300 °C +/- 3.0 °C  |
|                |                                      | High Voltage Test<br>(Water Immersion)<br>(AC)                  | IS 10810 (Pt-45)<br>IS 14255 Cl.10 ,11.2                    | 0 to 3 kV (AC),<br>±2.5%   |
| (IV)           | TRANSMISISON LIN                     | IE EQUIPMENT AND AC   | CESSORIES   |  |
| 1.             | ACSR Conductor<br>(1 to 560 sq. mm.) |   | IS 398<br>(1 to 4)  |  |
|                |                                      | Test for conductor resistance (Al. & Copper Conductor)          | IS 10810(Pt-3)<br>IS 8130 Cl. 6.2.2<br>IS 398 (1-4)         | 0 to 100 ohms, <u>+</u> 0.05%  |

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|------------|--|--|--|--|
|            |  | MECHAN   | IICAL TESTING  |  |
| I.         | PERFORMANCE TE   | ST   |  |  |
| 1.         | Plastic Flushing<br>Cistern For Water<br>Closets & Urinals | Construction-<br>Dimensioning  | IS 7231<br>Cl. 5.1,5.2,5.3.5.4,5.6,5.7,5.8<br>& Cl.6   | 2 mm to 350 mm   |
|            |  | Operation & Performance Requirement  | IS :7231 Cl.7.1,7.2,7.3,7.4  | Qualitative  |
|            |  | Discharge Capacity & Discharge Rate  | IS 7231 Cl. 7.5 & 7.6  | 3L to 10L  |
|            |  | Distortion Resistance<br>Test  | IS 7231 Cl. 8.1  | Qualitative  |
| <br> <br>! |  | Dead Load Test   | IS 7231 Cl. 8.2  | Qualitative  |
|            |  | Front Thrust Test  | IS 7231 Cl. 8.3  | Qualitative  |
| !<br>!     | <br> <br>  | Impact Test  | IS 7231 Cl. 8.4  | Qualitative  |
|            |  | Endurance Test   | IS 7231 Cl. 9.3  | Upto 3000 cycles<br>(Qualitative)  |
| 2.         | Pressure Cooker  | Capacity Test Fusible Plug Vent Pipe Construction Workmanship & Finish Capacity Test | IS 2347 CI. 4.1<br>IS 2347 CI. 5.2<br>IS 2347 CI. 5.7<br>IS 2347 CI.6.1,6.2,6.3<br>IS 2347 CI. 7 | 1 to 24 ltrs. 3.0kg/cm² (Qualitative) 2mm (Min.) Qualitative Qualitative 1 to 24 ltrs.                 |
|            |  | Fusible Plug Vent Pipe Construction Workmanship & Finish Air Pressure Test           | IS 2347 Cl. 5.2<br>IS 2347 Cl. 5.7<br>IS 2347 Cl.6.1,6.2,6.3<br>IS 2347 Cl. 7                    | 3.0kg/cm² (Qualitative) 2mm (Min.) Qualitative Qualitative 40% to 100% of Nominal Steam Pressure (NSP) |
|            |  | Proof Pressure Test  | IS 2347 Cl. 8.2  | Twice the NSP  |

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|-----|---------------------------------------|---|---|---|
|     |                                       | Operating Test For<br>Pressure<br>Regulating Device | IS 2347 Cl. 8.3   | 110% to 120% of NSP/OP                    |
|     |                                       | Test For Safety<br>Pressure Relief Device           |   | 1.5 to 3 times of NSP                     |
|     |                                       | Bursting Pressure Test                              | IS 2347 Cl. 8.5   | 6 kg/cm <sup>2</sup> (Min.)               |
|     |                                       | Test For Removal Of<br>Lid Under Pressure           | IS 2347 Cl. 8.6   | Qualitative                               |
| 3.  | Domestic Gas<br>Stove Use With<br>LPG | Material  | IS 5116 Cl.5<br>IS 4246 Cl. 5                               | Qualitative                               |
|     | 1.0                                   | Design for<br>maintenance                           | IS 4246 Cl.6  | 180mm (Min.)                              |
|     |                                       | Rigidity & Stability                                | IS 4246 Cl.7  | Qualitative                               |
|     |                                       | Construction & Finish                               | IS 4246 Cl.8  | Qualitative                               |
|     |                                       | Gas Taps  | IS 4246 CI.9<br>IS 5116 CI. 8                               | Qualitative                               |
|     |                                       | Injector Jet  | IS 4246 CI.10<br>IS 5116 CI. 9                              | Qualitative                               |
|     |                                       | Burners   | IS 4246 Cl.11,11.2,11.3<br>IS 5116 Cl.10                    | Qualitative                               |
|     |                                       | Burner Pan support                                  | IS 4246 CI.12   | Qualitative                               |
|     |                                       | Gas Soundness Test                                  | IS 4246 Cl.13.1<br>IS 5116 Cl. 16                           | Qualitative                               |
|     |                                       | Dimensions.<br>Connections /fitting                 | IS 4246 CI.14<br>IS 5116 CI.18                              | 1mm to 22.5mm                             |

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|-----------|-----------------------------------|---|---|---|
| [<br>     |                                   | Strength and Rigidity test                  | IS 4246 Cl. 15  | Qualitative                               |
|           |                                   | Gas Consumption Test                        | IS 4246 Cl.17   | 3 to 100 ltr/. Hrs.                       |
|           |                                   | Ignition and Flame<br>travel                | IS 4246 CI.18<br>IS 5116 CI.14                                    | Qualitative                               |
|           |                                   | Flame stability                             | IS 4246 Cl.19   | Qualitative                               |
|           |                                   | Noise Control and<br>Flash back             | IS 4246 CI.20,21  | Qualitative                               |
|           |                                   | Formation of soot                           | IS 4246 CI.22   | Qualitative                               |
|           |                                   | Resistance To Draught                       | IS 4246 Cl. 23  | Qualitative                               |
|           |                                   | Combustion Test                             | IS 4246 Cl. 24  | CO / CO2 - 0.02                           |
|           |                                   | Fire Hazard And<br>Limiting<br>Temperatures | IS 4246 Cl.25<br>IS 5116 Cl.23                                    | 30 °C to 600 °C                           |
|           |                                   | Thermal Efficiency                          | IS 4246 Cl.26   | 68% (Min.)                                |
| 4.        | Mini domestic<br>Water heater for | General Requirements                        | IS 5116 Cl.4<br>IS 15558 Cl.4.1 to 4.1.12                         | Qualitative                               |
|           | use with LPG                      | Material test                               | IS 5116 Cl.5<br>IS 2305 Proc.5                                    | Qualitative                               |
| <br> <br> |                                   | Dimensions / Connections                    | IS 15558 Cl.6<br>IS5116 Cl.18                                     | 1mm to 22.5mm                             |
| [         |                                   | Flame visibility                            | IS 15558 Cl.7   | Qualitative                               |
| [         |                                   | Gas tap                                     | IS 15558 Cl.8   | Qualitative                               |
| r         |                                   | Flame failure device                        | IS 15558 CI.9<br>IS 5116 CI. 14                                   | Qualitative                               |
|           |                                   | Ignition Device                             | IS 15558 Cl.10  | Qualitative                               |

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|-----|-------------------------------|--|---|---|
|     |                               | Protection against<br>Accidental<br>Heating                        | IS 15558 CI.11  | Qualitative                               |
|     |                               | Water rate Adjustment  | IS 15558 Cl.12  | Qualitative                               |
|     |                               | Gas & water soundness test   | IS 15558 Cl.14, Cl.15<br>IS 5116 Cl.16                      | Qualitative                               |
|     |                               | Thermal efficiency   | IS 5116 Cl.16   | 82% to 84% (Min)                          |
|     |                               | Combustion efficiency test   | IS 15558 CI.17  | CO / CO2 – 0.02                           |
|     |                               | Gas consumption test   | IS 15558 CI.18<br>IS 5116 CI. 20.4                          | 7 g/h to 1200g/h                          |
|     |                               | Ignition and flame<br>travel                                       | IS 15558 Cl.19  | Qualitative                               |
|     |                               | Flame stability, noise control, Flash back & resistance to draught | IS 15558 Cl.20, 21,22,23                                    | Qualitative                               |
|     |                               | Fire hazard & limiting temp.                                       | IS 15558 Cl.24<br>IS 5116 Cl. 23                            | 30°C to 600 °C.                           |
|     |                               | Temp. rise test  | IS 15558 CI.25  | 30 °C to 90 °C                            |
|     |                               | Hot water output test  | IS 15558 CI.26  | Qualitative                               |
| 5.  | SS sink<br>for Domestic       | Dimensions   | IS 13983 Cl.6   | 1mm to 515mm                              |
|     | Purpose                       | Construction and workmanship                                       | IS 13983Cl.7 & Cl.8   | Qualitative                               |
|     |                               |  |   |   |

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|-----|---|---|---|---|
| 6.  | Tower Bolts<br>(Ferrous & Non<br>ferrous metals)                                      | Dimensions  | IS:204(Pt-1)91 & (Pt-2)92<br>Cl.6, Cl.7                           | Size 75mm to 900mm                        |
| 7.  | Steel Door<br>Frames  | Dimensions  | IS 4351 Cl. 6 & 7   | Size 790 mm to 2090mm                     |
| 8.  | Hot Rolled<br>steel sections for<br>door window and<br>ventilators                    | Dimensions  | IS 7452 Cl. 6, & Cl. 7  | Size 16mm to 46mm                         |
| 9.  | Door Handles  | Dimensions  | IS 208 Cl.6   | Size 75 to 150mm                          |
| 10. | Plastic bib<br>tap/angle valve<br>/pillar tap/stop<br>valve for hot and<br>cold water | Nominal sizes & Dimensions Identification Construction & workmanship        | IS 9763 Cl. 5 ,6,7 & 8  | Size 15mm to 20mm                         |
|     | services  | Residual chlorine   | IS 9763 Cl.9.1  | Qualitative                               |
|     |   | Drip proofness test   | IS 9763 Cl.9.2  | Qualitative                               |
|     |   | Thermal shock test  | IS 9763 Cl.9.3  | Qualitative                               |
|     |   | Hydraulic pressure test   | IS 9763 Cl.9.4  | Qualitative                               |
|     |   | Mechanical strength characteristics   | IS 9763 Cl.9.5  | Qualitative                               |
| 11. | Steel butt hinges   | Dimensions,<br>Tolerances, Genaral,<br>knucle, pin, screw<br>holes & finish | IS 1341 Cl.5, 6.1, 6.2,<br>6.3, 6.4, 7                            | Size 15mm to 150mm                        |
| 12. | Non Ferrous<br>Metal Butt Hinges  | Dimensions,<br>Tolerances, Genaral,<br>knucle, pin, screw<br>holes & finish | IS 205 Cl.5, 6 , 6.2, 6.3.1,<br>6.3.2,7                           | Size 25mm to 150mm                        |
| 13  | Continuous<br>Piano Hinges  | Dimensions,<br>Tolerances, General,<br>knucle, pin, screw<br>holes & finish | IS 3818 Cl.4,<br>Cl. 5.1,5.2,5.3,5.4                              | Size 25mm to 50mm                         |

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|---------------------|---|---|---|---|
| 14.                 | Cast copper alloy screw down bib tap and stop                 | Dimension and<br>Tolerance                    | IS: 781 Cl.5.1 ,5.2,<br>6.6.,6.7,6.8,8  | Tap Size - 8 mm to 25mm<br>Valve Size – 8 to 50 mm        |
|                     | valves for water<br>services                                  | Minimum mass                                  | IS: 781 Cl.7  | Tap Mass –0.25 to 3.75kg<br>Valve Mass –0.22 to 3.75kg    |
|                     |   | Testing (Hydraulic)                           | IS: 781 Cl.9  | Qualitative   |
| III.                | MECHANICAL PROP   | PERTIES OF METALS                             |   |   |
| 1.                  | Ferrous/Non-<br>Ferrous Material<br>(Cast Irons,              | Tensile Test<br>Ultimate tensile<br>strength, | IS 1608   | 1 N/mm² to 1700 N/mm²                                     |
|                     | Steels, Alloy   | Yield stress                                  |   | 1 N/mm <sup>2</sup> to 1500 N/mm <sup>2</sup>             |
|                     | Steels, Aluminium,  | Elongation                                    |   | 1 % to 100%   |
|                     | Copper, Brass Etc<br>Including HSD<br>Bar) Welded<br>material | 0.2% Proof Stress                             | i<br>   | 1 N/mm <sup>2</sup> to 1500 N/mm <sup>2</sup>             |
|                     |   | Bend Test                                     | IS 1599   | 1mm to 32mm (Qualitative)                                 |
| <br> <br> <br> <br> |   | Rebend Test                                   | IS 1786   | 8mm to 32 mm Dia<br>(Qualitative)                         |
|                     |   | Reverse Bend Test                             | IS 1716   | 2mm to 10mm dia.<br>(Qualitative)                         |
| i<br>               |   | Vickers Hardness                              | IS 1501 (Part 1)  | 90 to 1000 HV30   |
|                     |   | Rockwell Hardness                             | IS 1586 (Part1)   | 30 HRB to 91 HRB<br>20 HRC to 80 HRC                      |
|                     |   | Brinell Hardness                              | IS 1500-2005 (Part 1):2013  | 66.8 HB to 908 HB<br>(2.5 mm Ball<br>Dia. 187.5 kg. Load) |
|                     |   | Sectional Weight                              | IS 1786: 1985<br>IS 808: 1989<br>IS 1173: 1978<br>IS 1730: 1989<br>IS 1732: 1989<br>IS 1852: 1985 | 1 g to 300 kg   |

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|-----|------------------------------------|------------------------------|---|---|
| 2.  | Metallic Tubes                     | Bend Test                    | IS 2329   | 16 mm to 60 mm dia.<br>(Qualitative)          |
|     |                                    | Flattening Test              | IS 2328   | 40 mm to 500 mm dia.<br>(Qualitative)         |
|     |                                    | Drift Expansion Test         | IS 2335   | 40 mm to 200 mm dia.<br>(Qualitative)         |
| 3.  | Aluminum<br>Conductors for         | Breaking Load Test           | IS 398 (Part 2)<br>IS 1608                                  | 1 N/mm² to 1700 N/mm²                         |
|     | Transmission<br>Purpose            | Wrapping Test                | IS 1755   | 1mm to 4mm Dia of wire<br>(Qualitative)       |
| 4.  | Rigid Steel<br>Conduit Pipe        | Compression Test             | IS 9537 (Part 1)<br>IS 9537 (Part 2)                        | 16 mm to 63 mm dia<br>(Qualitative)           |
|     |                                    | Dimension Test               | <u> </u>  | 0.01 mm to 4mm                                |
|     |                                    | Bend Test                    |   | 16mm to 25mm Dia<br>(Qualitative)             |
| 5.  | Precast Manhole<br>Cover And Frame | Load Test                    | IS 12592  | 2 kN to 350 kN<br>(Qualitative)               |
|     |                                    | Dimension                    | Ĭ<br> <br> -<br> -  | 0.01mm to 1000mm                              |
| 6.  | Metallic Foil                      | Tensile Test                 | IS 13237  | 1 N/mm² to 1700 N/mm²                         |
| 7.  | Vulcanized<br>Rubber               | Ultimate Tensile<br>Strength | IS 3400 (Part 1)  | 1 N/mm <sup>2</sup> to 1700 N/mm <sup>2</sup> |
|     |                                    | Elongation at Break          | IS 3400 (Part 1)  | 0 to 1000%                                    |
| 8.  | Rigid Plain<br>Conduit of          | Collapse Test                | IS 9537 (Part 1)<br>IS 9537 (Part 3)                        | 16mm to 50mm dia<br>(Qualitative)             |
|     | Insulating Material                | Compression Test             |   | 16mm to 50mm Dia<br>(Qualitative)             |
|     | }<br> <br>                         | Dimension Test               | †<br>!<br>!   | 0.01 mm to 4mm                                |
|     |                                    | Bend Test                    |   | 16mm to 25mm dia<br>(Qualitative)             |

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|-----|--|----------------------------|---|---|
| [   | r  | r                          | [   |   |
| 9.  | PVC Insulated  | Tensile Strength           | IS 10810 (Part 2)   | 1 N/mm² to 1700 N/mm²                     |
| -   | Cable  | Elongation                 | i   | 1 % to 1000%                              |
| 10. | Thermosetting<br>Synthetic Resin<br>Bonded<br>Laminated Sheets | Cross Breaking<br>Strength | IS 1998   | 1 N/mm² to 1700 N/mm²                     |