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| SI. | Product / Material | Specific Test Performed | Test Method Specification | Range of Testing /  |
|-----|--------------------|-------------------------|---------------------------|---------------------|
|     | of Test            |                         | against which tests are   | Limits of Detection |
|     |                    |                         | performed                 |                     |

## **CHEMICAL TESTING**

| I.  | BUILDINGS MATER        |                             |                                    |                |
|-----|------------------------|-----------------------------|------------------------------------|----------------|
| 1   | Cement                 | Loss on ignition            | IS 4032-1985 (RA 2014)             | 0.1% to 10%    |
|     | (PPC & OPC)            | Insoluble Matter            | IS 4032-1985 (RA 2014)             | 0.1% to 35%    |
|     |                        | Silica (as SiO2)            | IS 4032-1985 (RA 2014)             | 10 % to 50%    |
|     |                        | Iron Oxide (as Fe2O3)       | IS 4032-1985 (RA 2014)             | 0.1 % to 10%   |
|     |                        | Alumina (As Al2O3)          | IS 4032-1985 (RA 2014)             | 0.1 % to 20%   |
|     |                        | Calcium Oxide (as CaO)      | IS 4032-1985 (RA 2014)             | 30% to 70%     |
|     |                        | Magnesia (as MgO)           | IS 4032-1985 (RA 2014)             | 0.1% to 10%    |
|     |                        | Sulphuric Anhydride(as SO3) | IS 4032-1985 (RA 2014)             | 0.1% to 10%    |
| 2.  | Admixture              | Dry Material Content        | IS 9103-1999 (RA 2013)             | 10% to 50%     |
|     |                        | Ash Content                 | IS 9103-1999 (RA 2013)             | 1% % to 40%    |
|     |                        | Relative Density            | IS 9103-1999 (RA 2013)             | 1.0 to 2.0     |
|     |                        | pH Value                    | IS 9103-1999 (RA 2013)             | 4 to 12        |
|     |                        | Water Soluble Chloride      | IS 6925-1973                       | 0.002% to 5.0% |
| II. | METALS & ALLOYS        |                             |                                    |                |
| 1.  | Reinforcement<br>Steel | Carbon (as C)               | IS 228 (Part -1)-1987<br>(RA 2012) | 0.05% to 1.5%  |

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|-----|----------------------------|--|---|--|
|     |                            | Sulphur (as S)   | IS 228 (Part -9)-1987<br>(RA 2014)                                | 0.01% to 0.10%                             |
|     |                            | Phosphorus (as P)  | IS 228 (Part -3)-1987<br>(RA 2012)                                | 0.01% to 0.10%                             |
| II. | WATER                      |  |   |  |
| 1.  | Water For<br>Construction  | Alkalinity (Vol. of 0.02 N H2SO <sub>4</sub> required to neutralize 100ml sample of water using mixed indicator) | IS 3025(Part -22)-1986<br>(RA 2014)                               | 0.1ml to 50 ml                             |
|     |                            | Acidity (Vol. of 0.02 N NaOH required to neutralize 100ml sample of water using phenolphthalein indicator)       | IS 3025(Part-23)-1986<br>(RA 2014)                                | 0.1ml to 25 ml                             |
|     |                            | Chloride (as Cl) (mg/L)  | IS 3025(Part -32)-1988<br>(RA 2014)                               | 1 mg/L to 2000 mg/L                        |
|     |                            | Sulphate as (SO4) (mg/L)   | IS 3025(Part -24)-1986<br>(RA 2014)                               | 1 mg/L to 2000 mg/L                        |
|     |                            | Soild (Fixed & Volatile)<br>mg/L<br>Organic solids (Volatile)<br>Inorganic solids (Fixed)                        | IS 3025(Part -18)-1984<br>(RA 2017)                               | 5 mg/L to 500 mg/L<br>10 mg/L to 5000 mg/l |
|     |                            | Suspended Solids (mg/L)  | IS 3025(Part -17)-1984<br>(RA 2017)                               | 10 mg/L to 2000 mg/l                       |
|     |                            | pH value   | IS 3025(Part -11)-1983<br>(RA 2017)                               | 1.5 to 12                                  |

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|-----|----------------------------|---------------------------------------|--|---|--|--|--|
|     | MECHANICAL TESTING         |                                       |  |   |  |  |  |
| I.  | BUILDINGS MATER            | RIALS                                 |  |   |  |  |  |
| 1.  | Cement<br>(OPC/PPC)        | Normal Consistency                    | IS 4031 (Part 4)-1988,<br>(RA 2014)                                      | 25% to 40 %   |  |  |  |
|     |                            | Initial Setting Time                  | IS 4031 (Part 5)-1988,<br>(RA 2014)                                      | 30 Min. to 250 Min.   |  |  |  |
|     |                            | Final Setting Time                    | IS 4031 (Part 5)-1988,<br>(RA 2014)                                      | 100 Min. to 600 Min.  |  |  |  |
|     |                            | Soundness : Le-Chatelier's<br>Method  | IS 4031 (Part 3)-1988,<br>(RA 2014)                                      | 0.1mm to 10mm   |  |  |  |
|     |                            | Density                               | IS 4031 (Part 11)-1988,<br>(RA 2014)                                     | 2.5g/cc to 3.3g/cc  |  |  |  |
|     |                            | Compressive Strength                  | IS 4031 (Part 6)-1988,<br>(RA 2014)                                      | 10 N/mm <sup>2</sup> to 80 N/mm <sup>2</sup>                |  |  |  |
|     |                            | Fineness by Blain's Method            | IS 4031 (Part 2)-1996,<br>(RA 2013)                                      | 100 m²/kg to 500 m²/kg                                      |  |  |  |
| 2.  | Concrete                   | Compressive Strength                  | IS 516-1959, (RA 2013)   | 10 N/mm <sup>2</sup> to 80 N/mm <sup>2</sup>                |  |  |  |
|     |                            | Workability by Slump                  | IS 1199-1959 (RA 2013)   | 10mm to 300mm   |  |  |  |
| 3.  | Burnt Clay Bricks          | Compressive Strength Water Absorption | IS 3495- (Part 1)1992<br>(RA 2016)<br>IS 3495- (Part 2)1992<br>(RA 2016) | 1.0 N/mm <sup>2</sup> to 30 N/mm <sup>2</sup><br>1 % to 25% |  |  |  |

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|-----|----------------------------|--|---|--|
|     |                            | Efflorescence                                | IS 3495- (Part 3)1992<br>(RA 2016)                          | Visual Observation   |
|     |                            | Dimensions                                   | ÌS 1077-1992 (RA 2016)                                      | 4520 mm to 4680 mm<br>2160mm to 2240mm<br>1360mm to 1440mm |
| 4.  | Aggregate<br>(coarse)      | Sieve Analysis                               | IS 2386- (Part 1)1963<br>(RA 2016)                          | 4.75 mm to 80 mm<br>(1% to 100%)                           |
|     |                            | Bulk density                                 | IS 2386 (Part 3)-1963<br>(RA 2016)                          | 1.2 g/cc to 1.6 g/cc                                       |
|     |                            | Flakiness Index                              | IS 2386 (Part 1)-1963<br>(RA 2016)                          | 2 %to 40%  |
|     |                            | Elongation Index                             | IS 2386 (Part 1)-1963<br>(RA 2016)                          | 2% to 40%  |
|     |                            | Aggregate Impact Value                       | IS 2386 (Part 4)-1963<br>(RA 2016)                          | 1.0% to 60 %   |
|     |                            | Aggregate Crushing Value                     | IS 2386 (Part 4)-1963<br>(RA 2016)                          | 1.0% to 60 %   |
|     |                            | Los Angel's Abrasion Value                   | IS 2386 (Part 4)-1963<br>(RA 2016)                          | 1.0% to 60 %   |
|     |                            | Specific gravity                             | IS 2386 (Part 3)-1963<br>(RA 2016)                          | 2.5 to 3.5   |
|     |                            | Water Absorption                             | IS 2386 (Part 3)-1963<br>(RA 2016)                          | 0.2% to 10.0%  |
|     |                            | Soundness (Na <sub>2</sub> SO <sub>4</sub> ) | IS 2386 (Part 5)-1963<br>(RA 2016)                          | 1% to 20%  |

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|-----|----------------------------|---|---|---|
| 5.  | Aggregate (Fine)           | Sieve Analysis  | IS 2386 (Part 1)-1963<br>(RA 2016)                                | 75 micron to 10 mm  |
|     |                            | Bulk density  | IS 2386 (Part 1)-1963<br>(RA 2016)                                | 1.2 g/cc to 1.8 g/cc                                      |
|     |                            | Specific gravity  | IS 2386 (Part 3)-1963<br>(RA 2016)                                | 2.5 to 3.5  |
|     |                            | Water Absorption  | IS 2386 (Part 4)-1963<br>(RA 2016)                                | 0.2 % to 10 %   |
|     |                            | Total Deleterious Material (a) Coal & Lignite (b) Clay Lumps (c) Soft Fragments (d) Silt & clay | IS 2386 (Part-2)-1963<br>(RA2016)                                 | 1 to 20 %   |
|     |                            | Organic Impurities  | IS 2386 (Part-2)-1963<br>(RA 2016)                                | Qualitative test  |
|     |                            | Soundness (Na <sub>2</sub> SO <sub>4</sub> )  | IS 2386 (Part-5)-1963<br>(RA 2016)                                | 1% to 20%   |
| 6.  | Paver Blocks               | Compressive Strength  | IS 15658-2006 (RA 2017)   | 5 N/mm <sup>2</sup> to 80 N/mm <sup>2</sup>               |
|     |                            | Water Absorption  | IS 15658-2006 (RA 2017)   | 0.5 to 20%  |
|     |                            | Abrasion Value  | IS 15658-2006 (RA 2017)   | 1000 to 15000 mm <sup>3</sup> per<br>5000 mm <sup>2</sup> |
| 7.  | Timber                     | Specific gravity  | IS 1708-(Part- 2)1986   | 0.40 to 0.90  |
|     |                            | Moisture content by oven<br>Method  | IS 11215-1991 (RA 2010)   | 1% to 30%   |

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|---------|----------------------------|---|---|---|
| 8.      | Plywood                    | Moisture content Static Bending Test          | IS 1734 (Part-1) -1983<br>(RA 2008)                               | 1 % to 20%  |
|         |                            | Modulus of Rupture Modulus of elasticity      | IS 1734 (Part-11) -1983<br>(RA 2008)                              | 10 N/mm² to 70 N/mm²<br>300 N/mm² to 10000<br>N/mm² |
|         |                            | Water Resistance Test<br>(Glue Adhesion Test) | IS 1734 (Part-6) -1983<br>(RA 2008)                               | Qualitative test                                    |
| 9.      | Paving Bitumen             | Softening Point                               | IS 1205-1978  | 25°C to 80°C  |
| <u></u> | 2011 9 2001                | Penetration (1/10mm)                          | IS 1203-1978  | 15 to100  |
| II.     | SOIL & ROCK                |   |   |   |
| 1.      | Soil                       | Liquid Limit                                  | IS 2720- (Part 5_1985<br>(RA 2015)                                | 25% to 80%  |
|         |                            | Plastic Limit                                 | IS 2720-(Part 5)1985<br>(RA 2015)                                 | 5% to 50%   |
|         |                            | Grain Size Analysis<br>(Sieve Analysis)       | IS 2720-(Part 4)1985<br>(RA 2015)                                 | 75 micron to 40 mm                                  |
|         |                            | Grain Size Analysis<br>(Pipette Method)       | IS 2720- (Part 4)1985<br>(RA 2015)                                | 2 micron to 75 micron                               |
|         |                            | Light Compaction                              | IS 2720 (Part 7)-1980<br>(RA 2016)                                | MDD 1.4 g/cc to 2.4g/cc<br>OMC :5% to 15%           |
|         |                            | Heavy Compaction                              | IS 2720 (Part 8)-1983<br>(RA 2015)                                | MDD:1.5 g/cc to 2.4g/cc<br>OMC 5% to 20%            |
|         |                            | Specific Gravity                              | IS 2720 (Part 3)1980<br>(RA 2016)                                 | 2.3 to 2.8  |

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|------|----------------------------|----------------------------------|---|---|
|      |                            | CBR (Soaked)                     | IS 2720 (Part 16)-1987<br>(RA 2016)                         | 1 % to 60 %   |
|      |                            | Direct Shear Test                | IS 2720 (Part 13)-1986<br>(RA 2015)                         | Angle 20° to 36°<br>Cohesion: 0.05to 1<br>kg/cm²  |
|      |                            | Unconfined Compressive Strength  | IS 2720 (Part 10) -1985 (RA 2010)                           | 0.2 kg/cm <sup>2</sup> to 5 kg/cm <sup>2</sup>  |
|      |                            | Free Swell Index                 | IS 2720 (Part 40)-1977<br>(RA 2016)                         | 0.1% to 100%  |
| 2.   | Rock                       | Uniaxial Compressive<br>Strength | IS 9143-1979 (RA 2010)                                      | 0.5 MPa to 200 MPa  |
| III. | MECHANICAL PRO             | PERTIES OF METALS                |   |   |
| 1.   | Reinforcement              | Mass per meter                   | IS 1786-2008 (RA 2013)                                      | 0.18 kg/m to 7.25 kg/m  |
|      | Steel                      | Yield Stress                     | IS 1608-2005 (RA 2011)                                      | 100N/mm <sup>2</sup> to 800N/mm <sup>2</sup>  |
|      |                            | Tensile Strength                 | IS 1608-2005 (RA 2011)                                      | 100N/mm <sup>2</sup> to 800N/mm <sup>2</sup>  |
|      |                            | Elongation (%)                   | IS 1608-2005 (RA 2011)                                      | 10% to 40 %   |
|      |                            | Bend Test                        | IS 1599-2012 (RA -2017)                                     | Qualitative<br>(Mandrel dia(mm)<br>16,20, 24,30,32,36,40,<br>48,50,60,64,75,80,84,<br>96,100,112,125,128,<br>140, 150,160,168,192)  |
|      |                            | Re-Bend Test                     | IS 1786-2008 (RA 2013)                                      | Qualitative<br>( Mandrel dia (mm)<br>32,40, 48,50,56,60,70,<br>72,84,96,112,120,128,1<br>40, 0,160,168,175,192,<br>196,200,224,256) |