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Validity 05.05.2018 to 04.05.2020 Last Amended on 08.05.2018

| SI. | Product / Material | Specific Test | Test Method Specification | Range of Testing / |
|-----|--------------------|---------------|---------------------------|---------------------|
| | of Test | Performed | against which tests are | Limits of Detection |
| | | | performed | |

MECHANICAL TESTING

| I. | BUILDING MATERIAL | | | |
|----|------------------------|--|---------------------|--|
| 4 | Cement | Consistency | IC 4024 (Dowt 4) | 25 % to 40 % |
| 1. | | Consistency | IS 4031 (Part 4) | |
| | (OPC) | Initial Setting Time | IS 4031 (Part 5) | 30 Min. to 250 Min. |
| | | Final Setting Time | IS 4031 (Part 5) | 100 Min. to 600 Min. |
| | | Compressive Strength | IS 4031 (Part 6) | 10 to 80 N/mm ² |
| | | Soundness by Le- Chatelier method | IS 4031 (Part 3) | 0 to10 mm |
| | | Fineness by Specific Surface by Blain air permeability | IS 4031 (Part 2) | 100 m²/kg to 500 m²/kg |
| 2. | Hardened | Compressive Strength | IS 516 | 10 N/mm ² to 80 N/mm ² |
| | Concrete | Flexural Strength | IS 516 | 0.5 N/mm ² to 10 N/mm ² |
| | | Split Tensile Strength | IS 5816 | 1 N/mm ² to 5 N/mm ² |
| 3. | Brick Clay/Fly-Ash/ | Compressive Strength | IS 3495 (Part 1) | 2.5 N/mm ² to 15 N/mm ² |
| | Fly-Ash Lime | Water Absorption | IS 3495 (Part 2) | 10 % to 40 % |
| | | Efflorescence | IS 3495 (Part 3) | Qualitative |
| | | Dimension | IS 1077 IS 12894 | Length: 4000 mm to 5000 mm Width: 2000 mm to 2500 mm Height: 1200 mm to 1600 mm |
| 4. | Coarse Aggregate | Sieve Analysis | IS 2386 (Part 1) | 4.75 mm to125 mm |
| | | Bulk Density | IS 2386 (Part 3) | 1.2 kg/lit to3 kg/lit |
| | | Flakiness Index | IS 2386 (Part 1) | 2 % to 40 % |
| | | Elongation Index | IS 2386 (Part 1) | 2 % to 40 % |

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|-----|----------------------------|--|---|--|
| | | Impact value | IS 2386 (Part 4) | 1 % to 60 % |
| | | Loss Angles Abrasion Value | IS 2386 (Part 4) | 1 % to 60 % |
| | | Crushing Value | IS 2386 (Part 4) | 1 % to 60 % |
| | | Specific Gravity | IS 2386 (Part 3) | 2.5 to 3.5 |
| | | Water Absorption | IS 2386 (Part 3) | 0.1 % to 10 % |
| | | Soundness Test | IS 2386 (Part 5) | 0.1 % to 25 % |
| | | Ten Percent Fines Value | IS 2386 (Part 4) | 100 kN to 400 kN |
| | | Alkali Aggregate Reactivity(a). Reduction of alkalinity (RC) | IS 2386 (Part 7) | 10 mmoles/l to 1000 mmoles/l |
| | | Alkali Aggregate Reactivity(b). Dissolved Silica(SC) | IS 2386 (Part 7) | 2 mmoles/l to 500 mmoles/l |
| 5. | Fine Aggregate | Sieve Analysis | IS 2386 (Part 1) | 75 µm to 10 mm |
| | | Bulk Density | IS 2386 (Part 3) | 1.2 kg/lit to 3 kg/lit |
| | | Specific Gravity | IS 2386 (Part 3) | 2.5 to 3.5 |
| | | Water Absorption | IS 2386 (Part 3) | 0.01 % to 10 % |
| 6. | Concrete Paver Blocks | Compressive Strength | IS 15658 | 05 N/mm ² to 80 N/mm ² |
| | | Water Absorption | IS 15658 | 0.5 % to 20 % |
| 7. | Bitumen | Specific Gravity | IS 1202 | 0.99 to 1.102 |
| | | Ductility | IS 1208 | 75 cm to 100 cm |
| | | Penetration | IS 1203 | 0 to 400 (1/10 th) |
| | | Softening Point | IS 1205 | 40°C to 55°C |
| | | Absolute Viscosity | IS 1206 (Part 2) | 2000 Poise to 2600 Poise |
| | | Kinematic Viscosity | IS 1206 (Part 3) | 200 cSt to 500 cSt |
| 8. | Bitumen-Mix | Binder Content | ASTM D 2172IRC SP- 11-Annexure 5 | 1 % to 10 % |

Ramprasath R Convenor

N. Venkateswaran **Program Director**

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|-----|-----------------------------------|---|---|---|
| | | Marshall Stability | ASTM D 6927 | 0.1 kN to 25 kN |
| | | Flow Test | ASTM D 6927 | 1 mm to 10 mm |
| | | Density | ASTM D 2726 | 2 gm/cc to 3 gm/cc |
| 9. | Concrete Manhole | Dimension | IS 12592 | 300 mm to 900 mm |
| | Cover & Frame | Load | IS 12592 | 25 kN to 500 kN |
| 10. | High Strength | Mass per meter | IS 1786 | 0.01 kg/m to 9.5 kg/m |
| | Deformed Steel Bars & | Ultimate Tensile Strength | IS 1608 | 100 N/mm ² to 800 N/mm ² |
| | Reinforcement Bar (8 mm to 32 mm) | Yield Stress | IS 1608 | 100 N/mm ² to 800 N/mm ² |
| | | Elongation | IS 1608 | 10 % to 40 % |
| | | Bend Test | IS:1599 | Mandrel Dia. in mm (24, 30, 32, 36, 48, 60, 64, 80, 84, 100, 112, 125, 128, 140, 150, 160, 175, 192, 224) |
| II. | SOIL & ROCK | | | |
| 1. | Soil | Hydrometer analysis | IS 2720 (Part 4) | 2 Mic to 75 Mic. |
| | | Grain Size analysis (Wet & Dry analysis) | IS 2720 (Part 4) | 75 Mic. to 10 mm |
| | | California Bearing Ratio | IS 2720 (Part 16) | 1 % to 60 % |
| | | Light Compaction | IS 2720 (Part 7) | MDD: 1-2.1 gm/cc OMC 5-40% |
| | | Heavy Compaction | IS 2720 (Part 8) | MDD: 1.4-2.6 gm/cc OMC 5-40% |
| | | Direct Shear Test (DUU) | IS 2720 (Part 13) | C=0 -0.4 kg/cm ² ø 5- 50° |
| | | Consolidation Test | IS 2720 (Part 15) | Cc= 0.02 to 0.5 |
| | | Free Swell Index | IS 2720 (Part 10) | 10 % to 300 % |

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|-----|----------------------------|---------------------------------------|---|--|
| | | Specific Gravity | IS 2720 (Part 3) | 2.4 to 3.0 |
| | | Shrinkage Limit | IS 2720 (Part 4) | 7.0 % to 25 % |
| | | Liquid limit | IS 2720 (Part 5) | 25 % to 80 % |
| | | Plastic Limit | IS 2720 (Part 5) | 5 % to 50 % |
| | | Unconfined | IS 2720 (Part 10) | 0.1 kg/cm ² to 5.0 kg/cm ² |
| | | Compression Strength | | |
| | | Swelling Pressure | IS 2720 (Part 41) | 0.1 kg/cm ² to 2.0 kg/cm ² |
| | | Relative Density | IS 2720 (Part 14) | 1.1 g/cc to 2.5 g/cc |
| | | Triaxial (UU) Cohesion Friction Angle | IS 2720 (Part 11) | Upto 2.0 kg/cm² 5 ° to 40 ° |

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MECHANICAL TESTING

| AT : | AT SITE | | | | | |
|------|-----------------|---|--------------------------------------|-------------------------------------|--|--|
| I. | SOIL & ROCK | | | | | |
| 1. | Soil Field Test | Determination of Dry Density of Soil in Place by Core-Cutter Method | IS 2720 (Part 29) | 1.2 g/cc to 2.4 g/cc 6 % to 30 % | | |
| | | Determination of Dry Density of Soil in Place by Sand Replacement Method | IS 2720 (Part 28) | 1.2 g/cc to 2.4 g/cc 2 % to 15 % | | |
| | | Field CBR test | IRC 37-2012, Read with ASTM D 6951 M | 2 % to 50 % | | |
| | | Benkelman Beam Deflection | IRC 81 | 0.1 mm to 5.0 mm | | |