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			performed	

CHEMICAL TESTING

1.	BUILDING MATERIAL			
1.	Cement	SiO ₂	IS 4032: 1985	5.0 % to 30.0 %
	(OPC)	Loss on Ignition	IS 4032 : 1985	0.5 % to 10 %
		Alumina (Al ₂ O ₃)	IS 4032: 1985 Cl.4.6.1	0.5 % to 10 %
		Iron Oxide (Fe ₂ O ₃)	IS 4032: 1985 CI.4.5.2	0.5 % to 10 %
		Lime (CaO)	IS 4032: 1985 CI.4.7.2	1.0 % to 70.0 %
		Magnesia (MgO)	IS 4032: 1985 Cl.4.8.2	0.5 % to 10 %
		Sulphuric Anhydride (SO ₃)	IS 4032 : 1985 Cl.4.9	0.1 % to 10 %
		Insoluble Residue	IS 4032 : 1985 Cl.4.10	0.5 % to 40 %
		Total Chloride	IS 4032: 1985	0.001 % to 0.5 %
		Total Sodium Oxide (Na ₂ O)	IS 4032 : 1985	0.01 % to 5 %
		Total Potassium Oxide (K ₂ O)	IS 4032 : 1985	0.01 % to 5 %
2.	Cement (PPC)	Silica (SiO ₂)	IS 4032 : 1985	5.0% to 30.0 %
		Loss on Ignition (LOI)	IS 4032 : 1985	0.5% to 10 %
		Alumina (Al ₂ O ₃)	IS 4032 : 1985 Cl.4.6.1	0.5% to 15 %
		Iron Oxide (Fe ₂ O ₃)	IS 4032 : 1985 CI.4.5.2	0.5% to 10 %
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		Lime (CaO)	IS 4032: 1985 CI.4.7.2	1.0% to 60.0 %
		Magnesia (MgO)	IS 4032: 1985 Cl.7.2	0.5% to 10 %
		Sulphuric Anhydride (SO ₃)	IS 4032: 1985 Cl.4.9 & 7.3	0.1% to 10 %
		Insoluble Residue	IS 4032: 1985 Cl.4.10 & 7.4	0.5% to 40 %
		Total Chloride (Cl)	IS 4032: 1985	0.001% to 0.5%
		Total Sodium Oxide (Na ₂ O)	IS 4032: 1985	0.01 % to 5%
		Total Potassium Oxide (K ₂ O)	IS 4032: 1985	0.01% to 5%
3.	Cement Concrete	Cement content	ASTM C 1084:2010	20% to 40%
II.	METALS & ALLO	/S		
1.	Copper	Purity	IS 440:1964	90 to 99.97%
2.	Plain Carbon	Carbon	IS 228 (Part 1):1987	0.05 % to 1.00 %
	Steel Low Alloy	Sulphur	IS 228 (Part 9):1989	0.010 % to 2.5 %
	Steel	Phosphorus	IS 228 (Part 3):1987	0.010 % to 0.5 %
		Manganese	IS 228 (Part 2):1987	0.1 % to 1.5 %
		Silicon	IS 228 (Part 8):1989	0.05 % to 5 %
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III.	WATER			
1.	Drinking Water, Surface, Water,	pH Value	IS 3025:Part-11:1983 (RA 2006)	1 to 14
	Ground, Water, Potable, Water,	Alkalinity (as CaCo ₃)	IS 3025:Part-23:1986 (RA 2003)	2to 1000 mg/l
	Reagent grade Water, Swimming	Total Residual Chlorine	IS 3025:Part-26:1986 (RA 2009)	0.5 to 10 mg/l
	Pool Water	Oxygen absorbed in 4 hours at 27°C,	IS 3025:Part-51:2003	0.1 to 500 mg/l
		Filterable residue, (Total Dissolved Solids)	IS 3025:Part-16:1984 (RA 2006)	1.0 to 25000 mg/l
		Colour	IS 3025:Part-4:983 (RA 2012)	5 to 100 Hazen Unit
		Turbidity	IS 3025:Part-10:1984 (RA 2006)	1 to 1000 NTU
		Specific Conductivity at 25 °C	IS: 3025:Part-14:2013 (RA 2006)	1.0 to 20000 µs/cm
		Total Residue, (Total solid–dissolved	IS 3025:Part-15:1984	5.0 to 10000 mg/l
		and suspended) Filterable residue, (Total Dissolved Solids),	IS 3025:Part-16:1984 (RA 2006)	5.0 to 25000 mg/l
		Total suspended Solids, (Non-filterable residue)	IS 3025:Part-17:1984 (RA 2012)	5.0 to 25000 mg/l
		Volatile and fixed residue, (total filterable and non-filterable)	IS 3025:Part-18:1984 (RA 2012)	5.0to 25000 mg/l
		Total Hardness (as CaCo₃)	IS 3025:Part-21:2009 (RA 2009)	1to 2000 mg/l

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		Acidity (as CaCo ₃)	IS 3025:Part-22:1986 (RA 2003)	1 to 500 mg/l
		Sulphate (as SO ₄)	IS 3025:Part-24:1986 (RA 2003)	1 to 100 mg/l
		Chlorine demand	IS 3025:Part-26:1986 (RA 2009)	0.05 to 5 mg/l
		Sulphide (as H ₂ S)	IS 3025:Part-29:1986 (RA 2009)	0.5 to 20 mg/l
		Phosphorus (as PO ₄)	IS 3025:Part-31:1988 (RA 2003)	0.05 to 100 mg/l
		Chloride	IS 3025:Part-32:1988 (RA 2003)	1 to 25000 mg/l
		Nitrate (as NO ₃)	IS 3025:Part-34:1988 (RA 2003)	0.05 to 100 mg/l
		Nitrite (as NO ₂)	IS 3025:Part-34:1988 (RA 2003)	0.01 to 50 mg/l
		Total Kjeldhal Nitrogen (as N)	IS 3025:Part-34:1988 (RA 2003)	1.0 to 500 mg/l
		Ammonia(as NH₃)	IS 3025:Part-34:1988 (RA 2003)	1.0 to 500 mg/l
		Silica (as Sio ₂)	IS 3025:Part-35:1988	0.1 to 100 mg/l
		Calcium(as Ca)	IS 3025:Part-40:1991 (RA 2003)	1 to 100 mg/l
		Potassium (as K)	IS 3025:Part-45:1993 (RA 2003)	0.2 to 200 mg/l
		Magnesium (as Mg)	IS 3025:Part-46:1994 (RA 2003)	0.05 to 100 mg/l
		Hexavalent Chromium (as Cr ⁺⁶)	IS 3025:Part-52:2003	0.05 to 10 mg/l
		Iron (as Fe)	IS 3025:Part-53:2003	0.01 to 50 mg/l
		Boron (s B)	IS 3025:Part-57:2005	0.01 to 50 mg/l
		Manganese (as Mg)	IS 3025:Part-59:2006	0.05 to 50 mg/l

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		Fluoride (as Fe)	IS 3025:Part-60:2008	0.1 to 100 mg/l
		Phenol (asC ₆ H ₅ OH)	IS 3025:Part-52:1992 (RA 2003)	0.01 to 5.0 mg/l
		Sodium (as Na)	IS 3025:Part-45:1993 (RA 2003)	0.2 to 500 mg/l
	Construction	Alkalinity	IS 3025 (Part 23) : 1986	1 to 50 ml
	Water	pH	IS 3025 (Part 11) : 1983	1 to 14
		Colour	IS 3025 (Part 4) : 1983	5 to 70 Hazen
		Turbidity	IS 3025 (Part 10) : 1984	1to 1000 NTU
		Temperature	IS 3025 (Part 9) : 1984	10 to 60 °C
		Acidity	IS 3025 (Part 22) : 1986	1 to 10 ml
		Chloride	IS 3025 (Part 32) : 1988	1 to 10000
		Total Dissolved Solid	IS 3025 (Part 16) : 1986	5 to 10000 mg/l
		Sulphate	IS 3025 (Part 24) : 1986	1 to 1000
		Inorganic Residue	IS 3025 (Part 18) : 1984	2.5 to 1000 mg/l
		Organic Residue	IS 3025 (Part 18) : 1984	2.5 to 1000 mg/l
		Total Suspended Solid	IS 3025 (Part 17) : 1984	2.5 to 1000 mg/l
IV.	RESIDUE IN WATE	R		
1.	Trace Metal (Water and Waste	Arsenic (as As)	IS 3025:Part-37:1988 (RA 2003)	0.1 to 50 mg/l
	Water)	Cadmium (as Cd)	IS 3025:Part-41:1992 (RA 2003)	0.1to 10 mg/l
		Copper (as Cu)	IS 3025:Part-42:1992 (RA 2003)	0.1to 100mg/l
		Lead (as Pb)	IS 3025:Part-47:1994 (RA 2009)	0.1 to 10 mg/l
		Mercury (as Hg)	IS 3025:Part-48:1994 (RA 2003)	0.01 to 5 mg/l
		Zinc (as Zn)	IS 3025:Part-49:1994 (RA_2003)	0.1to 100 mg/l

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		Nickel (as Ni)	IS 3025:Part-54:2003	0.1to 100 mg/l
		Bismuth (as Bi)	3500-Bi(3111A&B) APHA 23rd Edition 2015	0.1to 10 mg/l
		Silver (as Ag)	IS 13428: 2005 Annex J	0.1to 10 mg/l
V.	ATMOSPHERIC PO	LLUTION		
1.	Ambient Air,	Sulphur Dioxide (SO2)	IS 5182 (P-2)-2001	5 to 100 μg/m ³
	Work Environment and	Nitrogen Oxide (NO ₂)	IS 5182 (P-6)-1975 (RA 2006)	5.0 to 100 µg/m ³
	Indoor Air Quality, Fugitive emission	RSPM (PM10)	IS 5182 (P-23)-1999 (RA 2006)	5.0 to 1000 µg/m ³
		RSPM (PM 2.5)	KCL/SOP/CH/AIR/03 Based on CPCB guideline Issue NO 01/ Date : 02.01.2017	5.0 to 500 μg/m ³
		Ozone (O ₃)	IS 5182 (P-9)-1974	10 to 200 μg/m ³
		Lead (Pb)	IS 5182 (P-22)-1974	0.4to 10 μg/m ³
		Ammonia (NH₃)	KCL/SOP/CH/AIR/07 CPCB Manual Volume II Issue NO 01/ Date : 02.01.2017	4.0 to 50 μg/m ³
		Arsenic (As)	IS 5182 (P-22)-1974	5to 50 ng/ m ³
		Nickel (Ni)	IS 5182 (P-22)-1974	10to 50 ng/ m ³
2.	Stack Emission, Fugitive Emission,	Sulphur Dioxide (SOX) Oxide of Nitrogen (NOx)	IS 11255 (P-2)(RA 2003) IS 11255 (P-7) 1995 (RA 2005)	1 to 300 mg/Nm ³ 4 to 400 mg/Nm ³
	DG Set	Particular Matter (PM)	IS 11255P-1)-1999 (RA 2005)	20 to 500 mg/Nm ³
		Carbon monoxide (CO)	IS 3270: 1992	1 to 50 %
		Carbon dioxide (CO ₂)	IS 13270: 1992	1 to 20 %
		Oxygen (O ₂)	IS 13270: 1992	1 to 20 %

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SI. Product / Material Specific Test Test Method Specification Range of Testing / Limits of Detection of Test Performed against which tests are performed 3. Noise Level IS 9989 : 1981 1) Noise level LeqdB(A) 34 to 130 dB Monitoring 2) Noise Level Source IS 4758 : 1968 34 to 130 dB VI. **POLLUTION & ENVIRONMENT** 1. Waste Water Colour APHA 23rd Edition 2015 1 to 70.Hazen units (Effluents/ 2120- B Sewage) APHA 23rd Edition 2015 1 to 1000 NTU Turbidity 2130- B pH Value APHA 23rd Edition 2015 1 to 14 4500-H⁺ B APHA 23rd Edition 2015 Conductivity 1.0 to 20000 µs/cm 2510- B Total solid Dried at APHA 23rd Edition 2015 1.0 to 25000 mg/l 103–105°C 2540- B Total Dissolved Solids APHA 23rd Edition 2015 1.0to 25000 mg/l 2540- C Dried at 180°C Total suspended Solids APHA 23rd Edition 2015 1.0to 10000 mg/l Dried at 103-105°C 2540- D Fixed and Volatile APHA 23rd Edition 2015 1.0to 10000 mg/l 2540- E solids Ignited at 550°C APHA 23rd Edition 2015 Total Hardness (as 1to 2000 mg/l 2340- B&C CaCo₃) Acidity (as CaCo₃) APHA 23rd Edition 2015 1to 1000 mg/l 2310- B APHA 23rd Edition 2015 1to 1000 mg/l Alkalinity (as CaCo₃) 2320- B APHA 23rd Edition 2015 Sulphate (as SO₄) 1 to 1000 mg/l 4500-SO₄ C&E Residual Free Chlorine APHA 23rd Edition 2015 0.5 to 10mg/l 4500-CI, B

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		Sulphide (as H ₂ S)	APHA 23rd Edition 2015 4500-S ² , F	0.5 to 20 mg/l
		Phosphorus (as PO ₄)	APHA 23rd Edition 2015 4500-P, D	0.05 to 100 mg/l
		Chloride	APHA 23rd Edition 2015 4500-Cl B	1 to 20000 mg/l
		Nitrate (as NO ₃)	APHA 23rd Edition 2015 4500-NO ₃ B	0.1 to 100 mg/l
		Nitrite (as NO ₂)	APHA 23rd Edition 2015 4500-NO ₂ , B	0.01 to 100 mg/l
		Total Kjeldhal Nitrogen (as N)	APHA 23rd Edition 2015 4500- B	0.1 to 500 mg/l
		Ammonia(as NH₃)	APHA 23rd Edition 2015 4500-NH₃ B&C.	0.1 to 500 mg/l
		Silica (as SiO ₂)	APHA 23rd Edition 2015 4500-SiO ₂ , C.	0.02 to 100 mg/l
		Calcium (as Ca)	APHA 23rd Edition 2015 3500-Ca B.	1 to 1000 mg/l
		Potassium (as K)	APHA 23rd Edition 2015 3500-K B.	0.2 to 500 mg/l
		Sodium (as Na)	APHA 23rd Edition 2015 3500-Na B.	0.2 to 500 mg/l
		Magnesium (as Mg)	APHA 23rd Edition 2015 3500-Mg B.	1.0 to 2000 mg/l
		Fluoride (as F)	APHA 23rd Edition 2015 3500-F D.	0.05 to 20 mg/l
		Hexavalent Chromium(as Cr ⁺⁶)	APHA 23rd Edition 2015 3500-Cr B.	0.05 to 100 mg/l
		Iron (as Fe)	APHA 23rd Edition 2015 2340- Fe B	0.05 to 500 mg/l
		Boron(as B)	APHA 23rd Edition 2015 2310- B B.	0.05 to 20 mg/l

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SI Product / Material	Specific Test	Tost Mothe	d Specification Pange of Testing /

SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Manganese(as Mg)	APHA 23rd Edition 2015 2320- Mn B.	0.05 to 200 mg/l
		Phenol(as C ₆ H ₅ OH)	APHA 23rd Edition 2015 5530 C.	0.01 to 100 mg/l
		Chemical Oxygen Demand	IS 3025 (Part 58) : 2006	5 to 20000 mg/l
		Bio-Chemical Oxygen Demand	IS 3025 (Part 44) : 1993	1 to 100 mg/l & 3 to 15000
		Oil & Grease	IS 3025 (Part 39) : 1991	3 to 100

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		ELECTRI	CAL TESTING	
I.	WIRING ACCESSO	RIES		
1.	Fittings For Rigid Non-Metallic	Verification of Marking	Cl. 8 & Cl. 5 of IS 3419-1989	Qualitative
	Conduit	Verification of Checking of dimension	Cl. 9 & Cl. 5 of IS 3419-1989	0.01 to 150 mm
		Resistance to Heat	Cl. 10 of IS 3419-1989	0.1 to 400°C, 0.01 to 150 mm
		Resistance to Burning	Cl. 11 of IS 3419-1989	0.01/ 1 sec. to 24 hrs. 0.01 to 150 mm
		Moisture Absorption Test	Cl. 12 of IS 3419-1989	0.1 to 400 °C 0.01 to 600 gm,
		Resistance to Chemical Action	Cl. 13 of IS 3419-1989	5 to 500ml, 0.01 to 600 gm, (Qualitative)
		Copper Test	Cl. 14 of IS 3419-1989	0.1 to 400 °C (Qualitative)
		Resistance to Oil	Cl. 15 of IS 3419-1989	0.01 to 150 mm 0.1 to 400 °C, 0.01/ 1 sec. to 24 hrs.
		Resistance to Impact	Cl. 16 of IS 3419-1989	Qualitative
		Electric Strength	Cl. 17.2 of IS 3419-1989	0.01 to 5/10 kV (Qualitative)
		Insulation Resistance	Cl. 17.3 of IS 3419-1989	1 to 100 x 10 ⁶ MΩ Voltage:500VDC
2.	Low Carbon	Chemical	Cl. 6 of IS 3975-1999, IS	0.010 % to 2.5 %

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SI. Product / Material Specific Test Test Method Specification Range of Testing / Limits of Detection of Test Performed against which tests are performed **Galvanized Steel Composition*** 228(Part-3)-1987 & 0.01 % to 0.5 % Wires, Formed i) Sulphur IS 228(Part-9)-1989 Wires And Tapes ii) Phosphorus For Armouring Dimensions for Cl. 7 of IS 3975-1999 & IS 0.01 to 150 mm Cable 10810(Pt-36)-1984 0.001 to 25mm Armouring Tensile Strength of Cl.8.1 of IS 3975-1999 0.01 to 50 kN & IS 1608-1995 Armouring Elongation Test Cl.8.1 of IS 3975-1999 0.5 to 300 mm Armouring & IS 1608-1995 Torsion Test Cl. 8.2 of IS 3975-1999 Qualitative (Galvanized Steel Wire & IS 1717-2011 Only) Wrapping Test Cl.8.3 of IS 3975-1999 Qualitative (Galvanized steel strips & IS 1755-1971 only) Cl.9.1 of IS 3975-1999, Mass of Zinc coating 60 to 250 g/m² IS 6745-1972 & IS 4826-1979 Uniformity of zinc CI.9.2 of IS 3975-1999. Qualitative coating IS 2633-1986 & IS 4826-1979 Resistivity test of Cl.8.4 of IS 3975-1999 Up to 14.5 x 10⁻⁶ Armouring & IS 10810(Pt-42)-1984 Q-cm (Wire/Strips) Adhesion Test Cl.9.3 of IS 3975-1999 Qualitative Free from defect Cl.11 of IS 3975-1999 Qualitative IS 9537 (Part 3) ,Cl.8 3. Conduits For Construction Qualitative

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	Electrical			
	Installations	Verification of Marking	IS 9537 (Part 3) ,Cl.6.1	Qualitative
	│ (Rigid Steel │ Conduits)	Durability Of Marking	IS 9537 (Part 1) ,Cl.6.4	Qualitative
		Dimensions		
		Max. Outside Dia.	IS 9537 (Part 3) ,Cl.7.1.1	20 mm to 50 mm
		Min. Outside Dia.	IS 9537 (Part 3) ,Cl.7.1.1	20 mm to 50 mm
		Min. Inside Dia.	IS 9537 (Part 3) ,Cl.7.2	20 mm to 50 mm
		Length Of Conduit	IS 9537 (Part 3) ,Cl.7.3	20 mm to 50 mm
		Uniformity Of Wall Thickness	IS 9537 (Part 3) ,Cl.7.4	0.01 to 150 mm
		Dimensions Of Socket	IS 9537 (Part 3) ,Cl.6.4	20 mm to 50 mm
		Mechanical Properties		
		Bending	IS 9537 (Part 3) ,Cl.9.2	Qualitative
		Compression	IS 9537 (Part 1) ,Cl.9.3	0.1 N to 5000 N 0.01 to 150 mm
		Impact	IS 9537 (Part 1) ,Cl.9.4	(-)20 °C to 60 °C
		Collapse	IS 9537 (Part 1) ,Cl.9.5	(-)20 °C to 60 °C
		Resistance to Heat	IS 9537 (Part 3) ,Cl.10	0.1°C to 400 °C 0.001 to 25mm
		Resistance to Burning	IS 9537 (Part 1) ,Cl.11	0.5 mm to 600 mm
		Electrical Characteristics		
		Electrical Strength	IS 9537 (Part 1) ,Cl.12.1.1	0.1 kV to 10 kV AC
		Insulation Resistance	IS 9537 (Part 1) ,Cl.12.1.2	1 to 100 x10 ⁶ MΩ 500 V

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4.	Conduits For Electrical	Construction	Cl.8 of IS 9537 (Pt.2)-1981 & Cl.8 of IS 9537 (Pt.1)-1980	Qualitative Test
	Installations (Rigid Steel	Marking	Cl.6.1 & 6.2 of IS 9537 (Pt.2)-1981	Qualitative Test
	Conduits)	Durability of marking	Cl.6.3 of IS 9537(Pt.2):1981 & Cl.6.4 of IS 9537 (Pt.1)- 1980	Qualitative Test
		Dimensions: (Cl. 7)		
		Outside diameter	Cl. 7.1 & table-1 of IS 9537 (Part 2): 1981 (RA 2017)	0.01 mm to 150 mm LC- 0.01 mm
		Wall thickness	Cl. 7.3 & table-1 of IS 9537 (Part 2): 1981 (RA 2017)	0.001 mm to 25 mm LC- 0.001 mm
		Checking minimum outside diameter	Cl. 7.2.1 of IS 9537 (Part 2): 1981 (RA 2017)	OD of gauges- 19.70, 24.60, 31.60, 39.60, 49.50 mm (Qualitative)
		Checking maximum outside diameter	Cl. 7.2.2 of IS 9537 (Part 2): 1981 (RA 2017)	OD of gauges- 20.04, 25.04, 32.04, 40.04, 50.04 mm (Qualitative)
		Screw threads	Cl.7.4 & Appendix B of IS 9537(Pt.2):1981& IS 4211: 1993 (RA 2008)	0.4 to 6 Thread Pitch Gauge (Qualitative)
		Bending test	Cl. 9.2 of IS 9537 (Part 2): 1981 (RA 2017)	OD of gauges- 13, 16 mm (Qualitative)
		Compression test	Cl. 9.3 of IS 9537 (Part 1): 1980 (RA 2015)	1 to 5000 N LC- 1N (Qualitative)

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		External influences	Cl. 13 of IS 9537 (Part 1): 1980 (RA 2015)	Qualitative
5.	Fittings For Rigid Steel Conduit	Verification of Marking	Cl. 7 IS 14768 (Pt.2):2003, IS 14768 (Pt.1):2000	Qualitative Test
		Dimensions	Cl. 8 IS 14768 (Pt.2):2003 & IS 14768 (Pt.1):2000	Threadable & Non Threadable Gauges 20 to 50 mm (Qualitative Test)
		Construction	Cl. 9 IS 14768 (Pt.2):2003 & IS 14768 (Part 1):2000	Torque: 0.4 to 10.0 Nm (Qualitative Test)
		Mechanical Properties	[Cl.10/IS 14768 (Part 2): 2003 & IS 14768 (Part 1): 2000]	
		Impact Test	Cl. 10.3 of IS 14768 (Part 1): 2000	0.5 to 300, LC:0.5/1mm, Mass of Hammer: 0.5, 1.0, 2.0, 6.8 kg. (Qualitative Test)
		Electrical Characteristics [Cl. 1 of IS 14768 (Part 2): 2003 & IS 14768 (Part 1): 2000]	[Cl. 1 of IS 14768 (Part 2): 2003 & IS 14768 (Part 1): 2000]	
		Electrical Impedance Test	Cl. 13.7 of IS 14768 (Part 1): 2000	Torque Screw Driver: 0.4 to 10.0 Nm, Current Source: upto 40A, Voltage: upto 240V
		Earth Terminal Test	Cl. 13.9 of IS 14768 (Part 1): 2000	Current Source: upto 40A, Voltage: upto 240V
		External Influences	[Cl. 14 of IS 14768 (Part 2): 2003 & IS 14768 (Part 1):	

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			2000]	
		a) Degree of Protection- Ingress of Solid Objects	Cl. 14.2 of IS 14768 (Part 1): 2000	IP 1x, 2x, 3x, 4x, 5x, 6x Chamber Size:115x115x 115cm, (Qualitative Test)
		b) Degree of Protection- Ingress of Water	Cl. 14.3 of IS 14768 (Part 1): 2000	IP x1, x2, x3, x4, x5, x6, x7, x8,(Qualitative Test)
6.	General	Verification of Marking	Cl. 7 of IS 14772 : 2000	Qualitative
	requirements for enclosures for	Checking of dimension	Cl. 8 of IS 14772 : 2000	Under Consideration
	accessories for household and similar fixed	Protection against electric shock	Cl. 9 of IS 14772 : 2000	0.1 to 60V, 0.01/1sec to 24 hrs, 0.1 to 1000 N,
	electrical installation	Provision for earthing	Cl. 10 of IS 14772 : 2000	0.01 to 9.99 V, 0.1 to 30A,
		Constructional requirements	Cl. 11 of IS 14772 : 2000	10 to 50cNm, 40 to 200 cNm, 0.01 to 150 mm,
		Resistance to ageing, to humid conditions, to ingress of solid objects and to harmful ingress of water	Cl. 12 of IS 14772 : 2000	0.1 to 400°C, 0.1 to 1000 N, -20 to 60°C, 0.1 to 100%RH, 0.1 to 99999.9 Hour, 0.01/1sec to 24 hrs, 1 to 100 MΩ; 500VDC, 0.1 to 10 kV
		Mechanical strength	Cl. 13 of IS 14772 : 2000	150 gm, 1Kg, 500N, 250N
		Resistance to heat	Cl. 14 of IS 14772 : 2000	0 to 400ºC, Weight: 20N, Dia of Ball: 5mm;

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				0-25mm, 0 - 24 hrs,
		Resistance of insulating material to abnormal heat and to fire	Cl. 15 of IS 14772 : 2000	1 to 1200ºC, 0.5 A to 200 A 1 to 60 sec
		Resistance to rusting	Cl. 16 of IS 14772 : 2000	0.1 to 400ºC, 0.1 to 100 % RH 0.01/1 sec to 24 hrs
		Resistance to tracking	Cl. 17 of IS 14772 : 2000	0.01 to 600 V 0.01 to 5 Amp
7.	Trunking and	Verification of Marking	IS 14927 (Pt.1)-2001, Cl. 7	Qualitative
	Ducting Systems for Electrical Installations	Dimensions	IS 14927 (Pt.1)-2001, Cl.8	0.001 to 25 mm, 0.01 to 150 mm, 10 to 15000 mm
		Construction:		
		i) Access to live part	IS 14927 (Pt.1)-2001, Cl.9.4	19.98 to 50.0 V, 0.1 to 900.0 N
		Mechanical Properties:		
		i) Cable Supporting test for Surface mounting	IS 14927 (Pt.1)-2001, Cl.10.2	50 to 140°C, 0.001 to 11 mm, 10 sec to 23:59 hour
		ii) Impact test	IS 14927 (Pt.2)-2001, IS 14927 (Pt.1)-2001, Cl.10.3	50 to 300°C, -20 to 50°C
		Resistance to Flame Propagation:		
		i) Flame test	IS 14927 (Pt.1)-2001, Cl.11.1.1	0.5 to 600 mm, 10 sec to 23:59 hour
		Electrical Characteristics: IS:14927 (Pt.1)-2001, Cl. 12		

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SI. Product / Material Specific Test Test Method Specification Range of Testing / Limits of Detection of Test Performed against which tests are performed **Electrical Insulating** Strength and Insulation Resistance Test: i) Insulation Resistance IS 14927 (Pt.1)-2001, 15 to 55°C, 30.3 to 94.4 RH, Cl. 12.3 test 10 sec to 23:59 hour, 1 to 100 x 10^{6} M Ω 500 V DC ii) Electrical Insulating 0.8 to 8.12KV AC Strength test 9.98 to 200.0 mA 29.94 to 180 sec. Switches for Cl.6 of IS 3854-1997 Qualitative 8. Ratings **Domestic &** Classification Cl.7 of IS 3854-1997 Qualitative Similar Purpose CI.8 of IS 3854-1997 Marking Qualitative Checking of Cl.7 of IS 3854-1997 0.1 to 150 mm Dimensions CI.10 of IS 3854-1997 Protection against Qualitative electric Shock 0.1 to 60V 0.1 to 25 A, Provision For Earthing Cl.11 of IS 3854-1997 0.01 to 5 V Constructional CI.13 of IS 3854-1997 Qualitative Requirements CL15 of IS 3854-1997 Resistance to ageing, Qualitative to Harmful ingress of 15 to 35 °C. water and Humidity 1 to 100 % RH 15 to 35 °C, Insulation Resistance Cl.16.1&16.2 of IS 3854-1 to 100 % RH. &Electric Strength 1997 500V DC, 2 to 100 MΩ, 0.1 to 3 kV AC Temperature Rise Cl.17 of IS 3854-1997 1 to 100 °C Making and Breaking Cl.18 of IS 3854-1997 Qualitative

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		Capacity		
		Normal Operation	CI.19 of IS 3854-1997	Qualitative
		Mechanical Strength	CI.20 of IS 3854-1997	0.15 kg.
		Resistance to heat	Cl.21 of IS 3854-1997	0.1 to150mm, 20N force
		Screws, Current carrying parts and connections	CI.22 of IS 3854-1997	Qualitative
		Creepage distances and Clearances and distance through sealing compound	Cl.23 of IS 3854-1997	0.01to 150 mm
		Resistance to Abnormal heat and fire	Cl.24.1 of IS 3854-1997	Qualitative Test
		Resistance to rusting	Cl.25 of IS 3854-1997	Qualitative Test
9.	Plugs and	Ratings	Cl.6 of IS 1293-2005	Qualitative Test
	Sockets	Classification	CI.7 of IS 1293-2005	Qualitative Test
		Marking	Cl.8 of IS 1293-2005	Qualitative Test
		Checking of Dimensions	Cl.9 of IS 1293-2005	0.1to 150 mm
		Protection against electric Shock	Cl.10 of IS 1293-2005	Qualitative Test
		Provision For Earthing	Cl.11 of IS 1293-2005	0.1 to 25 A, 0.01-5 V
		Terminals	CI.12 of IS 1293-2005	0.01 to 150 mm
		Construction Requirement of fixed socket outlet	Cl.13 of IS 1293-2005	Qualitative Test
		Construction of Plugs and portable socket outlets	Cl.14 of IS 1293-2005	Qualitative Test
		Resistance to ageing,	Cl.16 of IS 1293-2005	15 to35ºC,

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		to harmful ingress of water and to humidity		1 to 100 % RH
		Insulation resistance & Electric Strength	Cl.15 of IS 1293-2005	500V DC, 2-100 MΩ , 0.1 to 3 KV AC
		Temperature Rise	Cl.19 of IS 1293-2005	1 to 100°C
		Making and Breaking Capacity	Cl.20 of IS 1293-2005	Qualitative Test
		Normal Operation	CI.21 of IS 1293-2005	Qualitative Test
		Force necessary to withdraw the plug	Cl.22 of IS 1293-2005	50, 54N force
		Flexing cable & their Connection	CI.23 of IS 1293-2005	Qualitative Test
		Mechanical strength	Cl.24 of IS 1293-2005	0.1 to 2.5 Nm (Qualitative Test)
		Resistance to heat	Cl.25 of IS 1293-2005	0.01 to 150mm, 20 N force
		Screws, current, carrying parts and connections	Cl.26 of IS 1293-2005	Qualitative Test
		Creepage distances, clearances and distance through sealing compound	Cl.27 of IS 1293-2005	0.01 to 150 mm
		Resistance of insulation material to abnormal heat, to fire and to tracking	Cl.27 of IS 1293-2005	Qualitative Test
		Resistance to rusting	CI.27 of IS 1293-2005	Qualitative Test
		Additional tests on pins provided with insulating Sleeves	Cl.30 of IS 1293-2005	Qualitative Test

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SI. Product / Material Specific Test Test Method Specification Range of Testing / Limits of Detection of Test Performed against which tests are performed П. **CABLES & ACCESSORIES PVC Insulated** 1. **Test on Conductor** Unsheathed and Annealing test for IS 694:2010 & Cl.6.2.3 of 0.5 to 600 mm **Sheathed Cables/** IS 8130-1984 Copper **Cords With Rigid** RA 2011 and Flexible IS 10810(Part.-1)-1984 **Conductor for** RA 2011 **Rated Voltages** Tensile test IS 694:2010 & Cl.6.2.1 of 0.01 to 50 kN Upto and IS 8130-1984 (for aluminum) Including 1100 V RA 2006 IS 10810(Part.-2)-1984 RA 2011 Wrapping test IS 694:2010 & Cl.6.2.2 of Qualitative (for aluminum) IS 8130-1984 RA 2011 IS 10810 (Part.-3)-1984 RA 2011 Conductor Resistance IS 694:2010 &CI.6.3 of Upto 4.61 Ω/km IS 8130-1984 RA 2011 IS 10810(Part.-5)-1984 RA 2011 Persulphate test for IS 694:2010 &CI.6.1.1 of 0.1 mg to 200 gm IS 8130-1984 Tinned copper RA 2011 IS 10810(Part.-4)-1984 RA 2011 Test for Overall Cl.16.1.3 & 18.1.6 of 0.01 to 150 mm dimension, IS 694-2010 0.001 to 25mm

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		thickness of insulation & sheath	IS 10810(P-6)-1984 RA 2011	
		Test on insulation & Sheath:		
		Tensile strength & Elongation at break	IS 694:2010 &CI.4.1 of IS 5831-1984 RA-2011 IS 10810(Part7)-1984 RA 2011	0.1 to 2500 N 0.5 to 300 mm
		Ageing in Air Oven	IS 694:2010 &CI.4.1 of IS 5831-1984 RA-2011 IS 10810(Part11)-1984 RA 2011	0.1 to 400 °C
		Loss of mass test	IS 694:2010 &CI.4.1 of IS 5831-1984 RA 2011 IS 10810(Part10)-1984 RA 2011	0.1 mg to 200 gm
		Shrinkage Test	IS 694:2010 &CI.4.1 of IS 5831-1984 RA-2011 IS 10810(Part12)-1984 RA 2011	0.1 to 400 °C
		Heat Shock Test	IS 694:2010 &CI.4.1 of IS 5831-1984 RA-2011 IS 10810(Part14)-1984 RA 2011	0.1 to 400 °C
		Hot Deformation Test	IS 694:2010 &CI.4.1 of IS 5831-1984 RA-2011 IS 10810(Part15)-1984	0.1 to 400 °C

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			RA 2011	
		Thermal Stability Test	IS 694:2010 &CI.4.1 of IS 5831-1984 RA-2011 IS 10810(Part60)-1988 RA 2015	0.1 to 400 ^o C 0.01 sec to 23:59 hour
		Cold Bend Test	IS 694:2010 &CI.4.1 of IS 5831-1984 RA 2011 IS 10810(Part20)-1984 RA 2011	-20°C to 60°C
		Cold Impact Test	IS 694:2010 &CI.4.1 of IS 5831-1984 RA 2011 IS 10810(Part21)-1984 RA 2011	-20°C to 60°C
		Insulation Resistance test	IS 694:2010 &CI.4.1 of IS 5831-1984 RA 2011 IS 10810(Part43)-1984 RA 2011	1 to 100 x 10 ⁶ MΩ 500 V DC
		High Voltage Test at Room Temp.	IS 694:2010 &Cl.10.1 of IS 694:2010 IS 10810(Part45)-1984 RA 2011	0.01 to 5/10 kV AC
		Water Immersion Test (High Voltage test) a) AC Test b) DC Test	IS 694:2010 &Cl.10.1 of IS 694:2010 IS 10810(Part45)-1984 RA 2011	0.01 to 5/10 kV AC & 0.01 to 3 kV DC
		Flammability Test	IS 694:2010 &CI.10.4 of IS 694:2010 IS 10810(Part53)-1984	0.5 to 600 mm

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SI. Product / Material Specific Test Test Method Specification Range of Testing / Limits of Detection of Test Performed against which tests are performed RA 2011 Additional Ageing Tests Clause 10.9 of IS 0.1 to 400 °C 694:2010 FR/FR-LSH properties: IS 694-2010 1°C to 400 °C Flame retardant test on single cable IS 10810(Part.-61)-1988 RA 2015 0.1 to 300 °C **Temperature Index** CI.10.7 of IS 694-2010 IS 10810(Part.-64)-2003 RA 2013 Oxygen Index CI.10.5 of IS 694-2010 10 % to 98% IS 10810(Part.-58)-1988 RA 2014 Halogen Acid Gas CI.10.6 of IS 694-2010 Upto 1000°C Evaluation IS 10810(Part.-59)-1988 RA 2015 Smoke Density test IS 13360 (Pt.6/Sec.9)-Upto 100% 2001 **PVC Insulated Tests on Conductor:** 2. (Heavy Duty) Annealing test (for IS 1554(Part.-1)-0.5 to 600 mm **Electric Cables** 1988&CI.6.2.3 IS 8130-Copper) For Working 1984 Voltages Upto RA 2011 and Including IS 10810(Part.-1)-1984 1100 V RA 2011 IS 1554(Part.-1)-0.01 to 50 kN Tensile test (for 1988&Cl.6.2.1 of IS 8130-Aluminum) Conductor 1984 RA 2006 IS 10810(Part.-2)-1984 RA 2011 Wrapping test (for IS 1554(Part.-1)-Qualitative

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SI. Product / Material Specific Test **Test Method Specification** Range of Testing / Limits of Detection of Test Performed against which tests are performed Aluminum) Conductor 1988&CI.6.2.2 of IS 8130-1984 RA 2011 IS 10810(Part.-3)-1984 RA 2011 Conductor Resistance IS 1554(Part.-1)-Upto 4.61 Ω/km 1988&CI.6.3 of IS 8130test 1984 RA 2011 IS 10810(Part.-5)-1984 RA 2011 **Tests for Armouring** wires/strips: 0.01 to 150 mm/ IS 1554(Part.-1)-1988&Cl. Dimensions for Armouring 7 of IS 3975-1999 0.001 to 25mm IS 10810(Part.-36)-1984 RA 2011 Tensile Strength of IS 1554(Part.-1)-0.01 to 50 kN Armouring 1988&CI.8.17 of IS 3975-1999 IS 10810(Part.-37)-1984 RA 2011 Elongation Test IS 1554(Part.-1)-0.5 to 300 mm 1988&CI.8.17 of IS 3975-Armouring 1999 IS 10810(Part.-37)-1984 RA 2011 Torsion Test IS 1554(Part.-1)-1988&Cl. Qualitative (Galvanized Steel Wire 8.2 of IS 3975-1999 IS 10810(Part.-38)-1984 Only) RA 2011 Winding Test IS 1554(Part.-1)-Qualitative 1988&Cl.8.3 of IS 3975-(Galvanized steel strips 1999 only)

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SI. Product / Material Specific Test Test Method Specification Range of Testing / Limits of Detection of Test Performed against which tests are performed IS 10810(Part.-39)-1984 RA 2011 Uniformity of zinc IS 1554(Part.-1)-Qualitative 1988&CI.9.2 of IS 3975coating 1999 IS 10810(Part.-40)-1984 RA 2011 Mass of Zinc coating IS 1554(Part.-1)-60 to 250 g/m² 1988&CI.9.1 of IS 3975-1999 IS 10810(Part.-41)-1984 RA 2011 Upto 14.5 x 10^{to 6} Resistivity test of IS 1554(Part.-1)-Armouring 1988&Cl.8.4 of IS 3975- Ω to cm (Wire/Strips) 1999 IS 10810(Part.-42)-1984 RA 2011 Test for thickness of Cl.16.1.3 & 18.1.6 of 0.01 to 150 mm/ insulation and sheath IS 1554(Part.-1)-1988 IS 0.001 to 25mm 10810(P-6)1984 RA 2011 Physical tests for Insulation and outer Sheath: 0.1 to 2500 N Tensile strength & IS 1554(Part.-1)-1988&CI.4.1 of IS 5831-0.5 to 300 mm Elongation at break 1984 Reff-2011 IS 10810(Part.-7)-1984 RA 2011 Ageing in Air Oven IS 1554(Part.-1)-0.1 to 400 °C 1988&Cl.4.1 of IS 5831-1984

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			RA 2011 IS 10810(Part11)-1984 RA 2011	
		Loss of mass test	IS 1554 (Part1)-1988& Cl.4.1 of IS 5831-1984 RA 2011 IS 10810(Part10)-1984 RA 2011	0.1 mg to 200 gm
		Shrinkage Test	IS 1554(Part1)- 1988&CI.4.1 of IS 5831- 1984 RA 2011 IS 10810(Part12)-1984 RA 2011	0.1 to 400 °C
		Hot Deformation Test	IS 1554(Part1)- 1988&CI.4.1 of IS 5831- 1984 RA 2011 IS 10810(Part15)-1984 RA 2011	0.1 to 400 °C
		Heat Shock Test	IS 1554(Part1)- 1988&Cl.4.1 of IS 5831- 1984 RA 2011 IS 10810(Part15)-1984 RA 2011	0.1 to 400 °C
		Thermal Stability Test	IS 1554(Part1)- 1988&CI.4.1 of IS 5831- 1984 RA 2011 IS 10810(Part60)-1988 RA 2015	0.1 to 400 ^o C 0.01 sec to 23:59 hour
		Insulation Resistance Test	IS 1554(Part1)- 1988&CI.4.1 of IS 5831-	1 to 100 x 10 ⁶ MΩ 500 V DC

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			1984 RA 2011 IS 10810 (Part12)-1984 RA 2011	
		Water Immersion Test (High Voltage test) a) AC Test b) DC Test	Cl.16.3.1 of IS 1554 (P-1)-1988 IS 10810:(P-45)-1984, RA 2011	0.01 to 5/10 kV AC & 0.01 to 3 kV DC
		High Voltage Test at Room Temp.	Cl.16.2 of IS 1554(Part1)- 1988, IS 10810 -(P-45)-1984 RA 2011	0.01 to 5/10 kV AC
		Flammability Test	Cl.16.4 of IS 1554(Part1) -1988 IS 10810(P-53)-1984 RA-2011	0.5 to 600 mm
		Cold Bend test	IS 1554(Part1)- 1988&Cl.4.1 of IS 5831- 1984 RA 2011 IS 10810(P-20)-1984 RA 2011	to 20°C to 60°C
		Cold Impact test	IS 1554(Part1)-1988 & Cl.4.1 of IS 5831-1984 RA 2011 IS 10810(P-21)-1984 RA 2011	to 20°C to 60°C
		FR/FR-LSH properties		
		Flame retardant test on single cable	Cl.16.6 of Amendment No.1 of IS 1554 (Pt.1)-1988, IS 10810(Part61)-1988 RA 2015	Qualitative
		Temperature Index	Cl.16.10 of Amendment No.1 of IS 1554 (Pt.1)-	0.1 to 300 °C

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			1988, IS 10810(Part64)- 2003 RA 2013	
		Oxygen Index	Cl.16.5 of Amendment No.1 of IS 1554 (Pt.1)-1988, IS 10810(Part58)-1988 RA 2014	10 % to 98 %
		Halogen Acid Gas Evaluation	Cl.16.9 of Amendment No.1 of IS 1554 (Pt.1)-1988, IS 10810(Part59)-1988 RA 2015	Up to 1000 ⁰ C
		Smoke Density test	Cl.16.11 of Amendment No.1 of IS 1554 (Pt.1)- 1988, IS 13360 (Pt.6/Sec.9)-2001	Upto 100 %
3.	Cross linked	Test on Conductor:		
	Polyethylene Insulated PVC Sheathed Cables for Working Voltages Upto and Including 1100 V	Annealing test (for Copper)	IS 7098(Part1)- 1988&CI.6.2.3 IS 8130-1984 RA 2011 IS 10810(Part1)-1984 RA 2011	0.5 to 600 mm
		Tensile test (for aluminium)	IS 7098(Part1)- 1988&Cl.6.2.1 IS 8130-1984 RA 2006 IS 10810(Part2)-1984 RA 2011	0.01 to 50 KN
		Wrapping test (for aluminium)	IS 7098(Part1)- 1988&CI.6.2.2 IS 8130-1984 RA 2011	Qualitative

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			IS 10810(Part3)-1984 RA 2011	
		Conductor Resistance test	IS 7098(Part1)- 1988&Cl.6.3 of IS 8130-1984 RA 2011 IS 10810(Part5)-1984 RA 2011	Upto 4.61 Ω/km
		Tests for Armouring wires/strips:		
		Dimensions for Armouring Material	IS 7098 (Part1)-1988 & Cl. 7 of IS 3975-1999 IS 10810(Part36)-1984 RA 2011	0.01 to 150 mm/ 0.001 to 25mm
		Tensile Strength of Armouring	IS 7098(Part1)- 1988&CI.8.17 of IS 3975- 1999 IS 10810(Part37)-1984 RA 2011	0.01 to 50 KN
		Elongation Test Armouring	IS 7098(Part1)- 1988&Cl.8.17 of IS 3975- 1999 IS 10810(Part37)-1984 RA 2011	0.5 to 300 mm
		Torsion Test (Galvanized Steel Wire Only)	IS 7098(Part1)-1988&Cl. 8.2 of IS 3975-1999 IS 10810(Part38)-1984 RA 2011	Qualitative
		Winding Test (Galvanised steel strips	IS 7098(Part1)- 1988&Cl.8.3 of IS 3975-	Qualitative

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		only)	1999 IS 10810(Part39)-1984 RA 2011	
		Uniformity of zinc coating	IS 7098(Part1)- 1988&CI.9.2 of IS 3975- 1999 IS 10810(Part40)-1984 RA 2011	Qualitative
		Mass of Zinc Coating	IS 7098(Part1)- 1988&CI.9.1 of IS 3975- 1999 IS 10810(Part41)-1984 RA 2011	60 to 250 g/m ²
		Resistivity test of Armouring (Wire/Strips)	IS 7098(Part1)- 1988&CI.8.4 of IS 3975- 1999 IS 10810(Part42)-1984 RA 2011	Up to 14.5 x 10 ^{to 6} Ω to cm
		Test for thickness of insulation and sheath	Cl.9.12 &14 Table 2 of IS 7098(Part1)-1988 RA 2010 IS 10810(P-6)1984 Reff-2011	0.01 to 150 mm 0 to 25mm
		Physical Tests for Insulation:		
		Tensile strength and Elongation at break	Table 1, IS 7098(P-1)-1988 Reff-2010 IS 10810(Part7)-1984 RA 2011	0.1 to 2500 N 0.5 to 300 mm
		Ageing in Air Oven	Table 1, IS 7098(P-1)-1988 Reff-2010 IS 10810(Part11)-1984 RA 2011	0.1 to 400 °C

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		Hot Set Test	Table 1, IS 7098(P-1)-1988 Reff-2010 IS 10810(Part30)-1984 RA 2011	0.1 to 400 °C
		Shrinkage Test	Table 1, IS 7098(P-1)-1988 Reff-2010 IS 10810(Part12)-1984 RA 2011	0.1 to 400 ^o C
		Water absorption test (Gravimetric)	Table 1, IS 7098(Part-1)- 1988 RA-2010 IS 10810(Part33)-1984 RA 2011	0.1 to 400 ^o C
		Physical Tests for outer Sheath:		
		Tensile strength and Elongation at break	IS 7098(Part1)- 1988&CI.4.1, IS 5831-1984 RA 2011 IS 10810(Part7)-1984 RA 2011	0.1 to 2500 N 0.5 to 300 mm
		Ageing in Air Oven	IS 7098(Part1)- 1988&CI.4.1, IS 5831-1984 RA 2011 IS 10810(Part11)-1984 RA 2011	0.1 to 400 ^o C
		Loss of mass test	IS 7098(Part1)- 1988&CI.4.1, IS 5831-1984 RA 2011 IS 10810(Part10)-1984 RA 2011	0.1 mg to 200 gm
		Shrinkage Test	IS 7098(Part1)- 1988&CI.4.1, IS 5831-1984 RA 2011 IS 10810(Part12)-1984	0.1 to 400 ^o C

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			RA 2011	
		Hot Deformation Test	IS 7098(Part1)- 1988&Cl.4.1, IS 5831-1984 RA 2011 IS 10810(Part15)-1984 RA 2011	0.1 to 400 °C
		Heat Shock Test	IS 7098(Part1)- 1988&Cl.4.1, IS 5831-1984 RA 2011 IS 10810(Part14)-1984 RA 2011	0.1 to 400 °C
		Thermal Stability Test	IS 7098(Part1)- 1988&Cl.4.1, IS 5831-1984 RA 2011 IS 10810(Part60)-1988 RA 2011	0.1 to 400 °C 0.01 sec to 23:59 hour
		Insulation Resistance (Volume Resistivity Test)	Table 1, IS 7098(Part-1)- 1988 Reff-2010 IS 10810(Part43)-1984 RA 2011	1 to 100 x 10 ⁶ MΩ 500 V DC
		High Voltage Test at Room Temp.	Cl.16.2, IS 7098(Part-1) -1988 Reff-2010 IS 10810(Part45)-1984 RA 2011	0.01 to 5/10 kV AC
		Flammability Test	Cl.16.3 IS 7098(Part-1) -1988 Reff-2010 IS 10810(Part53)-1984 RA 2011	0.5 to 600 mm
		Cold Bend Test	IS 7098(Part1)- 1988&Cl.4.1 of IS 5831- 1984 RA 2011 IS 10810(Part20)-1984 RA 2011	to 20°C to 60°C

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Range of Testing /

of Test Performed against which tests are Limits of Detection performed Cold Impact Test IS 7098(Part.-1)to 20°C to 60°C 1988&CI.4.1 of IS 5831-1984 RA 2011 IS 10810(Part.-21)-1984 RA 2011 **FR/FR-LSH** properties 1°C to 400 °C Flame retardant test on CI.16.10 of IS 7098(P-1)-1988, IS 10810(Part.-61)single cable 1988 RA 2015 Cl.16.14 of IS 7098(P-1)-0.1 to 300 °C **Temperature Index** 1988, IS 10810(Part.-64)-2003 RA 2013 Oxvaen Index CI 16.9 of IS 7098(P-1)-10 % to 98 %

		Oxygen index	1988, IS 10810(Part58)- 1988 RA 2014	10 % 10 96 %
		Halogen Acid Gas Evaluation	Cl.16.13 of IS 7098(P-1)- 1988, IS 10810(Part59)- 1988 RA 2015	Up to1000 ⁰ C
		Smoke Density test	Cl.16.15 of IS 7098(P-1), IS 13360 (Pt.6/Sec.9)-2001	Up to 100 %
4.	Elastomer	Test on Conductor:		
4.	Elastomer Insulated Cables for working Voltages Upto and Including 1100 V	Test on Conductor: Persulphate test (for copper)	IS 9968(Part 1):1988&Cl.6.1.1 of IS 8130-1984 RA 2011 IS 10810(Part4)-1984 RA 2011	0.1 mg to 200 gm

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SI. Product / Material Specific Test Test Method Specification Range of Testing / Limits of Detection of Test Performed against which tests are performed 1984 RA 2011 IS 10810(Part.-1)-1984 RA 2011 Tensile test (for IS 9968(Part.-0.01 to 50 KN 1):1988&CI.6.2.1 IS 8130aluminum) 1984 RA 2006 IS 10810(Part.-2)-1984 RA 2011 Wrapping test (for IS 9968(Part.-Qualitative aluminium) 1):1988&CI.6.2.2 IS 8130-1984 RA 2011 IS 10810(Part.-3)-1984 RA 2011 IS 9968(Part.-Upto 4.61 Ω/km **Conductor Resistance** 1):1988&CI.6.3 of IS 8130test 1984 RA 2011 IS 10810(Part.-5)-1984 RA 2011 Test for thickness of Cl.12.2 of IS 9968-1988 0.01 to 150 mm/ insulation and IS 10810(Part.-6)-1984 RA 0.001 to 25mm sheath and overall 2011 diameter Physical tests for Insulation & Sheath: 0.1 to 2500 N Tensile strength and IS 9968(Part.-1):1988&Table 2&3 of IS Elongation 0.5 to 300 mm at break 6380-1984 IS 10810(Part.-7)-1984 RA 2011 IS 9968(Part.-0.1 to 400 °C Ageing in Air Oven

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			1):1988&Table 2&3 of IS 6380-1984 IS 10810(Part 11)-1984 RA 2011	
		Ageing in Air bomb	IS 9968(Part 1):1988&Table 2&3 of IS 6380-1984 IS 10810(Part 56)-1984 RA 2012	0.1 to 200 °C
		Ageing in oxygen bomb	IS 9968(Part1):1988 & Table 2&3 of IS 6380-1984 IS 10810(Part16)-1984 RA 2011	0.1 to 200 ⁰ C
		Hot Set Test	IS 9968(Part1):1988 & Table 2&3 of IS 6380-1984 IS 10810(Part30)-1984 RA 2011	0.1 to 400 ^o C
		Oil Resistance test	IS 9968(Part1):1988 & Table 2 & 3 of IS 6380- 1984 IS 10810 (Part31)- 1984 RA 2011	0.1 to 400 ^o C
		Tear Resistance test	IS 9968(Part1):1988 &Table 2&3 of IS 6380- 1984 IS 10810 (Part17)- 1984 RA 2011	0.1 to 2500 N 0.5 to 300 mm
		Insulation Resistance test	IS 9968(Part1):1988 & Table 2&3 of IS 6380-1984 IS 10810(Part43)-1984 RA 2011	1 to 100 x 10 ⁶ MΩ 500 V DC
		High Voltage (Water immersion) test	Cl.22.2 of IS 9968-1988 IS 10810(Part45)-1984 RA 2011	0.1 to 10 kV AC

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		Flammability Test	Cl.22.3 of IS 9968-1988 IS 10810(Part53)-1984 RA 2011	0.5 to 600 mm
5.	Cables for Motor Vehicles	Test on Conductor:		
		Annealing test (for Copper)	IS 2465-1984&Cl.6.2.3 IS 8130-1984 RA 2011 IS 10810(Part1)-1984 RA 2011	0.5 to 600 mm
		Persulphate test (for tinned copper only)	IS 2465-1984&Cl.6.1.1 of IS 8130-1984 RA 2011 IS 10810(Part4)-1984 RA 2011	0.1 mg to 200 gm
		Conductor Resistance test	IS 2465-1984&Cl.6.3 of IS 8130-1984 RA 2011 IS 10810(Part5)-1984 RA 2011	Up to 4.61 Ω/km
		Test for thickness of insulation and sheath and other dimensional checks	Cl.7.2 of IS 2465-1984 IS 10810(Part6)-1984 RA 2011	0.01 to 150 mm 0.001 to 25mm
		Physical Tests for PVC Insulation and Sheath:		
		Tensile Strength and elongation at break	IS 2465-1984&Cl.4.1 of IS 5831-1984 Reff-2011 IS 10810(Part7)-1984 RA 2011	0.1 to 2500 N 0 to 800 %
		Ageing in Air oven	IS 2465-1984&Cl.4.1 of IS 5831-1984	0.1 to 400 °C

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			RA-2011 IS 10810(Part11)-1984 RA 2011	
		Loss of mass test	IS 2465-1984&Cl.4.1 of IS 5831-1984 RA-2011 IS 10810(Part10)-1984 RA 2011	0.1 mg to 200 gm
		Hot Deformation Test	IS 2465-1984&Cl.4.1 of IS 5831-1984 RA-2011 IS 10810(Part15)-1984 RA 2011	0.1 to 400 °C
		Heat Shock Test	IS 2465-1984&Cl.4.1 of IS 5831-1984 RA-2011 IS 10810(Part14)-1984 RA 2011	0.1 to 400 ^o C
		Shrinkage Test	IS 2465-1984&Cl.4.1 of IS 5831-1984 RA-2011 IS 10810(Part12)-1984 RA 2011	0.1 to 400 °C
		Physical Tests for Elastomeric Insulation:		
		Tensile Strength and elongation at break	IS 2465-1984&Table 2 of IS 6380-1984 IS 10810 (Part7)-1984 RA 2011	0.1 to 2500 N 1 to 800 %
		Ageing in Air Oven	IS 2465-1984&Table 2 of IS 6380-1984 IS 10810	0.1 to 400 °C

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			(Part11)-1984 RA 2011	
		Ageing in oxygen bomb	IS 2465-1984&Table 2 of IS 6380-1984 IS 10810(Part16)-1984 RA 2011	1 to 800 %
		High Voltage Test	Cl.14.1 and 14.3 of IS 2465-1984	0.1 to 10 kV AC
		Effect of lubricating oil, brake fluid oil, diesel and petrol	Cl.20 of IS 2465-1984	0.01 to 150 mm (Qualitative)
6.	Aerial Bunched Cables for	Tests on Phase/Street light Conductor:		
	Working Voltages Upto and Including 1100 V	Tensile test	IS 14255:1995&Cl.6.2.1 IS 8130-1984 RA 2006 IS 10810(Part2)-1984 RA 2011	0.01 to 50 KN
		Wrapping test	IS 14255:1995&CI.6.2.2 IS 8130-1984 RA 2011 IS 10810(Part3)-1984 RA 2011	Qualitative
		Resistance test	IS 14255:1995&CI.6.3 of IS 8130-1984 RA 2011 IS 10810(Part5)-1984 RA 2011	Up to 4.61 Ω/km
		Test on Messenger Conductor:		
		Breaking Load	Cl.6.2 of IS 14255-1995	0.01 to 50KN

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			IS 10810(Part2)-1984 RA 2011	
		Elongation Test	Cl. 11.3 of IS 14255:1995 RA 2005	0.1 to 200%
		Resistance Test	IS 14255:1995&CI.12.4 of IS 398 (Pt. 4)-1994 RA 2011 IS 10810(Part5)-1984 RA 2011	Up to 4.61 Ω/km
		Test for Thickness of insulation	Cl.7.2 &14 Table 4 of IS 14255-1995 IS 10810 (Part6)-1984 RA 2011	0.01 to 150 mm/ 0.001 to 25mm
		Physical tests for XLPE Insulation:		
		Tensile Strength and elongation at break	Table 1, IS 14255-1995 IS 10810(Part7)-1984 RA 2011	0.1 to 2500 N 1 to 800 %
		Ageing in Air Oven	Table 1, IS 14255-1995 IS 10810 (Part11)-1984 RA 2011	0.1 to 400ºC
		Hot Set test	Table 1, IS 14255-1995 IS 10810 (Part30)-1984 RA 2011	0.1 to 400ºC
		Shrinkage test	Table 1, IS 14255-1995 IS 10810 (Part12)-1984 RA 2011	0.1 to 400ºC
		Water absorption (Gravimetric)	Table 1, IS 14255-1995 IS 10810 (Part33)-1984 RA 2011	0.1 to 400ºC
		Physical test for PE insulation:		

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		Tensile Strength and elongation at break	Table-2 of IS 14255-1995 IS 10810(Part7)-1984 RA 2011	0.1 to 2500 N 1 to 800 %
		Melt flow index	Table-2 of IS 14255-1995 IS 10810(Part23)-1984 RA 2011	0.1 to 400ºC
		Vicat softening point	Table-2 of IS 14255-1995 IS 10810(Part22)-1984 RA 2011	0.1 to 300ºC
		Environmental stress cracking	Table-2 of IS 14255-1995 IS 10810(Part29)-1984 RA 2011	Qualitative
		Insulation Resistance (Volume Resistivity Test)	Table-1&2 of IS 14255- 1995IS 10810(Part43)- 1984 RA 2011	1 to 100 x 10 ⁶ MΩ 500 V DC
		High Voltage Test at Room Temp.	Cl.11.2, IS 14255-1995 IS 10810(Part45)-1984 RA 2011	0.1 to 10 kV AC
		Bending Test on complete cable (optional test)	Cl.10.4 & Cl. 11.4 of IS 14255-1995	20 mm to 460 mm
7.	Welding Cables	Tests on Conductor:		
		Annealing test	IS 9857:1990&Cl.6.2.3 IS 8130-1984 RA 2011 IS 10810(Part1)-1984 RA 2011	0.5 to 600mm
		Conductor Resistance test	IS 9857:1990&Cl.6.3 of IS 8130-1984 RA 2011 IS 10810(Part5)-1984 RA 2011	Up to 4.61 Ω/km
		Test for thickness of	CI.9.2 of IS 9857-1990	0.01 to 150 mm

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SI. Product / Material Specific Test Test Method Specification Range of Testing / Limits of Detection of Test Performed against which tests are performed IS 10810 (Part.-6)-1984 0.001 to 25mm covering RA 2011 Physical Tests on for covering: Tensile Strength and IS 9857:1990& Table 3 of 0.1 to 2500 N elongation at break IS 6380-1984 1 to 800 % IS 10810(Part.-7)-1984 RA 2011 IS 9857:1990& Table 3 of Ageing in Air Oven 0.1 to 400 °C IS 6380-1984 IS 10810(Part.-11)-1984 RA 2011 IS 9857:1990& Table 3 of Ageing in air Bomb 1 to 800 % IS 6380-1984 IS 10810(Part.-56)-1984 RA 2011 Oil Resistance test IS 9857:1990& Table 3 of 1 to 800 % IS 6380-1984 IS 10810(Part.-31)-1984 RA 2011 Hot Set test IS 9857:1990& Table 3 of 0.1 to 400 °C IS 6380-1984 IS 10810(Part.-30)-1984 RA 2011 High Voltage Test CI.11.1 of IS 9857-1990 0.1 to 10 kV AC (Water immersion test) IS 10810(Part.-45)-1984 RA 2011 Static Flexibility Test CI.11.3 of IS 9857-1990 0.5 to 600 mm IS 10810(Part.-54)-1984 RA 2011 Flammability Test CI.11.4 of IS 9857-1990 0.5 to 600 mm IS 10810(Part.-53)-1984

RA 2011

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111.		ERIALS-CONDUCTORS		
1.	Winding Wires for	Test on Conductor		
	Submersible Motors	Conductor Diameter	IS 8783(Part4/Sec- 3):1995 & Clause 4.4 of IS 8783(Part1):1995	0.001 to 25 mm
		Conductor Resistance	IS 8783(Part4/Sec- 3):1995& Cl.6 of IS 8783(Pt.1)-1995 IS 10810 (Part5)-1984 RA 2011	Up to 4.61 Ω/km
		Annealing test(Elongation)	IS 8783(Part4/Sec- 3):1995& CI.6.2.3 of IS 8130-1984 RA 2011 IS 10810(Part1)-1984 RA 2011	0.5 to 600mm
		Test for Insulation and Jacket:		
		Test for thickness	Cl.4.1of IS 8783(Part 4/Sec- 3):1995 IS 10810(Part6)-1984 RA 2011	0.01 to 150mm
		Tensile Strength and elongation	IS 8783(Part4/Sec- 3):1995& CI.4.1of IS 8783(Part2)- 1995 IS 10810(Part7)-1984 RA 2011	0.1 to 2500N 1 to 800%
		Thermal ageing in air	IS 8783(Part4/Sec-	0.1 to 2500N

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			3):1995& Cl.4.1of IS 8783(Part2)- 1995 IS 10810(Part11)-1984 RA 2011	
		Heat Shock Test	IS 8783(Part4/Sec- 3):1995& Cl.4.1of IS 8783(Part2)- 1995 IS 10810(Part14)-1984 RA 2011	0.1 to 300ºC
		Tests on Finished Wire:		
		Overall dimensions	IS 8783(Part4/Sec- 3):1995& Annex A of IS 8783 (Pt.3):1995	0.01 to 150 mm
		High Voltage test	Cl.4.5 of IS 8783(Part 4/Sec- 3):1995 IS 10810(Part45)-1984 RA 2011	0.1 to 10 kV AC
		Volume Resistivity	IS 8783 (Part4/Sec- 3): 1995 & Cl.4.1of IS 8783(Part2)-1995 IS 10810(Part43)-1984 RA 2011	1 to 100 x 10 ⁶ MΩ 500 V DC
		Shrinkage Test	IS 8783(Part4/Sec- 3):1995& Cl.4.1of IS 8783(Part2)- 1995 IS 10810(Part12)-1984 RA 2011	0.1 to 400 °C
		Hot Deformation Test	IS 8783(Part4/Sec- 3): 1995 & Cl.4.1of	0.1 to 400 ^o C

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			IS 8783 (Part2)-1995 IS 10810 (Part15)-1984 RA 2011	
		Water absorption Gravimetric	IS 8783(Part4/Sec- 3): 1995 & Cl.4.1of IS 8783(Part2)- 1995 IS 10810(Part33)-1984 RA 2011	0.1 to 400 ^o C
2.	Aluminium Conductor for Overhead	Measurement of diameter of Aluminium wire	IS 398(Part1):1996 Clause 12.2	0.001 to 25 mm/ 0.01 to 150 mm
	Transmission Purpose	Breaking load test of individual Aluminium wire	IS 398(Part1):1996 Clause 12.3	0.01 to 50 KN
		Conductor Resistance test	IS 398(Part1):1996 Clause 12.5	Up to 4.61 Ω/km
		Wrapping test for Aluminium	IS 398(Part1):1996 Clause 12.4	Qualitative
		Measurement of lay ratio	IS 398(Part1):1996 Clause 12.6	0.5 to 300 mm/ 0.5 to 600 mm
		Diameter of Individual wires	IS 398(Part2):1996 Clause 13.2	0.001 to 25 mm/ 0.01 to 150 mm
		Breaking load of Aluminium wire	IS 398(Part2):1996 Clause 13.3	0.01 to 50 KN
		Breaking load of steel wire	IS 398(Part2):1996 Clause 13.3	0.01 to 50 KN
		Conductor resistance test	IS 398(Part2):1996 Clause 13.6	Up to 4.61 Ω/km
		Wrapping test	IS 398(Part2):1996 Clause 13.5	Qualitative
		Measurement of lay ratio	IS 398(Part2):1996 Clause 13.8	0.5 to 300 mm/ 0.5 to 600 mm
		Ductility test	IS 398(Part2):1996	Qualitative

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SI. Product / Material Specific Test Test Method Specification Range of Testing / Limits of Detection of Test Performed against which tests are performed Clause 13.4 IS 398(Part.-2):1996 Weight of coating 60 to 250 g/m² Clause 13.7 IS 398(Part.-4):1994 0.001 to 25 mm/ Diameter of wire 0.01 to 150 mm Clause 7.1 Breaking load test of IS 398(Part.-4):1994 0.01 to 50 KN individual wire Clause 12.2 **Elongation Test** IS 398(Part.-4):1994 1 to 800% Clause 12.3 IS 398(Part.-4):1994 Conductor resistance Up to 4.61 Ω/km Clause 12.4 test IS 398(Part.-4):1994 0.5 to 300 mm/ Measurement of lay ratio Clause 9.2 0.5 to 600 mm IV. SWITCHGEAR EQUIPMENT 1. IS/IEC 60898-1 : 2002, Cl. Electrical Verification of Marking Qualitative Accessories -9.3/ Cl. 6 **Circuit-Breakers** IS/IEC 60898-1 : 2002 Mechanical Design 10 to 50cNm, For Over Current Cl. 9.4, 9.5, 9.13/ Cl. 8.1 40 to 200cNm, Protection for 1/100sec - 24 hrs, Household and 0.01 to 150.00mm, Similar 0.1 to 1000 N Installations Protection Against IS/IEC 60898-1 : 2002 0.1 to 60V, Electric Shock 1/100sec to 24 hrs, Cl. 9.6/ Cl. 8.2 0.1 to 1000 N to 20 to 60°C, RH 100%, IS/IEC 60898-1 : 2002 **Dielectric properties** 500V DC, and isolating capability Cl. 9.7/ Cl. 8.3 1 to 100 X 10⁶ MΩ. 0.1 to 10 kV,0.1 to 10kV DC IS/IEC 60898-1 : 2002, Cl. 1 to 999°C Temperature Rise 9.8, 9.9/ Cl. 8.4 Resistance to IS/IEC 60898-1 : 2002, Cl. 150 gm mechanical shock and 9.13/ Cl. 8.9 impact,

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SI. Product / Material Specific Test Test Method Specification Range of Testing / Performed Limits of Detection of Test against which tests are performed IS/IEC 60898-1 : 2002, Cl. 1 to 400°C, 0.01 to Resistance to heat 9.14/ Cl. 8.10 150mm 0.1 to 1000 N. 20 N Resistance to abnormal IS/IEC 60898-1 : 2002, Cl. 1 to 1200°C, 0.1 to 200A, 1 to 60Sec heat and to fire, 9.15/ Cl. 8.11 IS/IEC 60898-1 : 2002 1 to 400°C, Resistance to rusting 1/100sec to 24 hrs Cl. 9.16/ Cl. 8.12 Trichloroethylene, Ammonium Chloride 2. **Residual Current** Marking and other IS 12640 (Part 1): 2008, Cl. Qualitative **Operated Circuit** product information 9.3/CI.6 Breaker For IS 12640 (Part 1): 2008, Mechanical Design 10 to 50cNm, Household And Cl. 9.4,9.5 / Cl. 40 to 200cNm, Similar Uses 8.1.3,8.1.4,8.1.5 1/100sec to 24 hrs, 0.01 to 150.00mm, 0.1 to 1000 N 0.1 to 60V. Protection Against IS 12640 (Part 1): 2008, Electric Shock Cl. 9.6/ Cl. 8.2 1/100sec to 24 hrs. 0.1 to 1000 N to 20 to 60°C, RH **Dielectric properties** IS 12640 (Part 1): 2008 Cl. 9.7/ Cl. 8.3 100%,500V DC, and Isolating capability 1 to 100 X 10^6 M Ω , 0.1 to 10 kV,0.1 to 10 kV DC IS 12640 (Part 1): 2008, 1 to 999°C Temperature Rise Cl. 9.8/ Cl. 8.4

Resistance to	IS 12640 (Part 1): 2008,	150 gm
mechanical shock and	Cl. 9.12/ Cl. 8.8	
impact,		
Resistance to heat	IS 12640 (Part 1): 2008,	1 to 400°C, 0.01 to
	Cl. 9.13/ Cl. 8.9	150mm
		0.1 to 1000 N,20 N
Resistance to	IS 12640 (Part 1): 2008,	1 to 1200°C,

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		abnormal heat and to fire,	Cl. 9.14/ Cl. 8.10	0.1 to 200A, 1 to 60 Sec
		Marking and other product information	IS 12640 (Part 2): 2008, Cl. 9.3/Cl. 6	Qualitative
		Mechanical Design	IS 12640 (Part 2): 2008 Cl. 9.4, 9.5/ Cl. 8.1.3, 8.1.4, 8.1.5	10 to 50cNm, 40 to 200cNm, 1/100sec to 24 hrs, 0.01 to 150.00mm, 0.1 to 1000 N 0.02
		Protection Against Electric Shock	IS 12640 (Part 2): 2008, Cl. 9.6/ Cl. 8.2	0.1 to 60V, 1/100sec to 24 hrs, 0.1 to 1000 N
		Dielectric properties	IS 12640 (Part 2): 2008 Cl. 9.7/ Cl. 8.3	to 20 to 60 ⁰ C,RH 100%, 500V DC, 1 to 100 X 10 ⁶ MΩ , 0.1 to 10 kV,0.1 to 10kV DC
		Temperature Rise	IS 12640 (Part 2): 2008, Cl. 9.8/ Cl. 8.4	1 to 999ºC
		Resistance to mechanical shock and impact,	IS 12640 (Part 2): 2008, Cl. 9.13/ Cl. 8.8	150 gm
		Resistance to heat,	IS 12640 (Part 2): 2008, Cl. 9.14/ Cl. 8.9	1 to 400ºC, 0.01 to 150mm 0.1 to 1000 N,20 N
		Resistance to abnormal heat & fire,	IS 12640 (Part 2): 2008, Cl. 9.15/ Cl. 8.10	1 to 1200ºC, 0.1 to 200A, 1 to 60Sec
3.	Low voltage Switchgear & control gear	Marking	CI.5.2 IS/IEC 60947-1 :2004 CI.5.2 IS/IEC 60947-2 :2003 CI.5.2 IS/IEC 60947-3 :1999	Visual Examination Qualitative

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Instruction for installation, operation and maintenance	CI.5.3 IS/IEC 60947-1 :2004 CI.5.3 IS/IEC 60947-2 :2003 CI.5.3 IS/IEC 60947-3 :1999	Visual Examination Qualitative
		Normal service, mounting and transport condition	CI.6 IS/IEC 60947-1 :2004 CI.6 IS/IEC 60947-2 :2003 CI.6 IS/IEC 60947-3 :1999	Visual Examination Qualitative
		Materials	Cl.7.1.1 IS/IEC 60947-1 :2004 Cl.7.1.1 IS/IEC 60947-3 :1999	Visual Examination Qualitative
		Constructional Requirements	CI.7.1 IS/IEC 60947-2 :2003	1 to 1200°C 0.1 to 200/5A 1 to 999 sec 0.5/1 to 150 mm 0.5/1 to 300 mm 1N
		Resistance to Fire	CI.7.1.1.1 IS/IEC 60947-1 :2004 CI.7.1.1.1 IS/IEC 60947-3 :1999	1 to 1200°C 0.1 to 200/5A 1 to 999 sec 0.5/1 to 150 mm 0.5/1 to 300 mm 1N
		Clearances and creep age distances	CI.7.1.3 IS/IEC 60947-1 :2004 CI.7.1.3 IS/IEC 60947-2 :2003 CI.7.1.3 IS/IEC 60947-3 :1999	0 to 150 mm
		Actuator	CI.7.1.4	Visual Examination

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			IS/IEC 60947-1 :2004 CI.7.1.4 IS/IEC 60947-3 :1999	Qualitative
		Indication of the contact position	CI.7.1.5 IS/IEC 60947-1 :2004	Visual Examination Qualitative
		Additional constructional requirements for equipment suitable for isolation	CI.7.1.6.1 IS/IEC 60947-1 :2004 CI.7.1.6.1 IS/IEC 60947-3 :1999	Visual Examination Qualitative
		Supplementary requirements for equipment provided with means for padlocking the open position	Cl.7.1.6.2 IS/IEC 60947-1 :2004 Cl.7.1.6.2 IS/IEC 60947-3 :1999	0 to 10KV 0.1 to 1000N 1000N
		Terminal	CI.7.1.7 IS/IEC 60947-1 :2004	40 to 200cN.m 10 to 50cN.m 1 to 5 Nm
		Dielectric test	CI.7.2.3 IS/IEC 60947-1 :2004 CI.7.2.3 IS/IEC 60947-2 :2003 CI.7.2.3 IS/IEC 60947-3 :1999	0.01kV to 10 kV 1 to 250mA 1 s to 9.59 min
		Dielectric test (Impulse test)	CI.7.2.3.1 IS/IEC 60947-1 :2004 CI.7.2.3.1 IS/IEC 60947-2 :2003 CI.7.2.3.1 IS/IEC 60947-3 :1999	1 kV to 10 kV Rise time to 1.2 μs Fall time to 50 μs

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are	n Range of Testing / Limits of Detection	

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		ELECTRO	NICS TESTING	
Ι.	SAFETY TESTING	FACILITY		
1.	Fixed General Purpose Luminaries & Luminaries for Road and Street	Verification of Marking	(Cl.6) IS10322-5-1:2012 (Cl 6) IS 10322-5-3: 2012 IS10322-1:2014	Qualitative Visual
	Lighting	Creepage Distance & Clearance	(Cl.8) IS10322-5-1:2012 (Cl 8) IS 10322-5-3: 2012 IS10322-1:2014	0.01 to 150 mm,
		Terminals	(Cl.10) IS10322-5-1:2012 (Cl 10) IS 10322-5-3: 2012 IS10322-1:2014	0.01 to 15mm, 0.1 to 6 Nm Up to 250N
		External and Internal Wiring	(Cl.11) IS10322-5-1:2012 (Cl 11) IS 10322-5-3: 2012 IS10322-1:2014	Up to 250N 0.1 to 6Nm
		Insulation Resistance and Electric Strength Test	(Cl.15) IS10322-5-1:2012 (Cl 15) IS 10322-5-3: 2012 IS10322-1:2014	100kΩ to 20 GΩ Upto 5 kV ,
		Resistance to Heat,	(Cl.16) IS10322-5-1:2012 (Cl 16) IS 10322-5-3: 2012 IS10322-1:2014	Amb to150°C, 20N(Ball Pressure) Upto 960°C 0.001 to 5 mm

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SI. Product / Material Specific Test **Test Method Specification** Range of Testing / Limits of Detection of Test Performed against which tests are performed 0.1 to 1000N, Construction (CI.7) ÎS10322-5-1:2012 0.1 to 12 Nm, (CI 7) 0.01 to 10 KV. IS 10322-5-3: 2012 2 M Ω to 100 M Ω at 500V IS10322-1:2014 d.c 0.01to 10 KV Provision for Earthing 1 to 40 A, (Cl.9) ÌS10322-5-1:2012 0.1 to 19.9 V 0.01 Ω to 10 Ω (CI 9) IS 10322-5-3: 2012 IS10322-1:2014 Protection Against (Cl.12) 0.1-80 V **Electric Shock** IS10322-5-1:2012 0.1 - 10 N Upto 100µF (Cl 12) IS 10322-5-3: 2012 0.01-10Min IS10322-1:2014 Amb to 300°C, Endurance Test and (Cl.13) Thermal Test IS10322-5-1:2012 Amb to 600°C, 0.001-300V (CI 13) 0.01-24Hrs IS 10322-5-3: 2012 IS10322-1:2014 Visual Examination Resistance to Dust and (Cl.14) ÌS10322-5-1:2012 Moisture Qualitative (CI 14) Amb-98% IS 10322-5-3: 2012 Amb-55°C IS10322-1:2014 5-100 L/min 1-15L/min Resistance to Fire and (Cl.16) Up to to (-) 960°C (Glow IS10322-5-1:2012 Tracking Wire) (Cl 16) 100 to 700°C(Needle IS 10322-5-3: 2012 Flame) IS10322-1:2014 0 to 600V AC(Tracking Index) 0.001 to 5 mm

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Verification of Marking	IS 10322-5-2: 2012, Cl.6 (IS 10322-1: 2014 Section 3)	0 to 150mm 0 to 24 hrs
			IS 10322-5-4: 1987 CI 5 (IS 10322-1: 2014 Section 3)	
			IS 10322-5-5: 1987 CI 5 (IS 10322-1: 2014 Section 3)	
			IS 10322-5-6: 2013 Cl 6 (IS 10322-1: 2014 Section 3)	
			IS 10322-5-7: 2017 CI 20.6 (IS 10322-1: 2014 Section 3)	
			IS 10322-5-8: 2013 CI 6 (IS 10322-1: 2014 Section 3)	
		Replaceable Components	IS 10322-5-2: 2012 CI 7 (IS 10322-1: 2014 CI 4.2)	Qualitative Visual Examination
			IS 10322-5-4: 1987 Cl 6 (IS 10322-1: 2014 Cl 4.2)	
			IS 10322-5-5: 1987 Cl.6	

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
			(IS 10322-1: 2014 Cl 4.2)	
			IS 10322-5-6: 2013	
			CI 7	
			(IS 10322-1: 2014 Cl 4.2)	
			IS 10322-5-8: 2013	
			Cl. 7	
			(IS 10322-1: 2014	
			Cl 4.2)	-
		Wire ways	IS 10322-5-2: 2012	Qualitative
			Cl 7 (IS 10322-1: 2014	Visual Examination
			Cl 4.3)	
			IS 10322-5-4: 1987	
			CI 6	
			(IS 10322-1: 2014	
			Cl 4.3) IS 10322-5-5: 1987	
			CI.6	
			(IS 10322-1: 2014	
			ČI 4.3)	
			IS 10322-5-6: 2013	
			CI 7	
			(IS 10322-1: 2014 CI 4.3)	
			IS 10322-5-8: 2013	
			Cl. 7	
			(IS 10322-1: 2014	
L			Cl 4.3)	•
		Lamp holders	IS 10322-5-2: 2012	Qualitativ
			CI 7 (IS 10322-1: 2014	15N & 30N 1.0Nm & 2.0Nm
			CI 4.4)	
			,	

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SI.	Product / Material	Specific Test	Test Method Specification	Range of Testing /
	of Test	Performed	against which tests are performed	Limits of Detection
			IS 10322-5-4: 1987	
			CI 6	
			(IS 10322-1: 2014	
			CI 4.4)	
			IS 10322-5-5: 1987	
			CI.6	
			(IS 10322-1: 2014	
			Cl 4.4)	
			IS 10322-5-6: 2013	
			CI 7	
			(IS 10322-1: 2014	
			Cl 4.4)	
			IS 10322-5-8: 2013	
			Cl. 7	
			(IS 10322-1: 2014	
			Cl 4.4)	
		Starter Holders	IS 10322-5-2: 2012	Qualitative
			CI 7	Visual Examination
			(IS 10322-1: 2014	
			CI 4.5)	
			IS 10322-5-4: 1987	
			CI 6	
			(IS 10322-1: 2014	
			CI 4.5)	
			IS 10322-5-5: 1987	
			CI.6	
			(IS 10322-1: 2014	
			Cl 4.5)	
			IS 10322-5-6: 2013	
			CI 7	
			(IS 10322-1: 2014	
			CI 4.5)	
			IS 10322-5-8: 2013	
			Cl. 7	

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
			(IS 10322-1: 2014 Cl 4.5)	
		Terminal Blocks	IS 10322-5-2: 2012 Cl 7 (IS 10322-1: 2014 Cl 4.6)	Qualitative Visual Examination
			IS 10322-5-4: 1987 CI 6 (IS 10322-1: 2014 CI 4.6)	
			IS 10322-5-5: 1987 Cl.6 (IS 10322-1: 2014 Cl 4.6)	
			IS 10322-5-6: 2013 Cl 7 (IS 10322-1: 2014 Cl 4.6)	
			IS 10322-5-7: 2017 Cl 20.7.3 (IS 10322-1: 2014 Cl 4.6)	
			IS 10322-5-8: 2013 Cl. 7 (IS 10322-1: 2014 Cl 4.6)	
		Terminals and supply connections	IS 10322-5-2: 2012 Cl 7 (IS 10322-1: 2014 Cl 4.7)	0 to 150mm, 1 to 5 Nm, 3 to 15 Nm,
			IS 10322-5-4: 1987 Cl 6 (IS 10322-1: 2014 Cl 4.7) IS 10322-5-5: 1987	10 to 50 cN.m, 40 to 200 cN.m, Pull Gauge: Upto 1000N, Up to 24 Hrs,

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
			Cl.6 (IS 10322-1: 2014 Cl 4.7) IS 10322-5-6: 2013 Cl 7 (IS 10322-1: 2014 Cl 4.7) IS 10322-5-7: 2017 Cl 20.7.4 (IS 10322-1: 2014 Cl 4.7) IS 10322-5-8: 2013 Cl. 7 (IS 10322-1: 2014 Cl 4.7)	
		Switches	IS 10322-5-2: 2012 Cl 7 (IS 10322-1: 2014 Cl 4.8)	Qualitative Visual Examination
			IS 10322-5-4: 1987 Cl 6 (IS 10322-1: 2014 Cl 4.8)	
			IS 10322-5-5: 1987 Cl.6 (IS 10322-1: 2014 Cl 4.8)	
			IS 10322-5-6: 2013 Cl 7 (IS 10322-1: 2014 Cl 4.8)	
			IS 10322-5-8: 2013 Cl. 7 (IS 10322-1: 2014 Cl 4.8)	

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Insulating Lining and Sleeves	IS 10322-5-2: 2012 CI 7 (IS 10322-1: 2014 CI 4.9)	Qualitative Visual Examination
			IS 10322-5-4: 1987 Cl 6 (IS 10322-1: 2014 Cl 4.9)	
			IS 10322-5-5: 1987 Cl.6 (IS 10322-1: 2014 Cl 4.9)	
			IS 10322-5-6: 2013 CI 7 (IS 10322-1: 2014 CI 4.9)	
			IS 10322-5-8: 2013 Cl. 7 (IS 10322-1: 2014 Cl 4.9)	
		Double and reinforced Insulation	IS 10322-5-2: 2012 CI 7 (IS 10322-1: 2014 CI 4.10)	Qualitative Visual Examination
			IS 10322-5-4: 1987 CI 6 (IS 10322-1: 2014 CI 4.10)	
			IS 10322-5-5: 1987 Cl.6 (IS 10322-1: 2014 Cl 4.10)	
			IS 10322-5-6: 2013 CI 7	

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
			(IS 10322-1: 2014 Cl 4.10)	
			IS 10322-5-8: 2013 Cl. 7 (IS 10322-1: 2014 Cl 4.10)	
		Electrical connections and current carrying parts	IS 10322-5-2: 2012 CI 7 (IS 10322-1: 2014 CI 4.11)	Qualitative Visual Examination
			IS 10322-5-4: 1987 CI 6 (IS 10322-1: 2014 CI 4.11)	
			IS 10322-5-5: 1987 Cl.6 (IS 10322-1: 2014 Cl 4.11)	
			IS 10322-5-6: 2013 CI 7 (IS 10322-1: 2014 CI 4.11)	
			IS 10322-5-8: 2013 Cl. 7 (IS 10322-1: 2014 Cl 4.11)	
		Screws and connections (Mechanical) and Glands	IS 10322-5-2: 2012 CI 7 (IS 10322-1: 2014 CI 4.12)	0 to 150mm, 1 to 5 Nm, 3 to 15 Nm, 10 to 50 cN.m, 40 to 200 cN.m,
			IS 10322-5-4: 1987 CI 6 (IS 10322-1: 2014 CI 4.12)	

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are	Range of Testing / Limits of Detection
			performed	
			IS 10322-5-5: 1987	
			CI.6	
			(IS 10322-1: 2014	
			CI 4.12)	
			IS 10322-5-6: 2013	
			CI 7	
			(IS 10322-1: 2014 CI 4.12)	
			IS 10322-5-8: 2013	
			Cl. 7	
			(IS 10322-1: 2014	
			CI 4.12)	
		Mechanical Strength	IS 10322-5-2: 2012	0.2J, 0.35J, 0.5J & 0.7J
			CI 7	
			(IS 10322-1: 2014	
			Cl 4.13)	
			IS 10322-5-4: 1987	
			CI 6	
			(IS 10322-1: 2014	
			Cl 4.13) IS 10322-5-5: 1987	
			CI.6	
			(IS 10322-1: 2014	
			Cl 4.13)	
			IS 10322-5-6: 2013	
			CI 7	
			(IS 10322-1: 2014	
			ČI 4.13)	
			IS 10322-5-8: 2013	
			CI. 7	
			(IS 10322-1: 2014	
		Suspensions and	CI 4.13) IS 10322-5-2: 2012	Qualitative
		Adjusting Devices	CI 7	1.0Nm to 2.5 Nm
				10N to 40N

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			(IS 10322-1: 2014 Cl 4.14)	
			IS 10322-5-4: 1987	
			CI 6	
			(IS 10322-1: 2014 Cl 4.14)	
			IS 10322-5-5: 1987	
			CI.6	
			(IS 10322-1: 2014	
			ČI 4.14)	
			IS 10322-5-6: 2013	
			CI 7	
			(IS 10322-1: 2014	
			Cl 4.14) IS 10322-5-8: 2013	
			Cl. 7	
			(IS 10322-1: 2014	
			ČI 4.14)	
		Flammable Materials	IS 10322-5-2: 2012	Qualitative
			CI 7	Visual Examination
			(IS 10322-1: 2014	
-			Cl 4.15) IS 10322-5-4: 1987	
			CI 6	
			(IS 10322-1: 2014	
			ČI 4.15)	
			IS 10322-5-5: 1987	
			CI.6	
			(IS 10322-1: 2014	
			Cl 4.15) IS 10322-5-6: 2013	
			CI 7	
			(IS 10322-1: 2014	
1			Cl 4.15)	

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			IS 10322-5-8: 2013 Cl. 7 (IS 10322-1: 2014 Cl 4.15)	
		Identification of Luminaires marked with Symbol	IS 10322-5-2: 2012 CI 7 (IS 10322-1: 2014 CI 4.16)	Qualitative Visual Examination
			IS 10322-5-4: 1987 CI 6 (IS 10322-1: 2014 CI 4.16)	
			IS 10322-5-5: 1987 Cl.6 (IS 10322-1: 2014 Cl 4.16)	
			IS 10322-5-6: 2013 CI 7 (IS 10322-1: 2014 CI 4.16)	
			IS 10322-5-8: 2013 Cl. 7 (IS 10322-1: 2014 Cl 4.16)	
		Drain Holes	IS 10322-5-2: 2012 CI 7 (IS 10322-1: 2014 CI 4.17) IS 10322-5-4: 1987 CI 6 (IS 10322-1: 2014 CI 4.17) IS 10322-5-5: 1987 CI.6	Qualitative IP1X,2X,3X,4X: Test Probe B, Test Probe C Test Probe D, Test Probe 11 Upto 100N IP 5X & IP 6X: 900 x 900 x 900mm IP X1: Flow Rate : 3mm/min

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	or rest	Fellollieu	performed	Limits of Detection
			(IS 10322-1: 2014 CI 4.17) IS 10322-5-6: 2013 CI 7 (IS 10322-1: 2014 CI 4.17) IS 10322-5-8: 2013 CI. 7 (IS 10322-1: 2014 CI 4.17)	Scale: 300 mm, 0.05 mm IP X3, IP X4, IP X5, IP X6, IP X7 & IP X8 : 10 to 110 LPH, 0.5 to 5 LPM, 15 to 125 LPM, 1.5 to 15 LPM 10 to 50cN.m, LC: 0.1cNm 40 to 200 cN.m, S to p Watch : up to 24 Hrs,
		Resistance to Corrosion	IS 10322-5-2: 2012 CI 7 (IS 10322-1: 2014 CI 4.18)	Qualitative 27°C to 100°C
			IS 10322-5-4: 1987 Cl 6 (IS 10322-1: 2014 Cl 4.18)	
			IS 10322-5-5: 1987 Cl.6 (IS 10322-1: 2014 Cl 4.18)	
			IS 10322-5-6: 2013 Cl 7 (IS 10322-1: 2014 Cl 4.18)	
			IS 10322-5-8: 2013 Cl. 7 (IS 10322-1: 2014 Cl 4.18)	
		Ignitor	IS 10322-5-2: 2012 CI 7	Qualitative Visual Examination

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			(IS 10322-1: 2014 Cl 4.19)	
			IS 10322-5-4: 1987 CI 6	
			(IS 10322-1: 2014 Cl 4.19)	
			IS 10322-5-5: 1987 Cl.6 (IS 10322-1: 2014 Cl 4.19)	
			IS 10322-5-6: 2013 Cl 7 (IS 10322-1: 2014 Cl 4.19)	
			IS 10322-5-8: 2013 Cl. 7 (IS 10322-1: 2014 Cl 4.19)	
		Rough Service Luminaires-Vibrant Requirements	IS 10322-5-2: 2012 CI 7 (IS 10322-1: 2014 CI 4.20)	Frequency: 10Hz to 55Hz to 10Hz Amplitude:0.35mm Duration: 30min
			IS 10322-5-4: 1987 Cl 6 (IS 10322-1: 2014 Cl 4.20)	
			IS 10322-5-5: 1987 Cl.6 (IS 10322-1: 2014 Cl 4.20)	
			IS 10322-5-6: 2013 CI 7 (IS 10322-1: 2014 CI 4.20)	

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			IS 10322-5-8: 2013 Cl. 7 (IS 10322-1: 2014 Cl 4.20)	
		Protective Shield(Tungsten Halogen Lamps)	IS 10322-5-2: 2012 CI 7 (IS 10322-1: 2014 CI 4.21)	Qualitative Visual Examination
			IS 10322-5-4: 1987 CI 6 (IS 10322-1: 2014 CI 4.21)	
			IS 10322-5-5: 1987 Cl.6 (IS 10322-1: 2014 Cl 4.21)	
			IS 10322-5-6: 2013 CI 7 (IS 10322-1: 2014 CI 4.21)	
			IS 10322-5-8: 2013 Cl. 7 (IS 10322-1: 2014 Cl 4.21)	
		Attachments to Lamps	S 10322-5-2: 2012 Cl 7 (IS 10322-1: 2014 Cl 4.22)	Qualitative 0.01gm to 500gm
			IS 10322-5-4: 1987 Cl 6 (IS 10322-1: 2014 Cl 4.22)	
			IS 10322-5-5: 1987 Cl.6	

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			(IS 10322-1: 2014 Cl 4.22)	
			IS 10322-5-6: 2013 Cl 7	
			(IS 10322-1: 2014 Cl 4.22)	
			IS 10322-5-8: 2013 Cl. 7 (IS 10322-1: 2014	
		Semi-Luminaires	Cl 4.22) S 10322-5-2: 2012	Qualitative
			Cl 7 (IS 10322-1: 2014 Cl 4.22)	Visual Examination
			IS 10322-5-4: 1987 CI 6 (IS 10322-1: 2014	
			Čl 4.22) IS 10322-5-5: 1987	
			Cl.6 (IS 10322-1: 2014 Cl 4.22)	
			IS 10322-5-6: 2013 Cl 7 (IS 10322-1: 2014 Cl 4.22)	
			IS 10322-5-8: 2013 Cl. 7 (IS 10322-1: 2014 Cl 4.22)	
		Mechanical Hazard	S 10322-5-2: 2012 Cl 7 (IS 10322-1: 2014 Cl 4.25)	Qualitative Visual Examination

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			IS 10322-5-4: 1987 CI 6 (IS 10322-1: 2014	
			Cl 4.25) IS 10322-5-5: 1987 Cl.6	
			(IS 10322-1: 2014 Cl 4.25)	
			IS 10322-5-6: 2013 CI 7 (IS 10322-1: 2014 CI 4.25)	
			S 10322-5-8: 2013 Cl. 7 (IS 10322-1: 2014 Cl 4.25)	
		Creepage Distances & Clearances	IS 10322-5-2: 2012 Cl.8 (IS 10322-1: 2014 Section 11)	Upto 150mm,
			IS 10322-5-4: 1987 CI.7 (IS 10322-1: 2014 Section 11)	
			IS 10322-5-5: 1987 CI.7 (IS 10322-1: 2014 Section 11)	
			IS 10322-5-6: 2013 Cl.8 (IS 10322-1: 2014 Section 11)	
			IS 10322-5-7: 2017 Cl. 20.8	

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			(IS 10322-1: 2014	
			Section 11)	
			IS 10322-5-8: 2013	
			Cl. 8	
			(IS 10322-1: 2014	
			Section 11)	
		Provision for Earthing	IS 10322-5-2: 2012	0 to 30 A,
			Cl.9	0 to 19.999 V,
			(IS 10322-1: 2014	S to p Watch : up to 24
			Section 7)	Hrs,
			IS 10322-5-4: 1987	
			Cl.8	
			(IS 10322-1: 2014	
			Section 7)	
			IS 10322-5-5: 1987	
			Cl.8	
			(IS 10322-1: 2014	
			Section 7)	
			IS 10322-5-6: 2013	
			Cl.9	
			(IS 10322-1: 2014	
			Section 7)	
			IS 10322-5-7: 2017	
			Cl. 20.9	
			(IS 10322-1: 2014	
			Section 7)	
			IS 10322-5-8: 2013	
			Cl. 9	
			(IS 10322-1: 2014	
			Section 7)	
		Terminals	IS 10322-5-2: 2012	0 to 150mm,
			_ Cl.10	1 to 5 Nm
			(IS 10322-1: 2014	3 to 15 Nm,
			Section 14)	10 to 50 cN.m,

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			IS 10322-5-4: 1987 CI.9 (IS 10322-1: 2014 Section 14) IS 10322-5-5: 1987 CI.9 (IS 10322-1: 2014 Section 14) IS 10322-5-6: 2013 CI.10 (IS 10322-5-7: 2017 CI. 20.10 (IS 10322-5-7: 2017 CI. 20.10 (IS 10322-5-8: 2013 CI.10 (IS 10322-5-8: 2013 CI.10 (IS 10322-5-2: 2012 CI.10 (IS 10322-5-2: 2012 CI.10 (IS 10322-5-4: 1987 CI.9 (IS 10322-5-5: 1987 CI.9 (IS 10322-5-6: 2013 CI.10 (IS 10322-5-6: 2013 CI.10 (IS 10322-5-6: 2013 CI.10 (IS 10322-1: 2014	40 to 200 cN.m, S to p Watch up to 24 Hrs 0 to 150 mm, 0 to 100N, 0 to 30A, 0 to 19.999 V, Amb. to 300°C, S to p Watch : up to 24 Hrs,

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			Section 15) IS 10322-5-7: 2017 Cl. 20.10 (IS 10322-1: 2014 Section 15) IS 10322-5-8: 2013 Cl. 10 (IS 10322-1: 2014 Section 15)	
		External and Internal Wiring	IS 10322-5-2: 2012 CI.11 (IS 10322-1: 2014 Section 5)	0 to 150 mm, 0 to 120N, 10 to 50cN.m, 40 to 200 cN.m, S to p Watch : up to 24 Hrs,
			IS 10322-5-4: 1987 Cl.10 (IS 10322-1: 2014 Section 5)	
			IS 10322-5-5: 1987 Cl.10 (IS 10322-1: 2014 Section 5)	
			IS 10322-5-6: 2013 CI.11 (IS 10322-1: 2014 Section 5)	
			IS 10322-5-7: 2017 Cl. 20.11 (IS 10322-1: 2014 Section 5)	
			IS 10322-5-8: 2013 Cl. 11 (IS 10322-1: 2014 Section 5)	

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		Protection Against Electric Shock	IS 10322-5-2: 2012 Cl.12 (IS 10322-1: 2014 Section 8)	Test Probe B, Test Probe 11, 0 to 20N 0 to 80V
			IS 10322-5-4: 1987 Cl.11 (IS 10322-1: 2014 Section 8)	
			IS 10322-5-5: 1987 Cl.11 (IS 10322-1: 2014 Section 8)	
			IS 10322-5-6: 2013 Cl.12 (IS 10322-1: 2014 Section 8)	
			IS 10322-5-7: 2017 Cl. 20.12 (IS 10322-1: 2014 Section 8)	
			IS 10322-5-8: 2013 Cl. 12 (IS 10322-1: 2014 Section 8)	
		Endurance Test and Thermal Test	IS 10322-5-2: 2012 Cl.13 (IS 10322-1: 2014 Section 12)	Amb to 150°C, Cyclic operation: ON to 21hrs, OFF to 3hrs up to 10 days 13 to 580V, 0 to 600 °C,
			IS 10322-5-4: 1987 Cl.13.4 (IS 10322-1: 2014 Section 12)	, , ,
			IS 10322-5-5: 1987 Cl.13.4	

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			(IS 10322-1: 2014	
			Section 12)	
			IS 10322-5-6: 2013	
			CI.13	
			(IS 10322-1: 2014	
			Section 12)	
			IS 10322-5-7: 2017	
			Cl. 20.13	
			(IS 10322-1: 2014	
			Section 12)	
			IS 10322-5-8	
			Cl. 13	
			(IS 10322-1: 2014	
			Section 12)	
		Resistance to Dust and	IS 10322-5-2: 2012	Qualitative
		Moisture	CI.14	IP1X,2X,3X,4X:
			(IS 10322-1: 2014	Test Probe B, Test Probe C
			Section 9) IS 10322-5-4: 1987	Test Probe D, Test Probe
			Cl.13.5	11
			(IS 10322-1: 2014	0 to 100N,
			Section 9)	IP 5X & IP 6X:
			IS 10322-5-5: 1987	900 x 900 x 900mm
			Cl.13.5	IP X1: Flow Rate :
			(IS 10322-1: 2014	3mm/min
			Section 9)	Scale: 300 mm, 0.05 mm
			IS 10322-5-6: 2013	IP X3, IP X4, IP X5, IP X6,
			Cl.14	IP X7 & IP X8 :
			(IS 10322-1: 2014	10 to 110 LPH, 0.5 to 5
			Section 9)	LPM,
1			IS 10322-5-7: 2017	15 to 125 LPM,
			Cl. 20.14	1.5 to 15 LPM, 10 to
			(IS 10322-1: 2014	50cN.m
			Section 9)	40 to 200 cN.m, S to p
			IS 10322-5-8: 2013	Watch :

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oduct / Material Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Insulation Resistance and Electric Strength	Cl. 14 (IS 10322-1: 2014 Section 9) IS 10322-5-2: 2012 Cl.15 (IS 10322-5-2: 2014 Section 10) IS 10322-5-4: 1987 Cl.13.6 (IS 10322-5-5: 1987 Cl.13.6 (IS 10322-5-5: 1987 Cl.13.6 (IS 10322-5-5: 1987 Cl.13.6 (IS 10322-5-6: 2013 Cl.15 (IS 10322-5-6: 2013 Cl.15 (IS 10322-5-7: 2017 Cl. 20.15 (IS 10322-5-7: 2017 Cl. 20.15 (IS 10322-5-8: 2013 Cl. 15 (IS 10322-5-8: 2013 Cl. 15 (IS 10322-1: 2014 Section 10) IS 10322-1: 2014 Section 10)	up to 24 Hrs, to 20°C to 60°C, 0 to 95 %Rh, 2 MΩ to 100 MΩ at 500 V DC 0 to 10 KV , 0 to 250mA 0 to 9.59 min, 0 to 19.99 mA,

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		Resistance to Heat, Fire and Tracking	IS 10322-5-2: 2012 Cl.16 (IS 10322-1: 2014 Section 13) IS 10322-5-4: 1987 Cl.13.7 (IS 10322-5-5: 1987 Cl.13.7 (IS 10322-5-5: 1987 Cl.13.7 (IS 10322-5-6: 2013 Cl.16 (IS 10322-5-6: 2013 Cl.16 (IS 10322-5-7: 2017 Cl. 20.16 (IS 10322-5-7: 2017 Cl. 20.16 (IS 10322-5-8: 2013 Cl. 16 (IS 10322-1: 2014 Section 13) IS 10322-5-8: 2013 Cl. 16 (IS 10322-1: 2014 Section 13)	(Ball Pressure Test) amb to to to 300°C, 20N on both side S to p Watch : up to 24 Hrs, 0 to 25mm, Magnifier: 10X

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		Resistance to Heat, Fire and Tracking	IS 10322-5-2: 2012 CI.16 (IS 10322-1: 2014 Section 13) IS 10322-5-4: 1987 CI.13.7 (IS 10322-1: 2014 Section 13) IS 10322-5-5: 1987 CI.13.7 (IS 10322-5-6: 2013 CI.16 (IS 10322-1: 2014 Section 13) IS 10322-5-7: 2017 CI. 20.16 (IS 10322-1: 2014 Section 13) IS 10322-5-8: 2013 CI.16 (IS 10322-1: 2014 Section 13) IS 10322-1: 2014 Section 13)	(Glow Wire) amb to to to 999°C, Timer : 0 to 60 sec, Digital Caliper : 0 to 150 mm, Scale : 0 to 300 mm , Mass : 1 N S to p Watch : up to 24 Hrs,

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Resistance to Heat, Fire and Tracking	IS 10322-5-2: 2012 Cl.16 (IS 10322-1: 2014 Section 13) IS 10322-5-4: 1987 Cl.13.7 (IS 10322-5-5: 1987 Cl.13.7 (IS 10322-5-5: 1987 Cl.13.7 (IS 10322-5-6: 2013 Cl.16 (IS 10322-5-6: 2013 Cl.16 (IS 10322-5-7: 2017 Cl. 20.16 (IS 10322-5-8: 2013 Cl. 16 (IS 10322-5-8: 2013 Cl. 16 (IS 10322-1: 2014 Section 13) IS 10322-5-8: 2013 Cl. 16 (IS 10322-1: 2014 Section 13)	(Needle Flame Test) 0 to 999.0°C, Digital Caliper : 0 to 150 mm, S to p Watch : up to 24 Hrs,

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Resistance to Heat, Fire and Tracking	IS 10322-5-2: 2012 CI.16 (IS 10322-1: 2014 Section 13) IS 10322-5-4: 1987 CI.13.7 (IS 10322-5-5: 1987 CI.13.7 (IS 10322-5-5: 1987 CI.13.7 (IS 10322-5-5: 2014 Section 13) IS 10322-5-6: 2013 CI.16 (IS 10322-1: 2014 Section 13) IS 10322-5-7: 2017 CI. 20.16 (IS 10322-1: 2014 Section 13) IS 10322-5-8: 2013 CI.16 (IS 10322-5-8: 2013 CI.16 (IS 10322-1: 2014 Section 13)	(Tracking Index) 0 to 600 V, LC: 0.1/0.001/0.01V 0 to 5 Amp, 1N each on both side Digital Caliper : 0 to 150 mm,
2.	DC or AC Supplied	Verification of Marking	(Cl. 7) IS 15885-2-13:2012	Qualitative Visual Examination
	Electronic Control Gear for LED Modules	Terminals	(Cl. 9) IS 15885-2-13:2012	Up to to 300 mm 0.1 to 6 Nm, 0.1 to 500 N Amb to 300°C,
		Moisture Resistance And Insulation	(Cl. 11) IS 15885-2-13:2012	Amb to 98% RH, Amb to 55 °C 2 MΩ to 100 MΩ at 500V d.c

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		Electric Strength	(Cl. 12) IS 15885-2-13:2012	0.1 to 5 kV
		Creepage Distance and Clearances	(Cl.17) IS 15885-2-13:2012	0.01 to 30 mm 0.1KV to5KV
		Screw Current Carrying Parts and Connections	(Cl.18) IS 15885-2-13:2012	0.1 to 6 Nm, 0.01 to 30mm 0.1 to 50N
		Resistance to Heat	(Cl.19) IS 15885-2-13:2012	Amb to 150°C(Oven) 20N(Ball Pressure)
		Resistance to Corrosion	(Cl.20) IS 15885-2-13:2012	Amb to 150°C
		Protection Against Accidental Contact With Live Parts	(Cl.8) IS 15885-2-13:2012 IEC 61347-2-13	0.1 to 80 V, 0.1 to 1000N,
		Provision for Protecting Earthing	(Cl. 10) IS 15885-2-13:2012	1 to 40 Amp,0.1 to 19.9 V 0 to 24 hrs 0.01 to 150mm 0.1 to 1000N
		Fault Condition	(Cl. 14) IS 15885-2-13:2012	0.1 to 300 V, Amb to 550 °C, 0.01 to 150mm Test Probe B 0.1 to 1000N 2 MΩ to 100 MΩ at 500V d.c
		Transformer Heating	(Cl. 15) IS 15885-2-13:2012	0.1 to 300 V Amb to 999°C 0.1 to 1000N 0.1-1250W
		Construction	(Cl. 16) IS 15885-2-13:2012	Qualitative Visual

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		Resistance to Fire and Tracking	(Cl.19) IS 15885-2-13:2012	Up to 999°C(Glow Wire) Up to 999°C (Needle Flame Test) 0.1 to 999V (Tracking)
3.	Self Ballasted LED Lamps	Verification of Marking	(Cl.5) IS16102-1:2012	Qualitative Visual Examination
		Interchangeability	(Cl.6) IS16102-1:2012	0.1 to 6 Nm
		Insulation Resistance and Electric Strength after Humidity Treatment	(Cl.8) IS16102-1:2012	0.1 to 10 kV, 2 MΩ to 100 MΩ at 500V d.c, Amb to 98%RH Amb to 55°C
		Mechanical Strength	(Cl.9) IS16102-1:2012	Up to 6 Nm
		Resistance to Heat	(Cl.11) IS16102-1:2012	20N(Ball Pressure) 0.1 to 500N 0.001 to 5 mm
		Creepage Distance and Clearance	(Cl.14) IS16102-1:2012	0.01 to 150mm
		Protection Against Electric Shock	(CI.7) IS16102-1:2012	0.1 to 10kV, 2 <i>M</i> Ω <i>to 100 M</i> Ω <i>at 500V</i> <i>d.c</i> ,Test Probe B 0.1 to 1000N 25°C to 35°C 0.01 to 24Hrs
		Cap Temperature Rise	(Cl.10) IS16102-1:2012	Amb to 600°C 0.01 to 580 V
		Resistance to Flame and Ignition	(Cl.12) IS16102-1:2012	Amb to 999°C(Glow wire) 0.01 to 150mm 0.01 to 24Hrs
		Fault Conditions	(Cl.13) IS16102-1:2012	0.1 to 580V, 0.1 to 10kV, 0.1 to 500N, Amb to 600°C 25°C to 35°C

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SI. Product / Material Specific Test Test Method Specification Range of Testing / of Test Performed against which tests are Limits of Detection performed 2 MΩ to 100 MΩ at 1000V d.c 4. Domestic Verification of Marking (CI.5) Qualitative ÌS616:2017 Electronic and instructions 0.1 to 2KW, Appliances & IEC60065:2014 0.01 to 25A, Accessories 0.1 to 580V, Electronic Games Heating under normal (Cl. 7.1 to 7.1.6) Amb to 600°C, (Video), Electronic operating Conditions IS 616: 2017 Musical System, IEC60065:2014 **Optical Disc** 0.1 to 300°C, Heat Resistance of (Cl. 7.2) Players, **Insulating Materials** IS 616: 2017 0.01 to 10 mm Plasma/LCD/LED IEC60065:2014 **TV, Power** Amb to 98%RH, Construction (Cl.8) Amplifiers, ÌS 616: 2017 Requirement With Amb to 55°C, **Power Adaptors** Regards to the IEC60065:2014 0.01 to 10KV, for Audio, Video & protection against 0.1 to 500N, Amb to Electronics electric shock 300°C, Apparatus etc (CI.9) 0 to 600 V Electric shock hazard ÎS 616: 2017 0.001 to 3.5 mA, 0.01 to under normal operating 150 mm, 0.1 to 500 N, conditions IEC60065:2014 1µs to 10 sec Test Probe B, C, D, 11, 18, 13 & 19 Insulation requirements (Cl.10.1-10.2) 0.01 to 15KV Surge Test IS 616: 2017 $2 M\Omega$ to 100 M Ω at 500V IEC60065:2014 d.c 0.01 to 10 KV Amb to 98%RH, Amb to Humidity Test (Cl.10.3) IS 616: 2017 55°C, IEC60065:2014 (Cl.10.4) $2 M\Omega$ to 100 M Ω at 500V Insulation Resistance IS 616: 2017 and Dielectric Strength d.c IEC60065:2014 0.01 to 10 KV

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pro I limite of Dotoction
are Limits of Detection
0 to 600 V
0.001 to 3.5 mA
Amb to 600°C,
0.1 to 580V,
0.01 to 150mm,
$2 M\Omega$ to 100 M Ω at 500V
d.c
0.01 to 10 KV
0.01 to 150mm,0.5& 2
joule 0.1 to 500N, Steel ball of
500gm, dia 50mm
5 to 3200Hz, 0.1 to 34
mm, 0.1 to 38g
(Acceleration)
Amb to 150°C
10 to 120 cN.m
0.01 to 10 KV
Test probe 11, Test hook
0.01 to 150mm
0.1 to 30 A 0.1 to 19.9 V
0.01 to 150 mm
0 to 300mm, up to 0.25
Nm
0.1 to 100 N
0 to 1.5Nm Up to 40N, 0.01 to 150
•
mm 0 to 1.5 Nm
0 to 10 kV
0.01 to 150 mm10 to 120
cN.m
0.1 to 6 Nm 0.1 to 100N

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		Stability and mechanical hazards	(Cl. 19) IS 616: 2017 IEC60065:2014	Inclined Plane 10° and 15°, 0.1 to 200 N 0.01 to 150 mm, 10 to 120 cN.m
		Resistance to fire	(Cl. 20) IS 616: 2017 IEC60065:2014	Amb to 950°C(Glow Wire), Amb to 300 °C(Oven) 0.001 to 25 mm,
5.	IT EQUIPMENT Power Aadaptors for IT Equipment, Printer &Plotters,		IS13252- 1:2010+A1:2013+A2:2015 IEC 60950- 1:2005+A1:2009+A2:2013	
	Laptop/Notebook/ Tablets, Mail	Power interface	(Cl.1.6)	0.1 to 2000W, 0.1 to 580V, 0.01 to 25A
	Processing Machines/Postage Machines/Frankin g Machines, Mobile Phones, Scanners, Passport Reader, Copying	Verification of Marking and instructions	(Cl.1.7)	Qualitative Visual
	Machines/Duplicat ors, Point of Sale terminals,		IS13252- 1:2010+A1:2013+A2:2015 IEC 60950- 1:2005+A1:2009+A2:2013	
	Power Bank, Telephone Answering Machines, USB	Protection from electric shock and energy hazards	(Cl.2.1)	0.1 to 99.9VDC, 0.1 to 20A DC, 0.1 to 580V AC, 0.001 to 5A AC,
	driven Barcode readers, barcode scanners, Iris scanners, Optical	SELV circuits	(Cl.2.2)	0.1 to 100N, 0.1 to 80V AC, 0.1 to 150 VAC/DC

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	fingerprint scanners, Smart Card Readers,	Limited current circuits	(Cl.2.4)	0.005mA to 30mA 1khz 2000±10 Ώ
	Wireless Key Board, Smart watches , Set Top Box, Cash Registers,	Limited power sources	(Cl.2.5)	Qualitative 0.1 to 200VDC, 0.01A to 30A DC, 0.1 to 350V AC, 0.1 to 20 A AC
	Automatic Data Processing Machines, CCTV	Provisions for Earthing and Bonding	(Cl.2.6)	0.1 to 40Amp, 0.1 to 19.9V,
	Cameras/CCTV Recorders, Visual	Over-current and earth fault protection in primary circuits	(Cl.2.7)	Qualitative Visual
	Display Units,etc	Safety Interlocks	(Cl.2.8)	1 to 999999 Counts
		Electrical insulation	(Cl.2.9)	Amb to 55°C , 85 to 98%RH, 2 MΩ - 100 MΩ at 500V d.c
			IS13252- 1:2010+A1:2013+A2:2015 IEC 60950- 1:2005+A1:2009+A2:2013	
		Clearances, creepage distances and distances through insulation	(Cl. 2.10.1 to 2.10.5.14)	0.01 to 150 mm,
		Abrasion test to Enclosure & Sealed par	(Cl.2.10.8 to 2.10.10)	Amb 50°C 0.01 k/v – 10 kV
		Wiring Connection and Supply	(Cl.3.0 (3.1.1 to 3.1.10))	0 to 600°C, 0.1 to 250 N, 0.01 mm to 150 mm

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SI. Product / Material Specific Test Test Method Specification Range of Testing / Limits of Detection of Test Performed against which tests are performed 0.01 mm to 25 mm Connection to a mains (Cl. 3.2) Upto 10kg 0.01 mm to 150 mm supply 0.1 to 12 Nm Wiring terminals for 0.01 mm to 150 mm (Cl. 3.3) connection of external 0.01 mm to 25 mm conductors Disconnection from the (Cl. 3.4) Qualitative mains supply Visual 0.1 V to 350 V Interconnection of (Cl. 3.5) equipment 0.1 W to 5000 W Upto 1200 Ω 0.1 kV to 5kV Inclined Plane Stability (Cl. 4.1) 10° and 15°, 0.1 to 500 N. 0.01 kg to 100 kg IS13252-1:2010+A1:2013+A2:2015 IEC 60950-1:2005+A1:2009+A2:2013 Mechanical Strength 0.01 N to 300 N (Cl. 4.2) 0.01 kg to 100 kg Amb to 400°C Verification of Design (Cl. 4.3.1 to 4.3.11 & 4.13.1 Upto 500 N and Construction Qualitative & 4.13.2) 0.1 to 15 Nm Protection against (Cl. 4.4) Upto 99 V Upto 250 N hazardous moving parts Thermal Requirements (Cl. 4.5) Amb - 300°C,

(Cl. 4.5.5)

Resistance to heat test

Amb to 150°C,

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SI. Product / Material Specific Test Test Method Specification Range of Testing / Limits of Detection of Test Performed against which tests are performed 0.001 mm to 25 mm Openings in enclosures (Cl. 4.6) Qualitative Touch Current and (Cl. 5.1) 0.01 mA to 5 mA **Protective Conductor** 0.1 V to 350 V Current 0.01 kV to 10 kV Electric strength (Cl. 5.2) 0.1 mA to 250 mA Abnormal operating (Cl. 5.3) Amb - 300°C, and fault conditions Protection of the (Cl. 6.3) Qualitative Visual Examination telecommunication wiring system from overheating IS13252-1:2010+A1:2013+A2:2015 IEC 60950-1:2005+A1:2009+A2:2013 TNV circuits (Cl.2.3) Upto 550V AC 0.01 to 0.5 kV AC (Cl. 4.7) Amb - 999°C, Resistance to fire Upto 150 mm Protection of (Cl. 6.1) 0.01 to 10 kV, telecommunication network service persons, and users of other equipment connected to the network, from hazards in the equipment Protection of (Cl. 6.2) Upto 10 kV DC

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SI. Product / Material Specific Test Test Method Specification Range of Testing / Limits of Detection of Test Performed against which tests are performed 0.01 to 10 kV AC equipment users from over voltages on 0.01 to 150 mm telecommunication Upto 25 mm networks Connection to cable 0.01 – 10 kV AC (Cl. 7) distribution systems Upto 10 kV DC 6. Power Stabilisers IS 16242-1:2014 and UPS IS13252-1:2010+A1:2013+ **UPS/ Invertors** A2:2015 Oprating ≤5 kVA IEC 60950-1:2005+A1:2009+A2:2013 Power Interface (CI.4.6(RD1.6.2)) 1 to 5000W, 0.1 to 580V, 0.01 to 25A Visual Examination Verification of Marking (CI.4.7 (RD 1.7.11)) and Instructions (CI.5.1.1.5.1.2.5.1.3,5.1.4) Qualitative Protection against electric shock and 1N to 50 N 1 kg to 100 kg energy hazards 0.1 V to 300 V 0.1 mA to 20 mA 0.1 mm to 30 mm Requirement of Cl.5.2.1,5.2.2,5.2.3 & 0.01 -5 kV auxiliary circuits 5.2.5(RD 2.2,2.3,2.4 & 2..5) 200 MHZ 1 – 5000 W 0.01 mA to 20 mA Protective earthing and (CI.5.3 (RD 2.6) 1 A to 40 A 0.01 to 19.99 V bonding 1 s to 120 s AC and D.C.power CI.5.4 Visual Examination isolation Qualitative Over current and earth CI.5.5 Qualitative fault protection Visual Examination

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			IS 16242-1:2014 IS13252-1:2010+A1:2013+ A2:2015 IEC 60950- 1:2005+A1:2009+A2:2013	
		Protection of personnel-Safety interlocks	(Cl.5.6.1/5.6.2/5.6.2.2/5.6.2 .3/5.6.2.4 (RD2.8))	0.1 V to 99.9 V 0.1 N to 500 N
		Clearance,Creepage distances and distance through insulation	(Cl.5.7 (RD2.10))	0.01 to 150 mm,
		Wiring, connections and supply	(Cl.6 (RD3.0 (3.1.1 to 3.1.10))	Qualitative 1 N to 250 N 0.01 mm to 150 mm 0.01 k V to 5 kV
		Connection to power	(CI.6.2(RD3.2.2 to 3.2.9))	0.01 mm to 15 mm 0.1 to 5 Nm
		Wiring terminal for external power conductor	(Cl.6.3(RD3.3))	0.01 to 150 mm
		Enclosure	(Cl.7.1 (RD2.1))	Qualitative 0.1 V to 99.9 V 0.01 min to 60 min 0.1 V to 350 V 1-500 N
		Stability	(CI.7.2 (RD 4.1))	Inclined Plane 10° and 15°, 1 N to 250 N,
			IS 16242-1:2014 IS13252-1:2010+A1:2013+ A2:2015	

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			IEC 60950- 1:2005+A1:2009+A2:2013	
		Mechanical strength	(Cl.7.3 (RD 4.2))	Qualitative 1 N to 100 N Upto 100°C
		Constructions Details	(Cl.7.4 (RD 4.3 to 4.6))	Qualitative 0.1 to 280 V 0.01 – 10 A 1 – 500 N 0.01 mm – 12 mm
		Resistance to fire	(CI.7.5)	Amb to 999.0°C Upto 150 mm
		Battery location	(Cl.7.6,7.6.7/M.2 (RD5.2))	0.01 to 5 kV, 0.1 to 30mm
		Temperature rise	(Cl.7.7(RD4.5))	Amb to 100°C 0.01 mm to 12 mm
		General Provision for Earth Leakage	(Cl.8.1 (RD5.1.1))	0.01 to 3.5 mA 1 to 350 V
		Electric strength	(Cl.8.2(RD5.2))	Qualitative 0.01 to 5kV 0.01 to 30 mm 0.01 – 60 Min
		Abnormal operation and fault conditions	(Cl.8.3.1/8.3.2(RD5.3.1,5.3. 2,5.3.3,5.3.4,5.3.5,5.3.9))	Amb to 100°C 1 to 5000 W
			IS 16242-1:2014 IS13252-1:2010+A1:2013+ A2:2015 IEC 60950- 1:2005+A1:2009+A2:2013	
		Connection to telecommunication networks	(Cl.9(6/RD&3.5/RD))	Upto 10 kV DC 0.01 – 10 kV AC 0.01 to 150 mm Upto 25 mm

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7.	Microwave Oven	Verification of Marking and instructions	(Cl. 7) IS 302-2-25:2014 IS 302-1:2008	Qualitative Visual
		Protection against access to live parts	(Cl. 8) IS 302-2-25:2014 IS 302-1:2008	1 to 60V
		Power input and current	(Cl. 10) IS 302-2-25:2014 IS 302-1:2008	1 to 3000W
		Heating	(Cl. 11) IS 302-2-25:2014 IS 302-1:2008	Amb to 300°C
		Leakage current and electric strength at operating temperature	(Cl. 13) IS 302-2-25:2014 IS 302-1:2008	0.02 to 20mA,
		Transient over voltages	(Cl. 14) IS 302-2-25:2014 IS 302-1:2008	0.01 to 10 kV
		Moisture resistance	(Cl. 15) IS 302-2-25:2014 IS 302-1:2008	Amb to 98% Rh 15 to 35°C 2 MΩ to 100 MΩ at 500V d.c
		Leakage current and electric strength	(Cl. 16) IS 302-2-25:2014 IS 302-1:2008	0.1 to 5KV, 0.02 to 20mA
		Overload Protection of transformers and Associated Circuits	(Cl. 17) IS 302-2-25:2014 IS 302-1:2008	1 to 250 °C
		Endurance	(Cl. 18) IS 302-2-25:2014 IS 302-1:2008	1 to 50000 Cycles
		Abnormal operations	(Cl. 19) IS 302-2-25:2014 IS 302-1:2008	Amb to 300°C

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		Stability and mechanical hazards	(Cl. 20) IS 302-2-25:2014 IS 302-1:2008	1 to 30°
		Mechanical strength	(Cl. 21) IS 302-2-25:2014 IS 302-1:2008	0.5 joule, 1 to 50 N
		Construction	(Cl. 22) IS 302-2-25:2014 IS 302-1:2008	1 to 50N
		Internal wiring	(Cl. 23) IS 302-2-25:2014 IS 302-1:2008	0.1 kV to 5 kV
		Supply connection and external flexible cords	(Cl. 25) IS 302-2-25:2014 IS 302-1:2008	0 to 5 Mtr, 0 to 99999 flexing
		Terminals for external conductors	(Cl. 26) IS 302-2-25:2014 IS 302-1:2008	0.01 to 25 mm
		Provision for earthing	(Cl. 27) IS 302-2-25:2014 IS 302-1:2008	0.01 V to 19.9 V, 0.1 to 40 A
		Screws and connections	(Cl. 28) IS 302-2-25:2014 IS 302-1:2008	0.01 to 25 mm, 0.1 to 12 Nm
		Clearances, Creepage distances and solid insulation	(Cl. 29) IS 302-2-25:2014 IS 302-1:2008	0.01 to 150 mm
		Resistance to heat and fire	(Cl. 30) IS 302-2-25:2014 IS 302-1:2008	Amb to 300°C, 0.01 to 3mm, Amb to 950°C,
		Resistance to rusting	(Cl. 31) IS 302-2-25:2014 IS 302-1:2008	Amb to 100°C
		Radiation, toxicity and	(Cl. 32)	Qualitative

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		similar hazards	IS 302-2-25:2014 IS 302-1:2008	Visual
8.	Clock	Verification of Marking and instructions	(Cl. 7) IS 302-2-26:2014 IS 302-1:2008	Visual
		Protection against access to live parts	(Cl. 8) IS 302-2-26:2014 IS 302-1:2008	1 to 60V
		Input and current	(Cl. 10) IS 302-2-26:2014 IS 302-1:2008	1 to 2000W
		Heating	(Cl. 11) IS 302-2-26:2014 IS 302-1:2008	Amb to 300°C
		Leakage current and electric strength at operating temperature	(Cl. 13) IS 302-2-26:2014 IS 302-1:2008	0.1 to 5KV, 0.02 to 20mA
		Transient over voltages	(Cl. 14) IS 302-2-26:2014 IS 302-1:2008	0.01 to 10 kV
		Moisture resistance	(Cl. 15) IS 302-2-26:2014 IS 302-1:2008	Amb to 98%RH,15 to 35°C 2 MΩ to 100 MΩ at 500V d.c
		Leakage current and electric strength	(Cl. 16) IS 302-2-26:2014 IS 302-1:2008	0.1 to 5KV, 0.02 to 20mA
		Overload protection of transformers and associated circuits	(Cl. 17) IS 302-2-26:2014 IS 302-1:2008	1 to 350V, 1 to 1000W
		Abnormal operations	(Cl. 19) IS 302-2-26:2014 IS 302-1:2008	Amb to 300°C
		Stability and	(Cl. 20)	1 to 30°

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		mechanical hazards	IS 302-2-26:2014 IS 302-1:2008	
		Mechanical strength	(Cl. 21) IS 302-2-26:2014 IS 302-1:2008	0.5 joule, 1 to 50 N
		Internal wiring	(Cl. 23) IS 302-2-26:2014 IS 302-1:2008	0.1 to 5KV
		Supply connection and external flexible cords	(Cl. 25) IS 302-2-26:2014 IS 302-1:2008	1 to 99999 flexing
		Terminals for external conductors	(Cl. 26) IS 302-2-26:2014 IS 302-1:2008	Visual
		Provision for earthing	(Cl. 27)IS 302-2-26:2014 IS 302-1:2008	0.01 to 19.9 V, 0.1 to 40 A
		Screws and connections	(Cl. 28) IS 302-2-26:2014 IS 302-1:2008	0.01 to 25 mm, 0.1 to 12 Nm
		Clearances, Creepage distances and solid insulation	(Cl. 29)IS 302-2-26:2014 IS 302-1:2008	0.01 to 150 mm
		Resistance to heat and fire	(Cl. 30) IS 302-2-26:2014 IS 302-1:2008	Amb to 300°C, 0.01 mm, Amb to 950°C
		Resistance to rusting	(Cl. 31) IS 302-2-26:2014 IS 302-1:2008	Amb to 100°C
9.	Electrical Products	Ingress Of Protection (IP Degrees)	IS 13947:1993 IEC 60529:2001 IS 12063:1987 IEC 60947:2004	IP 1x, 2x, 3x,4x, 5x, 6x IP x1, x2, x3, x4, x5, x6,x7& x8
10.	Mobile Phone Handsets Part 3	Inputting of text & Message Readability	Cl 5.1 & Cl 5.2 IS 16333 (Part 3) : 2017	Qualitative

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Indian Language Support for Mobile Phone Handsets –	Test		
	Specific Requirements	Marking	Cl 6 IS 16333 (Part 3) : 2017	Visual
11.	Solid-state Lighting (LED) Products	Electrical Parameters	IS 16106:2012/ IES LM79-2008	0 to 300V AC 0.1W to 2000W Up to 5Amp
		Total Luminous Flux	IS 16106:2012/ IES LM79-2008	0.1lm to 999999lm (380nm to 780nm)
		Luminous Efficacy	IS 16106:2012/ IES LM79-2008	0.1lm to 999999lm 0.1W to 2000W
		Colour Characteristics	IS 16106:2012/ IES LM79-2008	(2000 to 25000)K Up to 100% CRI (380nm to 780nm)

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		MECHAN	ICAL TESTING	
I.	RUBBER AND RUB	BER PRODUCTS		
1.	General Purpose Rubber Water Hose	Construction	CI.5.0 of IS 444:2017	Qualitative
		Dimension & Tolerances	CI.4.2.1.2 of IS 443:1995, RA 1996	0.01 to 150 mm
		Tensile Strength & Elongation at break of lining & cover	IS 3400 (P-1) - 2012	1 to 100 MPa. 1% to 1000 %.
		Accelerated Ageing Test	IS 3400 (P-4) - 2012	1 to 100 MPa. 20 to 300 %.
		Swelling Test	CI 5.4.3 of IS 9573:2012	0.1% to 300%
		Adhesion	Method A of IS 3400(P-5)	1 to 100 KN/m
		Hydrostatic Test	Cl.8 of IS 443:1975, RA 2001	Upto 700 kg/cm ²
		Brusting Test	Cl. 8.3 of IS 443:1975, RA 2001	Upto 700 kg/cm ²
		Increase Diameter at Working Pressure.	Cl. 8.2 of IS 443:1995, RA 1996	Upto 700 kg/cm ²
		Change in Length.	Cl. 8.4 IS 443:1975, RA 2001	0.1 to 100 %
		Adhesion between Components.	CI.8.4 of IS 443:1975, RA 2001 IS 3400(P-5): 1986.	1 to 100 kN/m
2.	Rubber Air Hose	Construction	CI.5.0 of IS 446:2017	Qualitative

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		Dimension & Tolerances	Cl.4.2.1.2 of IS 443:1975, RA 2001	0.01 to 150 mm
		Tensile Strength & Elongation at break of lining & cover of the Hose.	IS 3400 (Part1): 2012	1 to 100 MPa. 20 to 300%.
		Accelerated Ageing Test	IS 3400 (Part4): 2012	1 to 100 MPa. 20 to 300%.
		Oil Absorption Test	Cl. 4.3.3 of IS 446:1987, RA 2003	1 to 100%
		Adhesion	Cl.7 of IS 3400(Part5): 1986, RA2003	1 to 100 KN/m
		Pressure Requirements	Cl. 8 of IS 443:1995, RA 1996	Upto 700 kg/cm ²
3.	Rubber Hose for Welding	Construction	Cl. 3.1 of IS 447:1988, RA2003	Qualitative
		Bore Size	Cl.4.2.1.2 of IS 443:1975, RA 2001	0.01 to 150 mm
		Tensile Strength & Elongation at break of lining & cover of the Hose.	IS 3400 (Part1): 2012	1 to 100 MPa. 1% to 1000%.
		Accelerated Ageing Test	IS 3400 (Part4): 2012	1 to 100 MPa. 20 to 300%.
		Hydrostatic Test	Cl. 8.3 of IS 443:1975, RA 2001	Upto 700 kg/cm ²
		Busting Test	Cl. 8.2 of IS 443:1975, RA 2001	Upto 700 kg/cm ²
		Increase Diameter at working pressure	Cl. 8.2 of IS 443:1975, RA 2001	Upto 700 kg/cm ²
		Change in Length	Cl. 8.4 of IS 443:1975, RA 2001	0.1 to 100%
		Adhesion between	IS 3400(Part5): 1986,	1 to 100 KN/m

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		components	RA 2003	
4.	Rubber Hose for Fuel Dispensing	Construction	Cl. 3.1of IS 2396:1988, RA 2003	Qualitative
		Dimension & Tolerances	CI.4.2.1.1& CI.4.2.1.2 of IS 443:1975, RA 2001	0.01 to 150 mm
		Tensile Strength & Elongation at break of lining & cover of the Hose.	Cl. 5 of IS 443:1975, RA 2001	1 to 100 MPa. 1% to 1000%.
		Accelerated Ageing Test	IS 3400 (Part4): 2012	1 to 100 MPa. 20 to 300%.
		Volume Change	Cl. 9 of IS 443:1975, RA 2001	0.1 to 100%
		Fuel soluble matter of lining	Appendix- A of IS 2396:1988, RA 2003	0.1 to 100%
		Hydraulic Proof Test	Cl. 8.3 of IS 443:1975, RA 2001	Upto 700 kg/cm ²
		Increase Diameter at proof pressure	Cl. 8.5 of IS 443:1975, RA 2001	Upto 700 kg/cm ²
		Twist at proof pressure	App. B of IS 2396:1988, RA 2003	Qualitative
		Busting Test	Cl. 8.3 of IS 443:1975, RA 2001	Upto 700 kg/cm ²
		Adhesion between components	IS 3400 (Part5):1986, RA 2003	1 to 25 KN/m width
		Electrical Continuity	Table-3 of IS 2396:1988, RA 2003	Qualitative
5.	Rubber Hose for L.P.G.	Material	Cl.4.2 of IS 9573:2017 Part-2	Qualitative
		Dimension & Tolerances	4.2.1.2 of IS 443:1975, RA 2001	0.01 to 150 mm
		Tensile Strength & Elongation at break of	IS 3400 (Part-1) - 2012	1 to 100 MPa. 1% to 1000%.

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		lining & cover of the Hose.		
		Accelerated Ageing Test	IS 3400 (Part-4) - 2012	1 to 100 MPa. 20 to 300%.
		Resistance of Lining to n-Pentane.	CI 5.4.3 of IS 9573:2012	Qualitative
		Adhesion	Cl.6 of IS : 3400(Part-24): 2001	1 to 100 KN/m
		Low temp. Flexibility.	CI.5.5.2 of IS 9573:2012	Qualitative
		Flexibility of Hose.	CI.5.5.3 of IS 9573:2012	Qualitative
		Proof Pressure Test	Cl. 8.3 of IS 443:1975, RA 2001	Upto 700 kg/cm ²
		Bursting pressure.	Cl. 8.2 of IS 443:1975, RA 2001	Upto 700 kg/cm ²
		Electrical Continuity Test.	CI.5.5.6 of IS 9573:2012	Qualitative
		Grip Strength Test.	CI.5.5.7 of IS 9573:2012	Qualitative
		Burning Behavior.	CI.5.5.8.2 of IS 9573:2012	Qualitative
6.	Flexible Rubber Tube for L.P.G.	General	Cl. 4.1 of IS10908:1991, RA 1996	Qualitative
		Workmanship & Finish	Cl. 4.2 of IS10908:1991, RA 1996	Qualitative
		Dimension (Diameter)	CI.4.3.1 of IS10908:1991, RA 1996	0.01 to 150 mm
		Dimension (Wall Thickness)	CI.4.3.2 of IS10908:1991, RA 1996	0.01 to 10 mm
		Grip Strength Test	Cl.4.4 of IS10908:1991, RA 1996	Qualitative
		Pressure Test	Cl.4.5 of IS10908:1991, RA 1996	Upto 700 kg/cm ²
		Shore Hardness Test	Cl.4.6 of IS10908:1991, RA 1996	Upto 100° A

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		Accelerated Ageing Test	Cl.4.7 of IS10908:1991, RA 1996	Upto 100°A
		Flexibility Test	CI.4.8 of IS10908:1991, RA 1996	Qualitative
		Crushing Test	CI.4.9 of IS10908:1991, RA 1996	Qualitative
		Resistance to L.P.G. Test	CI.4.10 of IS10908:1991, RA 1996	Qualitative
		Resistance to Ozone	Cl. 4.11 of IS10908:1991, RA 1996	Qualitative
		Burning Behavior Test	Cl.4.12 of IS10908:1991, RA 1996	Qualitative
7.	Rubber Gasket for Pressure Cooker	Material Test	Cl.3.1 of IS 7466: 1994, RA 2003	Qualitative
		Workmanship & Finish	Cl.3.2 of IS 7466: 1994, RA 2003	Qualitative
		Dimensions	Cl. 3.3 of IS 7466: 1994, RA 2003	0.01 to 150 mm
		Requirements	Cl. 3.4	
		Hardness Test	IS:3400 (Part-2): 2003	30 to 100 IRHD
		Tensile Strength Test	IS:3400 (Part-1): 2012	1 to 100 MPa.
		Elongation Test	IS:3400 (Part-1): 2012	1% to 1000%.
		After Ageing for 3 days – Hardness, Tensile Strength & Elongation at break test.	IS:3400 (Part-4): 2012	30 to 100IRHD, 1 to 100 MN/m ² , 20 to 300%
		After Ageing for 8 hrs Hardness, Tensile Strength, Elongation & Volume Test.	IS:3400 (Part-4): 2012	30 to 100IRHD, 1 to 100 MN/m ² , 20 to 300%, 0.1 to 100%

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Compression Set Test	IS:3400 (Part-10): 1977, RA 2012	1 to 50%
		Total Zinc Oxide Test	Annexure-A of IS 7466: 1994, RA 2003	Qualitative
		Heavy Metal	Annexure-B of IS 7466: 1994, RA 2003	Qualitative
11.	BUILDINGS MATER	RIALS		
1.	Concrete Floor	Straightness	IS 1237-2012	0.1 to 2.0%
	Tile	Perpendicularity	IS 1237-2012	0.1 to 5.0%
		Flatness	IS 1237-2012	0.1 to 5.0 mm
		Water Absorption	IS 1237-2012	0.5 to 20%
		Wet Transverse Strength	IS 1237-2012	0.5 to 5 N/mm ²
		Resistance to Water	IS 1237-2012 (ANNEX-G)	0.1 to 10mm
2.	Pressed Ceramic	Water Absorption	IS 13630(Pt2)-2006	0.01 to 20%
	Tiles	Breaking Strength	IS 13630(Pt6)-2006	10 to 1000 N
		Modulus of Rupture	IS 13630(Pt6)-2006	3 to 50 N/mm ²
		Scratch hardness of surface	IS 13630(Pt13)-2006	1 to 9
		Bulk density	IS13630(Pt2)-2006	1.5 to 3.5 g/cc
		Moisture expansion using boiling water	IS13630(Pt3)-2006	Qualitative
		Resistance to thermal shock	IS13630(Pt5)-2006	Qualitative
		Crazing resistance	IS13630(Pt9)-2006	Qualitative
3.	Concrete Cube	Compressive Strength	IS 516-1959	5 to 80N/ mm ³
4.	Coarse Aggregate	Grading (Sieve Analysis)	IS 2386(Part- 1):1963	10 mm to 0.075 mm

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Deleterious Material:		
		a. Clay Lumps	IS 2386(Part- 2):1963	0.5 to 20%
		b. Materials Finer than75µ	IS 2386(Part- 1):1963	0.05 to 20%
		Unit Weight (Bulk density)	IS 2386(Part- 3):1963	1kg/l to 2.5kg/l
		Water Absorption	IS 2386(Part- 3):1963	0.1 to 10%
		Specific Gravity	IS 2386(Part- 3):1963	2.0 to 3.0
		Impact Value	IS 2386(Part- 4):1963	5 to 50%
		Crushing value	IS 2386(Part- 4):1963	5 to 50%
		Los Angeles Abrasion value	IS 2386(Part- 4):1963	5 to 50%
		10% Fines Value	IS 2386(Part- 4):1963	2 to 40 T
		Flakiness Index	IS 2386(Part- 1):1963	1 to 50%
		Elongation Index	IS 2386(Part- 1):1963	1 to 50%
5.	Fine Aggregate	Grading (Sieve Analysis)	IS 2386 (Part- 1)	10mm to 0.075mm
		Deleterious material:		
		a. Clay Lumps	IS 2386(Part- 2)	0.5 to 20%
		b. Materials Finer Than 75µ	IS 2386(Part- 1)	0.1 to 20%
		Unit Weight (Bulk density)	IS 2386(Part- 3)	1 Kg/l to 2.5 Kg/l
		Water Absorption	IS 2386(Part- 3)	0.1 to 5%
		Specific Gravity	IS 2386(Part- 3)	2.0 to 3.0
6.	Cement	Density	IS 4031 (Part- 2): 1988	2 to 3.5 gm/cc
		Specific gravity	IS 4031(Part- 2):1988	2.70 to 3.20
		Fineness by blain air permeability	IS 4031(Part- 2):1988	150 m²/kg to 550 m²/kg
		consistency	IS 4031(Part- A):1988	20 % to 40 %
		Setting Time:		

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		a. Initial	IS 4031(Part- 5):1988	30min to 300 min
		b. Final	IS 4031(Part- 5):1988	100min to 600min
		Soundness:		
		a. Le Chatalier	IS 4031(Part- 3):1988	0.1 to 2.5mm
		b. Autoclave	IS 4031(Part- 3):1988	0.01 to 2.0%
		Compressive Strength	IS 4031(Part- 6):1988	5 N/mm ² to 80 N/mm ²
7.	Bricks	Compressive Strength	IS 3495(Part- 1):1992	5 N/mm ² to 50 N/mm ²
		Water Absorption	IS 3495(Part- 2):1992	1 to 50%
		Efflorescence	IS 3495(Part- 3):1992	Qualitative
		Dimensions:		
		Length	IS 1077-1992	4520 mm to 4680mm
		Width		2160 mm to 2240 mm
		Height		1360 mm to 1440 mm
8.	Precast Concrete Blocks For Paving	Dimension:		
		Length	IS 15658 (ANNEX-B)	50 to 1000mm
		Width	IS 15658 (ANNEX-B)	
		Height	IS 15658 (ANNEX-B)	
		Water Absorption	IS 15658 (ANNEX-C)	0.5 to 20 %
		Compressive Strength	IS 15658 (ANNEX-D)	2 to 65 N/mm ²
		Abrasion Resistance	IS 15658 (ANNEX-E)	1000 to 5000mm ³ / 5000mm ²
9.	Bitumen	Specific Gravity	IS 1202-1978	1.00 to.1.10
		Penetration	IS 1203-1978	30 to 80 Div. (1/10 th of mm)
		Softening Point	IS 1205-1978	20 to200°C
		Flash Point	IS 1448(PART69)	200 to 360°C
10.	Fly Ash Bricks	Dimensions :		
		Length(20 Bricks)	IS 12894-2002	4520 mm to 4680mm
		Width		2160 mm to 2240 mm
		Height		1360 mm to 1440 mm

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		Compressive Strength	IS 3495(PART1)-1992	5 N/mm ² to 50 N/mm ²
		Efflorescence Test	IS 3495(Part3)-1992	Qualitative
		Water Absorption	IS 3495(Part2)-1992	1 to 50%
III.	SOIL AND ROCK			
1.	Soil	Maximum Dry Density	IS 2720 (Pt7)-1980 IS 2720 (Pt8)-1983	1.20 to 2.8gm/cm ³
		Optimum moisture content	IS 2720 (Pt7)-1980 IS 2720 (Pt8)-1983	2 to 20%
		Liquid Limit	IS 2720 (Pt5)-1985	10 to 50%
		Plastic Limit	IS 2720 (Pt5)-1985	10 to 30%
		CBR	IS 2720 (Pt6)-1987	1 to 100%
IV.		PERTIES OF METALS		
IV. 1.	MECHANICAL PRO Ferrous & Non Ferrous Metals &Alloys Beams, Columns,	PERTIES OF METALS Tensile Test: Tensile Strength	IS 1608-2005 (RA 2011)	50 to 1500 kN
	Ferrous & Non Ferrous Metals &Alloys Beams, Columns, Channels, Angle	Tensile Test:	IS 1608-2005 (RA 2011)	50 to 1500 kN 50 to 1200 kN
	Ferrous & Non Ferrous Metals &Alloys Beams, Columns, Channels, Angle Sections, Tee	Tensile Test: Tensile Strength		
	Ferrous & Non Ferrous Metals &Alloys Beams, Columns, Channels, Angle Sections, Tee Bars, Plates,	Tensile Test: Tensile Strength Yield Stress %age Elongation %age Reduction Area		50 to 1200 kN
	Ferrous & Non Ferrous Metals &Alloys Beams, Columns, Channels, Angle Sections, Tee Bars, Plates, Strips, Flats,	Tensile Test: Tensile Strength Yield Stress %age Elongation		50 to 1200 kN 20 to 70%
	Ferrous & Non Ferrous Metals &Alloys Beams, Columns, Channels, Angle Sections, Tee Bars, Plates, Strips, Flats, Round and Square Bars, TMT	Tensile Test: Tensile Strength Yield Stress %age Elongation %age Reduction Area		50 to 1200 kN 20 to 70%
	Ferrous & Non Ferrous Metals &Alloys Beams, Columns, Channels, Angle Sections, Tee Bars, Plates, Strips, Flats, Round and Square Bars, TMT Bars, Mild Steel	Tensile Test: Tensile Strength Yield Stress %age Elongation %age Reduction Area Hardness:	(RA 2011) IS 1586-2000	50 to 1200 kN 20 to 70% 20 to 70%
	Ferrous & Non Ferrous Metals &Alloys Beams, Columns, Channels, Angle Sections, Tee Bars, Plates, Strips, Flats, Round and Square Bars, TMT Bars, Mild Steel Wires, Stranded Wires, MS	Tensile Test:Tensile StrengthYield Stress%age Elongation%age Reduction AreaHardness:HRB	(RA 2011) IS 1586-2000	50 to 1200 kN 20 to 70% 20 to 70%
	Ferrous & Non Ferrous Metals &Alloys Beams, Columns, Channels, Angle Sections, Tee Bars, Plates, Strips, Flats, Round and Square Bars, TMT Bars, Mild Steel Wires, Stranded Wires, MS Galvanized	Tensile Test: Tensile Strength Yield Stress %age Elongation %age Reduction Area Hardness: HRB Hardness:	(RA 2011) IS 1586-2000 (RA 2010) IS 1586-2000	50 to 1200 kN 20 to 70% 20 to 70% 20 to 91.4 HRB
	Ferrous & Non Ferrous Metals &Alloys Beams, Columns, Channels, Angle Sections, Tee Bars, Plates, Strips, Flats, Round and Square Bars, TMT Bars, Mild Steel Wires, Stranded Wires, MS	Tensile Test:Tensile StrengthYield Stress%age Elongation%age Reduction AreaHardness:HRBHardness:HRC	(RA 2011) IS 1586-2000 (RA 2010) IS 1586-2000 (RA 2010)	50 to 1200 kN 20 to 70% 20 to 70% 20 to 91.4 HRB 20 to 60.2 HRC

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	Rectangular Pipes. Galvanized Steel Sheets and Galvanized steel barbed wire.	Determination of Mass Of Zinc Coating	IS 6745-1972 Amdt-5:2016	1 to 500 g/m²
2.	Metal- Reinforcement	Bend test	IS 1599-2012	Qualitative 8 to 36mm dia.
	steel	Re band	Cl. 9.4 of IS 1786 : 2008	Qualitative 8 to 36mm dia.