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Ì	of Test	Performed	against which tests are	Limits of Detection
	 	 	performed	

#### CHEMICAL TESTING

<b>I.</b>				
1.	Cement (OPC, PPC)	Silica (SiO <sub>2</sub> ) Loss on Ignition Insoluble residue Total Sulphur (as SO <sub>3</sub> ) Calcium Oxide (as CaO) Magnesia (as MgO) Alumina (as Al <sub>2</sub> O <sub>3</sub> )	IS 4032-1985:(RA 2014) IS 4032-1985:(RA 2014)	10% to 40% 0.1% to 10% 0.1% to 50% 0.1% to 5% 8.0% to 70% 0.5% to 10% 1.0% to 15% 1% to 15%
 	 	Iron Oxide (as Fe <sub>2</sub> O <sub>3</sub> ) Chloride (as Cl)	IS 4032-1985:(RA 2014) IS 4032-1985:(RA 2014)	0.005% to 1%
2.	Fly Ash	Silica (as SiO <sub>2</sub> ) (Alumina + Iron oxide) Magnesia (as MgO) Total Sulphur (as SO <sub>3</sub> ) Loss on Ignition Chloride (as Cl)	IS 1727-1967:(RA 2013) IS 1727-1967:(RA 2013) IS 1727-1967:(RA 2013) IS 1727-1967:(RA 2013) IS 1727-1967:(RA 2013) IS 4032-1985:(RA 2014)	25% to 70% 5% to 45% 0.1% to 10% 0.1% to 1% 0.1% to 15% 0.005% to 1%
3.	Water Proofing Compound	Chloride Content	IS 6925-1973:(RA 2016)	0.01% to 5.0%
4.	Admixture	Dry Material Content Ash Content Relative Density Chloride Content (as CI) P <sup>H</sup> Value	IS 9103-1999:(RA 2013) IS 9103-1999:(RA 2013) IS 9103-1999:(RA 2013) IS 6925-1973:(RA 2013) IS 9103-1999:(RA 2013)	10% to 70% 1.0% to 20% 1.00% to 1.500 0.001% to 1% 4 to 12
5.	Aggregate	<ol> <li>Alkali Reactivity         <ul> <li>a) Reduction in</li> <li>alkalinity</li> <li>b) Dissolved silica</li> <li>2) Water Soluble</li> <li>Chloride (as Cl)</li> <li>3) Sulphate (as SO<sub>3</sub>)</li> </ul> </li> </ol>	IS 2386 (Part 7)-1963: (RA 2016) IS 14959 (Part 2)-2001:	5 to 500 (millimoles/l) 5 to 500 (millimoles/l) 0.005% to 1.0%

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	T	┭−−−−−	(RA 2007)	r
Ĺ	 	i	IS 4032-1985:(RA 2014)	0.1% to 5.0%
6.	Concrete & Cement Mortar	Water Soluble Chloride (as Cl)	IS 14959 (Part 2)-2001: (RA 2007)	0.005% to 1.0%
		Sulphate (as SO₃)	IS 4032-1985:(RA 2014)	0.05% to 2.0%
7.	Ceramic Tiles	a) Resistance to staining of glazed Tiles	IS 13630 (Part 8)-2006: (RA 2012)	Qualitative
		b) Resistance to household chemicals and swimming Pool water cleaners c) Resistance to acids and alkalis	IS 13630 (Part 8)-2006: (RA 2012) IS 13630 (Part 8)-2006: (RA 2012)	Qualitative Qualitative
- <u>-</u>	METALS & ALLOYS	 	 	
1.	Structural & Reinforcement	Carbon (as C)	IS 228 (Part 1)1987: (RA 2008)	0.02% to 1.5%
	Steel	Sulphur (as S)	S 228 (Part 9)1987: (RA 2014)	0.005% to 0.5%
		Phosphorous (as P)	IS 228 (Part 3)1987: (RA 2012)	0.005% to 0.5%
   		Manganese (as Mn)	IS 228 (Part 2)1987: (RA 2012)	0.05% to 2%
	 	Silicon (as Si)	IS 228 (Part 8)1987: (RA 2014)	1.1 % to 5.0%
   		Nickel (as Ni)	IS 228 (Part 5)1987: (RA 2014)	1.1 % to 3%
		Chromium (as Cr)	IS 228 (Part 6)1987: (RA 2014)	0.05% to 2%
2.	Metallic Coating & Treatment	Mass of Zinc Coating	IS 6745-1972:(RA 2016)	5 g/m <sup>2</sup> to 1000g/m <sup>2</sup>

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	Solution (Metallic coating)			
III.	WATER	+ +   	 	
1.	Drinking Water	Total Acidity (as CaCO <sub>3</sub> ) Total Alkalinity (as CaCO <sub>3</sub> ) Total Hardness (as CaCO <sub>3</sub> ) Total Dissolved Solids Total Suspended Solids Chloride (as Cl) pH Sulphate (as SO <sub>4</sub> )	IS 3025 (Part 22)-1986: (RA 2014) IS 3025 (Part 23)-1986: (RA 2014) IS 3025 (Part 21)-2009; (RA 2014) IS 3025 (Part 16)-1984: (RA 2012) IS 3025 (Part 17)-1984: (RA 2012) IS 3025 (Part 32)-1988: (RA 2014) IS 3025 (Part 11)-1983: (RA 2012) IS 3025 (Part 24)-1986: (RA 2014)	1 mg/l to 200 mg/l 2 mg/l to 500 mg/l 2 mg/l to 5000 mg/l 12 mg/l to 6000 mg/l 10 mg/l to 1000 mg/l 2 mg/l to 5000 mg/l 2 to 12 0.1 mg/l to 1000 mg/l
2.	Construction Water	Total Acidity (CaCO <sub>3</sub> ) Total Alkalinity (CaCO <sub>3</sub> ) Total Suspended Solids Organic Solids Inorganic Solids Chloride (as Cl)	IS 3025 (Part 22)-1986: (RA 2014) IS 3025 (Part 23)-1986: (RA 2014) IS 3025 (Part 17)-1984: (RA 2012) IS 3025 (Part 18)-1984: (RA 2012) IS 3025 (Part 18)-1984: (RA 2012) IS 3025 (Part 32)-1988: (RA 2014) IS 3025 (Part 24)-1986:	0.1 ml to 100ml 0.1 ml to 200ml 10 mg/l to 10000 mg/l 10 mg/l to 500 mg/l 10 mg/l to 4000 mg/l 2.0 mg/l to 2000 mg/l 4.0 mg/l to 1000 mg/l

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
         		Sulphate (as SO <sub>3</sub> )	(RA 2014) IS 3025 (Part 11)-1983: (RA 2012)	2 to 12
3.	Waste Water (Effluent)	Total Dissolved Solids Total Suspended Solids Dissolved Oxygen	IS 3025 (Part 16)-1984, (RA 2012) IS 3025 (Part 17)-1984, (RA 2012) IS 3025 (Part 38)-1989, (RA 2014)	12 mg/l to 6000 mg/l 12 mg/l to 1000 mg/l 1.1 mg/l to 10 mg/l
   		BOD (3 days 27°C)	IS 3025 (Part 44)-1993, (RA 2014)	5 mg/l to 8000 mg/l
   	1	COD	IS 3025 (Part 58)-2006, (RA 2012)	5 mg/l to 15000 mg/l
   		рН	IS 3025 (Part 11)-1983, (RA 2012)	2 to 12

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are	Range of Testing / Limits of Detection
			performed	

### MECHANICAL TESTING

<b>I.</b>	MECHANICAL PROPERTIES OF MATERIALS			
<b>1.</b>	Metals & Alloys	Tensile strength % Elongation Yield stress Bend Test Rebend Test Mass/meter	IS 1608:2005; (RA 2010) IS 1608:2005; (RA 2010) IS 1608:2005; (RA 2010) IS 1599:2012 IS 1786:2008; (RA 2013) IS 1786:2008; (RA 2013)	250 N/mm <sup>2</sup> to 800 N/mm <sup>2</sup> 10% to 40% 250 N/mm <sup>2</sup> to 600 N/mm <sup>2</sup> Qualitative Qualitative 0.098 kg to 15 kg
11.	BUILDING MATER	ALS	+ ! !	+
<b>1.</b>	Water Proofing Compound	Initial Setting Time Final Setting Time Compressive Strength	IS 4031 (Part 5):1988; (RA 2014) IS 4031 (Part 5):1988; (RA 2014) IS 4031 (Part -6):1988; (RA 2014) (RA 2014)	10 min to 250 min. 30min to 700 min. 10 MPa to 70 MPa
2.	Stones	Compressive Strength Specific Gravity Water Absorption	IS 1121 (Part 1);2013 IS 1122-1974; (RA 2013) IS 1124-1974; (RA 2013)	10 MPa to 1000 MPa 1.0 to 3 0.1% to 10%
3.	Bricks	Compressive Strength Water absorption Efflorescence Dimension	IS 3495 (Part 1):1992; (RA 2016) IS 3495 (Part 2):1992; (RA 2016) IS 3995 (Part 3):1992; (RA 2016) IS 1077:1992; (RA 2011)	3 MPa to 60 MPa 5% to 40% Visual Length 4000mm to 5000mm Width 2100mm to 2400mm Height 1300mm to 1600mm

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4.	Fine Aggregate	Sieve Analysis	IS 2386 (Part 1):1963;	0.15 mm to 10 mm
		Fineness Modulus	i (RA 2016) │ IS 2386 (Part 1):1963; │ (RA 2016)	1 to 4
	   	Total Deleterious	IS 2386 (Part 1&2):1963;   (RA 2016)	2% to 80%
		Specific Gravity	IS 2386 (Part 3):1963; (RA 2016)	1%.5 to 3.0
	1	Water Absorption	ÌS 2386 (Part 3)-1963; (RA 2016)	2% to 5%
		Moisture Content	ÌS 2386 (Þart 3):1963; (RA 2016)	1% to 10%
		Soundness	ÌS 2386 (Part 5):1963; (RA 2016)	1.0% to 20%
		Bulk Density	IS 2386 (Part 3):1963; (RA 2016)	1 kg/l to 3 kg/l
		Silt Content	As per CPWD Specification IS 2386 (Part 3):1963; (RA 2016)	0 to 30% 0 to 50%
		Organic Impurities	ÌS 2386 (Part 2):1963; (RA 2016)	Visual
5.	Cement	Fineness by Air Permeability	IS 4031 (Part 2)1999; (RA 2013)	200 m <sup>2</sup> /kg to 500 m <sup>2</sup> /kg
	   	Consistency	IS 4031 (Part 4)1988; (RA 2014)	20% to 40%
		Setting Time Initial	IS 4031 (Part 5)1988; (RA 2014)	30 min to 300 min.
		Setting Time Final	IS 4031 (Part 5) 1988; (RA 2014)	50 min to 600 min.
		Soundness by Le- Chatelier	ÌS 4031 (Éart 3) 1988; (RA 2014)	0.5 min to 10mm
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   		Soundness by Autoclave	IS 4031 (Part 3):1988; (RA 2014)	0.01% to 5.0%
   		Compressive Strength	IS 4031 (Part 6) 1988; (RA 2014)	10 MPa to 70 MPa
   		Density	ÌS 4031 (Þart 11)1988; (RA 2014)	1 g/cc to 3.5 g/cc
6.	Coarse Aggregate	Sieve Analysis	I IS 2386 (Part 1):1963; (RA 2016)	0 to 100%
   		Crushing Value	IS 2386 (Part 4):1963; (RA 2016)	10% to 50%
   		Impact Value	ÌS 2386 (Part 4):1963; (RA 2016)	10% to 50%
   		Abrasion Value	ÌS 2386 (Part 4):1963; (RA 2016)	10% to 50%
   		10% fines value	IS 2386 (Part 4):1963; (RA 2016)	5 T to 70 T
   		Bulk Density	IS 2386 (Part 3):1963; (RA 2016)	1.0 kg/l to 3.0 kg/l
   		Water Absorption	IS 2386 (Part 3):1963; (RA 2016)	0.1% to 5%
   		Elongation Index	(RA 2016)	5% to 50%
   		Flakiness Index	IS 2386 (Part 1):1963; (RA 2016)	5% to 50%
   		Total Deleterious Materials	IS 2386 (Part 1&2):1963; (RA 2016)	0.2% to 8.0%
		Specific Gravity	IS 2386 (Part 3):1963; (RA 2016)	1 to 3
		Moisture Content	IS 2386 (Part 3):1963; (RA 2016)	0.1% to 10%
   	     	Soundness	IS 2386 (Part 5):1963; (RA 2016)	0.1% to 20%

N. Venkateswaran Program Manager

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7.	Concrete	Compressive Strength Slump	IS 516-1959; (RA 2013) IS 1199-1959; (RA 2013)	5 N/mm <sup>2</sup> to 80 N/mm <sup>2</sup> 25 mm to 300 mm
8.	Fly Ash	Density Fineness by air Permeability app. Compressive strength	IS 1727:1967; (RA 2013) IS 1727:1967; (RA 2013) IS 1727:1967; (RA 2013)	1.5 g/cc to 3.0g/cc 200 m²/kg to 700 m²/kg 10 MPa to 35 MPa
9.	Concrete Tiles	Wet Transverse Strength Resistance to wear Water Absorption	IS 1237-2012 IS 1237-2012 IS 1237-2012 IS 1237-2012	1 MPa to 10 MPa 0.2 mm to 10 mm 0.1% to 20%
10.	Ceramic Tiles	Dimension Water Absorption Modulus of rupture Breaking Strength	IS 13630 (Part 1)-2006; (RA 2011) IS 13630 (Part 2)-2006; (RA 2011) IS 13630 (Part 6)-2006; (RA 2011) IS 13630 (Part 6)-2006; (RA 2011)	100 mm to 650mm 0.1% to 20% 10 MPa to 50 MPa 1 N to 5000 N
11.	Interlocking Paver Block	Compressive Strength Water Absorption	IS 15658:2006; RA 2017 IS 15658:2006; RA 2017	10 N/mm <sup>2</sup> to 60N/mm <sup>2</sup> 1% to 12%
<b>III.</b>	GRANULAR MATER	IALS		
1.	Soil	Max. Dry Density Optimum Moisture content Grain Size Analysis Plastic limit Liquid limit	IS 2720 (Part 7&8)-1980; (RA 2011 & 2015) IS 2720 (Part 7&8)-1980; (RA 2011 & 2015) IS 2720 (Part 4)-1985; (RA 2015) IS 2720 (Part 5)-1985; (RA 2015) IS 2720 (Part 5)-1985; (RA 2015)	1.5 g/cc to 2.5 g/cc 5% to 30% 0 to 100 mm 10% to 40% 10% to 50%

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·	+ ! !	Plasticity Index	IS 2720 (Part 5)-1985; (RA 2015)	0.1% to 40%
		CBR	│ ÌS 2720 (Ṕart 16)-1987; ↓ (RA 2011)	1% to 50%
2.	Bentonite	Moisture Sand Content	IS 6186-1986; (RA 2010) IS 6186-1986; (RA 2010)	0.1% to 20% 0.1% to 10%
IV.	WOOD AND WOOD	PRODUCTS		
1.	Timber	Density	IS 1734 (Part 1) 1983; (RA 2013)	400 kg/m <sup>3</sup> to1000 kg/m <sup>3</sup>
		Moisture Content	ÌS 1734 (Part 1) 1983; (RA 2013)	0.1% to 20.0%