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| SI. | Product / Material of Test | Specific Test Performed | Test Method Specification against which tests are performed | Range of Testing / Limits of Detection |

## ELECTRONICS TESTING

| I. | OPTO-ELECTRONICS COMPONENTS |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| 1. | Transformers Inductors Chokes | Visual Examination Voltage Proof Insulation Resistance Inductance | JSS 54500 (Part 1): 1977 <br> Test No. 13.1.1 <br> Test No. 13.2.2 <br> Test No. 13.2.3 <br> Test No.13.2 <br> JSS 54500 (Part 2): 1979 | Qualitative (Visual) <br> 1 kV to 5 kV $1 \mathrm{M} \Omega$ to $1 \mathrm{G} \Omega$ $100 \mu \mathrm{H}$ to 10 H |
| 2. | EPBT Line Jack Unit | Insulation Resistance Dielectric Strength of Line Jack Unit | Clause 1.3.1, Clause 1.3.3 TEC GR No. GR/LJU-01/06 Aug 2004 | $\begin{aligned} & 1 \mathrm{M} \Omega \text { to } 1 \mathrm{G} \Omega \\ & 1 \mathrm{kV} \text { to } 5 \mathrm{kV} \\ & \text { (Leakage current } \\ & \leq 100 \mu \mathrm{~A} \text { ) } \end{aligned}$ |
| 3. | Optical Fiber Cables | Crush Test | IEC 60794-1-2: 2003-05 Method E3 | 1 kg to 500 kg |
|  |  | Kink Test | $\begin{aligned} & \text { IEC 60794-1-2: 2003-05 } \\ & \text { Method E10 } \end{aligned}$ | Qualitative (Visual examination for Kink formation) |
| 4. | Optical Sources | Laser /LED output Power | IEC 61280-1-1 Ed 2.0: <br> 2013-15 Method -A | At 1310 nm and 1550 nm band |
|  |  | Laser /LED Output Wavelength (Central Wavelength) | $\begin{aligned} & \text { IEC 61280-1-3 Ed 2.0: } \\ & \text { 2010-3 Method A } \end{aligned}$ | Power: $(+) 3 \mathrm{dBm} \text { to (-) } 80 \mathrm{dBm}$ |
|  |  | Optical Spectral width | $\begin{aligned} & \text { IEC 61280-1-3 (Edition 2.0): } \\ & 2010-3 \text { Method A } \end{aligned}$ | At 1310 nm and 1550 nm band |
|  |  | Laser /LED output Wavelength (Peak Wavelength) | $\begin{aligned} & \text { IEC 61280-1-3 (Edition 2.0): } \\ & \text { 2010-3 } \\ & \text { Method A } \end{aligned}$ | At 1310 nm and 1550 nm band |
| 5. | Single Mode Optical Fiber | Attenuation by back Scattering technique using OTDR | $\begin{aligned} & \text { IEC 60793-1-40: 2001-07 } \\ & \text { Method C } \end{aligned}$ | At Wave Length $1310 \mathrm{~nm} \& 1550 \mathrm{~nm}$ Dynamic range: 32 dB (Max) |

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|  |  | Length by back scattering Technique using OTDR | $\begin{aligned} & \text { IEC 60793-1-22: 2001-08 } \\ & \text { Method B } \end{aligned}$ | At wave length 1310 nm and 1550 nm Max: 50 km . |
|  |  | Point defects (Reflective and non reflective) by back scattering Technique using OTDR | $\begin{aligned} & \text { IEC 60793-1-40: 2001-07 } \\ & \text { Clause. 3.6 } \end{aligned}$ | At wave lengths 1310 nm and 1550 nm |
|  |  | Fiber Curl Radius | IEC 60793-1-34 (Side view microscopy) Method A | Curl radius: 1 m to 100 m |
|  |  | Coating diameter, concentricity and non-circularity of coating layers | Method A of IEC-60793-1-21 (Side view light distribution) | Coating Diameter: $\leq 500 \mu \mathrm{~m}$, measures natural and colored fiber |
|  |  | Change of optical transmittance during mechanical and environmental test by back scattering monitoring technique using OTDR | $\begin{aligned} & \text { Method B of } \\ & \text { IEC-60793-1-46, } \\ & 2001-07 \end{aligned}$ | At wave lengths 1310 nm and 1550 nm |
|  |  | Mode Field Diameter | Method-A <br> (Direct far field scan) <br> of IEC-60793-1-45 2001 | $\begin{aligned} & \text { Scanning Range: } \\ & \pm 20^{\circ} \\ & \text { Wavelength of } \\ & \text { operation:1310 } \mathrm{nm} \\ & \& 1550 \mathrm{~nm} \\ & \hline \end{aligned}$ |
|  |  | Spectral Attenuation (cut-back) | Method: A (Cut- back) of IEC-60793-1-40: 2001 | Wavelength Range: 1250 nm to 1650 nm (LED) <br> Maximum Fiber loss 50 dB |
|  |  | Cut off Wavelength (Bend reference technique) | IEC-60793-1-44: 2011 (Bend reference technique) | Wavelength Range: $1100 \mathrm{~nm}-1400 \mathrm{~nm}$ |


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|  |  | Core and cladding diameter, Core and cladding non-circularity, Core/Clad Concentricity (Near field image, near field light distribution, Elliptical Fit) | Method C (Near field image, near field light distribution) Elliptical Fit) of IEC-60793-1-20: 2001 | Cladding diameter: $60 \mu \mathrm{~m}$ to $140 \mu \mathrm{~m}$ |
| 6. | Optical fiber patch cord and pig tails | Insertion loss | Method B of IEC-61300-3-4 Edition 3, 2012 | At 1310 nm and 1550 nm band |
|  |  | Return Loss | Method OCWR of IEC-61300-3-6 Edition 3, 2008-12 | 1 dB to 72 dB at 1310 nm and 1550 nm Band |


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## MECHANICAL TESTING

| I. | PLASTICS \& PLASTIC PRODUCT |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| 1. | Thermoplastics like Polyethylene, Polyamide, Polybutylene Terapathalate (PBTP) | Melt Flow Index | ASTM D 1238-13 \& IS 2530: 1963 RA 2008 | $\begin{aligned} & 0.1 \mathrm{~g} / 10 \mathrm{~min} \text { to } 25 \mathrm{~g} / 10 \\ & \mathrm{~min} \end{aligned}$ |
|  |  | Density | ASTM D 792-13 | $\begin{aligned} & 0.9000 \mathrm{~g} / \mathrm{cc} \text { to } 1.500 \\ & \mathrm{~g} / \mathrm{cc} \end{aligned}$ |
|  |  | Tensile Strength | ASTM D 638-14 | Upto 20 kN |
|  |  | Elongation at break | ASTM D 638-14 | $5 \%$ to $1500 \%$ |
|  |  | Environmental Stress Cracking Resistance (ESCR) Polyolefin Materials | ASTM D 1693-13 | $50^{\circ} \mathrm{C}$ to $80^{\circ} \mathrm{C}$ |
|  |  | Hardness | ASTM D 2240-05 | Shore D: 50 Units to 75 Units |
| 2. | GS Tape, Foils | Tensile Strength | ASTM D 882-12 I IS 10810 (Part 37): 1984 RA 2016 | 2 kN to 18 kN |
|  |  | Elongation | ASTM D 882-12 I IS 10810 (Part 37): 1984 RA 2016 | 5 \% to 100 \% |
| 3. | PVC Compound | Thermal Stability | $\begin{aligned} & \text { IS 10810 Part 60: } 1988 \\ & \text { RA 2015 } \end{aligned}$ | $\begin{aligned} & 200^{\circ} \mathrm{C} \\ & ( \pm) 0.5^{\circ} \mathrm{C} \end{aligned}$ |
|  |  | Tensile strength | $\begin{aligned} & \text { IS } 10810 \text { Part 7: } 1984 \\ & \text { RA } 2016 \end{aligned}$ | 2 kN to 18 kN |
|  |  | Elongation | $\begin{aligned} & \text { IS } 10810 \text { Part 7: } 1984 \\ & \text { RA } 2016 \end{aligned}$ | 5 \% to 500 \% |
|  |  | Water absorption | $\begin{aligned} & \text { IS } 10810 \text { Part 33: } 1984 \\ & \text { RA } 2016 \end{aligned}$ | Upto 0.5 \% |

