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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
į	of Test	1	against which tests are	Limits of Detection
į	1	1	performed	

## **CHEMICAL TESTING**

I.	BUILDING MATERIAL		T	
1.	Admixture	Ash Content	L IS 9103:1999 RA: 2013	1 to 30 %
••	i i	<b> </b>		0.001 % to 0.5 %
	! ! !	<u> </u>	<b>-</b>	10 % to 60 %
	! ! !	L		4 to 10
	! ! !	V		1 to 2
2.	Aggregate	<b>+</b>	IS :2386 part 7,clause	10 to 700 milli moles/L
	1 00 0 1 1	Reactivity((dissolved silica)	3.7 gravimetric:1963	
	1 1 1	L	RA: 2016	
 	1 1 1	Alkali Aggregate Reactivity		3 to 700 milli moles/L
	i ! !	+	3.9 RA: 2016	! ! !
	cement	L	<b></b>	0.01 to 2 %
	(OPC, PPC)			0.1 to 40 %
 	! <b> </b>	<b>+</b>	2014	
4.	cement OPC	• ,	•	0.5 to 15 %
	i !	L	EDTA:1985 RA: 2014	i 
	; +	+Y	<b></b>	0.1 to 10 %
5.	cement PPC	. ,	•	30 to 70 %
	1 1 1	L	EDTA:1985 RA: 2014	i 
	I I I	· · · · · ·	<u> </u>	0.5 to 6 %
	i 	<b>+</b>	EDTA:1985 RA: 2014	0.5 to 40.0/
-	Cement		•	0.5 to 18 %
	(OPC, PPC)	L	4.4:1985 RA: 2014	0.2 to 5.0/
	1 1 1	Sulpuric Anhydride(SO3)	<b>-</b>	0.2 to 5 %
	I <sup>I</sup> Chy oob	<del></del>		0.5 to 30 %
	Fly ash	Combined Alumina oxide	IS : 1727: 1967 RA	20 to 90 %

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 !	   	<b> </b>	2013	
	I I			0.5 to 10 %
			<del> </del>	0.5 to 15 %
		Silica content ( SiO2)	IS 1727-1967 RA : 2013	5 to 50 %
   	†   	Sulphuric Anhydride (SO3)	IS 1727:1967 RA: 2013	0.05 to 15 %
	 			0.01 % to 2 %
II.	METALS & ALLOYS	)	<del> </del>	
1.	Galvanised Sheet	Mass of Zinc Coating	IS 6745:1972 RA: 2016	10 to 800 gm/m2
2.	Plain Carbon Steel			0.05 to 1.5 %
	Plain Carbon Steel / Low Alloy Steel	Manganese	IS 228,P-2 :1987 RA:2018	0.1 % to 1.50 %
4.	Plain Carbon Steel /	Phosphorous	IS : 228,P-3:1987 RA:2018	0.01 to 0.5 %
	Low Alloy Steel,	Silicon	IS 228, P-8:1989 RA: 2014	0.05 to 5 %
   	Stainless Steel	Sulphur	IS 228, P-9:1989 RA: 2014	0.01 to 0.25 %
5.	Stainless Steel	Chromium	IS 228, P-6:1987 RA: 2014	1.0 to 30 %
	! ! !		IS 228, P-15:1992 RA: 2014	0.05 % to 5.0 %
 	! ! !	Molybdenum	IS 228 P-7:1987 RA: 2018	1.0 to 5.0 %
   	! ! <b>\$</b>	Nickel	IS 228, P-5:1987 RA: 2014	0.1 to 20 %
III.	WATER			
1.	water	Chloride content	IS 3025:1988 RA: 2014	10 to 3000 mg/l
	! ! !	Inorganic Solids	IS 3025:1984 RA: 2017	10 to 6000 mg/l
	1 1 1	Organic Solids	IS 3025: 1984	5 mg/l to 400 mg/l
 	1 1 1	l'	IS 3025- Part 11 -1983-	2 to 12
	 	<b> </b>	RA: 2017	! ! !
	I I	<u> </u>	<del> </del>	5 mg/l to 1200 mg/l
		•	IS 3025:1984 RA-:	5 mg/l to 3000 mg/l
! L	 	(Suspended Matter)	2017	1 4

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	Ī	I	IS 3025– Part 23-1986 RA: 2014	0.3 to 40 ml
		Ī	IS 3025- Part 22-1986 RA: 2014	0.3 to 40 ml

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:	of Test	1	against which tests are	Limits of Detection
1	!	1	performed	

 	ELECTRICAL TESTING				
l.	CABLES & WIRES	T	T		
1.	Aluminium Conductor Galvanised steel Reinforced for Overhead Transmission Purposes	Breaking load test of individual wire	IS:398 (Pt-1): 1996	10 N to 40 kn	
2.	H.R PVC Insulated Winding Wires for Submersible Motors (Test on Insulation and Jacket Material)	Heat shock Test	IS: 10810 (Pt- 14): : 1984	Qualitative(Ambient 250 °C)	
-	Welding Cable (Test on Conductor)	Diameter of wire	IS: 8130: 2013	1 mm to 25 mm	
	PVC Insulated Unsheathed and sheathed cable/cords with rigid and Flexible conductor for rated voltages Up to & Including 1100 volts	Smoke density test	ASTM-D2843: 2016	Qualitative(0% to 100 %)	
5.	Aerial Bunched Cables for working	a)Tensile Strength after ageing in air oven	IS: 10810 (Pt 11)-: 1984	1 °C to 1500 °C	
: ! ! ! !	Voltage up to and Including 1100 Volts	b) Elongation after ageing in air oven	IS: 10810 (Pt 11): 1984	1 % to 800 %	
i 	(Physical Test on	Elongation test at break	IS: 10810 (Pt 7-: 1984	100 % to 800 %	

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	XLPE insulation)	Hot set test Shrinkage test	IS: 10810 (Pt 30): 1984 IS: 10810 (Pt 12): 1984	Qualitative() 1 °C to 250 °C 1 °C to 250 °C 10 N to 2500 N
			IS: 10810 (Pt 6): 1984 IS: 10810 (Pt 43): 1984	10 MM to 2500 M 10 MM to 150 MM 1000000 mohm to 100000000 Mohm Ambient to 150°C
		Test on Complete CableBending Test	1984 IS: 14255: 1995	Qualitative
		Elongation test Wrapping test on alumminum conductor	IS :10810 (Pt 7): 1984 IS: 10810 (Pt 3): 1984	1 kN to 100 kN 0.1 % to 100 % Qualitative
6.	Aluminium		IS: 10810 (Pt 5): 1984 IS: 10810 (Pt 2)-: 1984 IS:398 (Pt-1): 1996	0.2 μohm to 11 ohm 10 N to 2500 N 10 N to 40 kn
O.	Conductor Galvanised steel Reinforced for Overhead	wire Conductor resistance test Diameter of individual wire	IS:398 (Pt-1): 1996 IS:398 (Pt-1): 1996	0.2 µohm to 11 ohm 1 mm to 150 mm
	Overnead Transmission Purposes	Ductility Test (Elongation Test) Measurement lay ratio Weight of zinc coating	IS:398 (Pt-1): 1996 IS:398 (Pt-1): 1996 IS:398 (Pt-1): 1996	2.5 % to 800 % 6 % to 34 % 10 gms/m² to 200
		Wrapping Test Breaking load test	IS:398 (Pt-1): 1996 IS:398(Pt-4): 1994	gms/m² Qualitative 10 N to 40 kn
		Conductor Resistance Test	IS:398(Pt-4): 1994	0.2 μohm to 11 ohm

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Diameter of wire Elongation test	IS:398(Pt-4): 1994 IS:398(Pt-4): 1994	10 mm to 150 mm 0.1 % to 800 %
7.	Aluminum alloys stranded alloy Conductor for Overhead Transmission Purposes	Measurement of Lay Ratio	IS:398(Pt-4): 1994	6 % to 20 %
8.	Aluminum stranded Conductor for Overhead Transmission Purposes	Conductor resistance test Measurement of Diameters of Wires	IS:398 (Pt-1): 1996	10 N to 2500 N 0.2 μohm to 11 ohm 1 mm to 50 mm 6 % to 22 % Qualitative
9.	Cross-Linked Polyethylene (XLPE) Insulated Thermoplastic Sheathed Cables for Working Voltages up to and including 1100 Volts	Ageing in air oven (elongation) Annealing test(Copper Conductor Only Cold bend test Cold impact test Conductor Resistance Dimension for Armouring Material Elongation on sheath Elongation test	IS 10810 (Pt 5): 1984 IS 10810 (Pt 36): 1984 IS 10810 (Pt 7): 1984	27 °C to 250 °C  10 N to 2500 N  Qualitative  Qualitative  0.2 μohm to 11 ohm  10 mm to 150 mm  10 N to 2500 N  10 mm to 2500 N

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
F		Flame retardance test	IS: 10810 (Pt- 61):	Qualitative(Scale Up to
! ! !			1988	600 mm)
! ! !		Flame retardation test	IS 10810 (Part-62):	10 mm to 5 meters
! ! !		on bunched cable		! ! 
!			IS 10810 (Pt 53): 1984	0.500 IPM to 50 IPM
i !				Upto 30%
i !		<b> </b>	1988	! ! *
į				Qualitative(Ambient
:				Qualitative(1 kV to 5 kV
! ! !		room temp		2 kV to 10 kV)
: : 				27 % to 250 %
<u>:</u>		<u> </u>	<b>+</b>	27 °C to 250 °C
: :		Loss of mass test	IS 10810 (Pt 10): 1984	100 mg to 200 gm &
! ! !			! ! !	sample size0.1 to
! ! !				20mg/cm2
! !		·	<del>-</del>	10 gm/m² to 200 gm/m²
i !		L	1984	! ! *
į		Oxygen Index Test	IS: 10810 (Pt- 58):	10 % to 98 %
:		<b>+</b>	<u> 1998</u>	! ! *
! ! !			<del>-</del>	0.2 µohm to 11 ohm
! ! !		armouring (Wire/Strips)		! ! *
! !		<u> </u>	<b>+</b>	27 °C to 250 °C
		Smoke density test		Qualitative(Up to 100 %)
!		Temperature Index	IS: 10810 (Pt- 64):	Upto 350 °C
i !		Test	2003	
		Tensile strength of	IS: 10810 (Pt- 37):	10 mm to 150 mm
:			1984	
! ! !		Tensile strength on sheath	IS 10810 (Pt 7): 1984	10 N to 2500 N
:		<b> </b>	IS 10810 (Pt 2): 1984	10 N to 2500 N

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
F ! !	T	(Aluminium Conductor		
! ! !	! ! !	Only)	I	1
!	1 !			250 °C to 0.5 °C
i !	i !	<b> </b>		10 mm to 150 mm
:	! !	<u> </u>	<del>-</del>	10 mm to 150 mm
! ! !	! ! !	<b> </b>	<del>-</del>	Qualitative
! !	! !	<u> </u>	1984	
i !	i !	L		Qualitative
:	! !	LX	1984	! ! *
! ! !	! ! !	<u> </u>	<u></u>	1000000 Mohm to
!	! !	at 90°C	! !	100000000 Mohm
i !	i !		<b>+</b>	Ambient to 150°C
		Winding test	IS: 10810 (Pt- 39):	Qualitative
	; ; ; ; ;	(galvanized steel)	1984	
		Wrapping test (	IS 10810 (Pt 3): 1984	Qualitative
! ! !	; ; ; ;	Aluminium Conductor Only)	 	
10.	Elastomer Insulated	Annealing test(copper	IS 10810 (Pt 1): 1984	10 N to 2500 N
! ! !	/Elastomer	conductor only)	 	 
! !	Sheathed	b)Variation in	IS 10810 (Pt 16): 1984	10 N to 2500 N
!	Cables for Working	elongation on Oxygen	! !	! !
<u>.</u>	Voltages up to and	bomb	! !	
<u> </u>	including 1100 Volts	Conductor resistance	IS 10810 (Pt 5): 1984	0.2 µohm to 11 ohm
! ! !	! ! !	Test		
! ! !	1 1 1	Elongation on sheath	IS 10810 (Pt 7): 1984	100 % to 800 %
! !	1 1 1	<u> </u>	IS 10810 (Pt 53): 1984	1 mm to 600 mm
1 1 6	! !	High voltage test at	IS 10810 (Pt 45): 1984	Qualitative(2 to 10

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 !	   	room temp	   	kVAC)
	! ! !	Hot set test	IS 10810 (Pt 30): 1984	27 °C
	! ! !	 	1 !	to 250 °C
	! ! !	Insulation resistance	IS 10810 (Pt 43): 1984	1000000 Mohm to
	1 1 1	constant	1 !	100000000 Mohm
! ! !	1 1 1	Over all dimensions	IS 10810 (Pt- 6) : 1984	10 mm to 150 mm
	i ! !	Over all dimensions	IS 10810 (Pt- 6): 1984	10 mm to 150 mm
	; ! !	Persulphate test	IS 10810 (Pt 4): 1984	Upto 5 gm
	i !	Tear resistance test on	IS 10810 (Pt 17) : 1986	10 N to 2500 N
	! !	Tensile strength on sheath	IS 10810 (Pt 7): 1984	10 N to 2500 N
	! ! !	Tensile test(alumminum	IS 10810 (Pt 2): 1984	10 N to 2500 N
	1 1 1	conductor only)	! ! 	1 1 4
! !	! ! !			10 mm to 150 mm
	! ! !	L	IS 10810 (Pt 6: 1984	10 mm to 150 mm
	; ! !	Variation in elongation	IS 10810 (Pt 11): 1984	10 N to 2500 N
	i !	after ageing in air oven	 	: +
	: !	Variation in elongation	IS 10810 (Pt 31): 1984	10 N to 2500 N
! ! !	! ! 	after oil resistance test	i +	i +; <u>-</u>
	! ! !	Variation in Tensile	IS 10810 (Pt 16): 1984	10 N to 2500 N
	! ! !	Strength elongation on	I I I	1 1 1
	1 1 1	Oxygen bomb Variation in Tensile	IC 10010 (Dt 11): 1004	10 N to 2500 N
! ! !	1 1 1	Strength after ageing in	IS 10810 (Pt 11): 1984	10 N to 2500 N
	I I I	air oven		i !
	i ! !	Variation in Tensile	IS 10810 (Pt 31): 1984	10 N
	i !	Strength after oil	10 10010 (1 101). 1004	10 14 
	; !	resistance test	 	to 2500 N
	-  -	<u> </u>	IS 10810 (Pt 3): 1984	Qualitative
	! ! !	conductor only)		i I
11.	Elastomer Insulated	+	IS: 10810 (Pt- 61):	1 mm to 600 mm
! !	/Elastomer		1988	I !
! ! 	Sheathed Cables	Flame retardation test	IS: 10810 (Pt- 62):	1 mm to 600 mm

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
     	for Working Voltages up to and including 1100 Volts (Fire Retardance	L	1988  IS: 10810 (Pt- 59):	1 % to 30 %
 		L	1988	1 70 to 50 70
		Oxygen index test	<u> </u>	10 % to 98 %
 	Properties)	<b> </b>		Qualitative(Up to 100
	I I I	Temperature index test	<del> </del>	1 °C to 350 °C
12.	H.R PVC Insulated Winding Wires for	Annealing Test( Elongation)	IS 10810 (Pt -01): 1995	1 % to 200 %
	Submersible Motors	Conductor Resistance Test	IS 10810 (Pt -05): 1995	0.2 μohm to 11 ohm
	I I I	Diameters of Conductor	IS 10810 (Pt -01): 1995	10 mm to 150 mm
	I I I	L		10 mm to 150 mm
   	1 1 <b>4</b>	<b>+</b>	<b></b>	10 mm to 150 mm
13.	Winding Wires for		1984	2.5 % to 800 %
		L <del>-</del>		2.5 % to 650 %
		<b></b>	1984	
	and Jacket Material)	Hot Deformation Test	IS: 10810 (Pt- 15) : 1984	27 °C to 250 °C
	      	<u> </u>	IS: 10810 (Pt- 12): 1984	27 °C to 250 °C
	I I	L		10 N to 2500 N
			11984	10 11 10 2000 11
	i ! !	<b> </b>		10 N to 2500 N
 	 	P	1984	
 	 	Volume resistivity test	IS: 10810 (Pt- 43):	1000000 Mohm to
 	 	<u></u>		100000000 Mohm
   	! !	Water absorption	IS: 10810 (Pt- 33):	Ambient to 150°C

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   	   	I	1984	
14.	PVC Insulated	+		Qualitative
 	Unsheathed and	Ageing in air Oven(	IS:10810 (Pt 11): 1984	10 % to 800 %
 	sheathed	Elongation)	1 1	
i ! !	cable/cords	Annealing test for	IS:10810 (Pt 1)-: 1984	10 N to 2500 N
	with rigid and	Copper Conductor	 	
	Flexible	<b></b>		Qualitative
	conductor for rated voltages Up to &	<b> </b>	IS:10810 (Pt 21): 1984	Qualitative
	Including 1100 volts	Conductor resistance	IS:10810 (Pt 5): 1984	0.2 μohm
	including 1100 volts	i 	<u> </u>	to 11 ohm
	! ! !	<u> </u>		2.5 % to 650 %
	1 1 1	<u> </u>		100 % to 800 %
	! !	<u> </u>	+	100 % to 800 %
	: !	•	. ,	Qualitative(Scale: 0 Up
	! ! !	LY		to 600 mm)
 	1 1 1		` ,	Upto 5 meter
	I I	L	1993	
	i !	<u> </u>	+	10 mm to 600 mm
	! ! !		, ,	Upto 30 %
	! ! !	evolution	1988	: +
	1 1 1 1 1	Heat shock test	IS: 10810 (Pt- 14): 1984	Qualitative(Ambient 250°C)
 	1 1 1	High voltage test at (water	IS:694: 2010	Qualitative(1 kV to 10 kV
	! ! !	immersion)	   	ACUp to 5 kV DC)
		High voltage test at room temp	IS:10810 (Pt-45) : 1984	Qualitative(2 kV to 10 kV)
<b></b>	±	High voltage test at room temp	IS:694: 2010	Qualitative
	1 1 1 1 1		IS: 10810 (Pt- 15): 1984	27 °C to 250 °C
   	 	Isulation resistance	IS 10810 (Pt- 43): 1984	1000000 Mohm to

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F · · · · · · · · · · · · · · ·		constant Loss of mass test	IS:10810 (Pt 10): 1984	100000000 Mohm 100 mg to 200 gm & sample size is0.1 to 20mg/cm2
		Overall Dimension Oxygen Index Test	IS:10810 (Pt 6): 1984 IS: 10810 (Pt- 58): 1998	0.10 mm to 130 mm 10 % to 98 %
! ! ! !		Persulphate Test for Tinned Copper conductor	IS:10810 (Pt 4): 1984	0.2 g/m² to 10 g/m²
i i i i		Shrinkage test	IS: 10810 (Pt- 12): 1984	27 °C to 250 °C
! ! ! !		Temperature index test	IS: 10810 (Pt- 64): 2003	27 °C to 250 °C
		Tensile Strenght for Aluminium Conductor	IS:10810 (Pt 2): 1984	10 N to 25 N
		Tensile strength on insulation	IS:10810 (Pt 7): 1984	10 N to 2500 N
		,	<b>+</b>	10 N to 2500 N 27 °C to 250 °C
		Thickness of insulation Volume resistivity test	IS:10810 (Pt 6): 1984 IS: 10810 (Pt- 43): 1984	10 mm to 150 mm 1000000 Mohm to 100000000 Mohm
		Wrapping test for Aluminium Conductor	IS:10810 (Pt 3): 1984	Qualitative
15.	PVC Insulated/PVC sheathed (Heavy	Annealing test (Copper Conductor Only)	IS 10810 (Pt 1): 1984	10 N to 2500 N

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
 ! ! ! !	Duty) cables for working voltage	ī	IS: 10810 (Pt- 20): 1984	Qualitative
! ! ! !		Cold impact test	IS: 10810 (Pt- 21): 1984	Qualitative
! ! !	1 1 1	Conductor Resistance	IS 10810 (Pt 5): 1984	0.2 µohm to 11 ohm
! ! ! !	! ! !			10 mm to 150 mm
! ! ! !	; ! ! !		IS: 10810 (Pt- 11): 1984	10 N to 2500 N
1 1 1 1	! ! ! !	Elongation on sheath at break	IS: 10810 (Pt- 7): 1984	100 % to 800 %
! ! ! ! !	! ! ! !	Elongation test armouring	IS: 10810 (Pt- 37): 1984	10 N to 2500 N
1 1 1 1	! ! ! !	Flame retardance test on single cable	IS: 10810 (Pt- 61): 1988	Qualitative(0 to 600 mm)
! ! ! !	; ! ! !		IS: 10810 (Pt- 62): 1984	Qualitative(0 to 5 Meter)
! ! ! !	! ! !		IS: 10810 (Pt- 53): 1984	10 mm to 600 mm
! ! ! !	; ! ! !		IS: 10810 (Pt- 59): 1988	27 to 30
1 1 1 1 1	! ! ! !	Heat shock test	IS: 10810 (Pt- 14): 1984	Qualitative
		High voltage test at (water immersion)	IS:10810(pt-45): 1984	Qualitative (2to 10 kV AC 1 to 5kV DC)
1 1 1 1	! ! ! !	High voltage test at room temp	IS:10810 (pt-45): 1984	Qualitative(2 to 10 kV AC 1 to 5kV DC)
! ! ! !	! ! ! !	1	IS: 10810 (Pt- 15): 1984	27 °C to 250 °C
1 1 1 1 1	! ! ! !	Insulation resistance constant	, ,	1000000 Mohm to 100000000 Mohm

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	T			
! ! ! ! !		Loss of mass test	IS: 10810 (Pt- 10): 1984	0.1 mg to 200 mg & sample size0.1 to 20mg/cm2
	1 	Mass of zinc coating	IS: 10810 (Pt- 41): 1984	0.5 gm/m² to 200 gm/m²
:	! !	Overall diameter of cable	IS: 10810 (Pt- 6): 1984	10 mm to 150 mm
		Oxygen index test	IS: 10810 (Pt- 58): 1984	10 % to 90 %
: : : :	! ! ! !	1	IS: 10810 (Pt- 42): 1984	0.2 μohm to 11 ohm
	 	Shrinkage test	IS: 10810 (Pt- 12): 1984	27 °C to 250 °C
i !	i !	Smoke density test	ASTM-D2843: 2016	Qualitative(Upto 90%)
	; ; ; ; ;	•	IS: 10810 (Pt- 64): 2003	27 °C to 350 °C
	1 1 1 1	. •	IS: 10810 (Pt- 11): 1984	10 N to 2500 N
	 	Tensile strength of	IS: 10810 (Pt- 37): 1984	10 N to 2500 N
	1 	Tensile strength on sheath at break	IS: 10810 (Pt- 7): 1984	10 N to 2500 N
	 	Tensile Test for Aluminium Conductor	IS 10810 (Pt 2): 1984	10 N to 2500 N
	 	Thermal stability test	IS: 10810 (Pt- 60): 1984	27 °C to 250 °C
:	:	Thickness of insulation	IS: 10810 (Pt- 6): 1984	10 mm to 150 mm
	! ! ! !	Torsion test( galvanized	IS: 10810 (Pt- 38): 1984	Qualitative(Qualitative)
		Uniformity of zinc coating	IS: 10810 (Pt- 40): 1984	Qualitative

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
<b></b>       	T	Volume resistivity test	. ,	1000000 Mohm to 100000000 Mohm
	; ; ; ; ;	Winding Test(Galvanized Steel)	IS: 10810 (Pt- 30): 1984	Qualitative
	! ! ! ! !	Steel)	1984 ´	Qualitative
	! ! !	Wrapping test for Aluminium	IS 10810 (Pt 3): 1984	Qualitative
16.	Welding Cable	a)Tensile Strength after ageing in air bomb	i !	10 N to 2500 N
	! ! ! !	Elongation after oil resistance test	IS: 10810 (Pt 31): 1984	10 N to 2500 N
		Elongation after ageing in air bomb	IS: 10810 (Pt 56): 1987	10 N to 2500 N
		Elongation after ageing in air oven	IS: 10810 (Pt 11): 1984	10 N to 2500 N
	; ; ; ; ;	Elongation on covering at break	IS: 10810 (Pt 7): 1984	Qualitative(Upto 800%)
	! !	Flammability test		0.500 LPM to 50 LPM
	! ! ! !	High voltage water immersion test	IS: 10810 (Pt 45): 1984	Qualitative(0 to 10 kV AC & 0 TO 5kv (DC))
i ! !	1 1 1		<del>-</del>	27 °C to 250 °C
	i ! ! !	Tensile Strength after ageing in air oven	IS: 10810 (Pt 11): 1984	10 N to 2500 N
	1 1 1 1	Tensile Strength after oil resistance test	IS: 10810 (Pt 31): 1984	10 to 2500
	1 1 1 1 1	Tensile strength on covering at break	IS: 10810 (Pt 7): 1984	1 N to 2500 N
	1 	Test for thickness of covering	IS: 10810 (Pt 6): 1984	10 mm to 150 mm

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17.	Welding Cable (Test on Conductor )	Annealing test	IS: 10810 (Pt 1): 1984	10 N to 2500 N
18.	Welding Cable	Elongation on covering at break	IS: 10810 (Pt 7): 1984	0 % to 800 %
į	; ! !	Conductor resistance test	IS: 10810 (Pt 5): 1984	0.2 µohm to 11 ohm

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /	:
:	of Test		against which tests are	Limits of Detection	!
1	1		performed	1 !	i

F	MECHANICAL TESTING				
I. BUILDINGS MATERIALS					
1.	Aggregate( Fine)	•	IS 2386 – Part –1, : 1963	75 micron to 10 mm	
2.	Aggregate(Coarse	Bulk Density	IS 2386, Part – 3: 1963 IS 2386 – Part – 3,: 1963	0.1 % to 10 % 1 Kg/litre to 2 Kg/litre	
	! ! !		IS 2386 – Part – 2: 1963	0.1 % to 5 %	
	! 	i 	IS 2386 – Part – 1,: 1963	0.1 % to 10 %	
! ! ! ! ! !		Material Finer than 75	IS 2386, Part – 1: 1963 IS 2386 – Part – 1,: 1963	2 % to 40 % 0.1 % to 15 %	
! ! ! !		Organic Impurities	IS 2386 – Part – 2: 1963	Qualitative(Visual Observation)	
i I I I I		Elongation Index		10 kN to 400 kN 2 % to 40 % 4.75 mm to 80.0 mm	
: :	 	Specific Gravity	IS 2386, Part – 3: 1963	1.5 to 4.0	
3.	Aggregate( Fine	Bulk Density	IS 2386 – , Part – 1,: 1963 IS 2386 – Part – 3: 1963	0.1 % to 10 % 1 Kg/liter to 2 Kg/liter	
! ! ! !			IS: 2386- Part 2: 1963 IS 2386 – , Part – 1: 1963	0.1 % to 5 % 0.1 % to 15 %	
! ! ! !		<u> </u>	IS 2386 – , Part – 1: 1963	Qualitative(Visual Observation )	

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
· ! ! !		Specific Gravity	IS 2386 – Part – 3: 1963	1.5 to 3.0
		Water absorption	IS 2386 – Part – 3, : 1963	0.1 % to 10 %
4.	Aggregate(Coarse)	Impact Value	IS 2386 Part – 4: 1963	1 % to 50 %
	, -999	Los Angeles abrasion value	IS 2386, Part – 4: 1963	1 % to 60 %
	Aggregate	Crushing Value	IS 2386, Part – 4: 1963	1 % to 60 %
	(Coarse)	Solubility	IS : 1216: 1978	0.1 % to 100 %
	Bitumen			40 cm to 100 cm
		L		25 °C to 400 °C
	! !	L	IS 1203 : 1978	25 mm to 100 mm
	! ! !	LY		40 °C to 60 °C
! ! <b>L</b> .	   			0.99 to 1.102
<b></b>	Bituminous Material	<b>+</b>		1 % to 8 %
6.	Burnt clay bricks	<u> </u>	<b>-</b>	3.5 N/mm <sup>2</sup> to 15.0 N/mm <sup>2</sup>
! ! !	and Fly ash bricks	L	<del>-</del>	1300 mm to 1500 mm
	 	ļ		4520 mmto 4680 mm
	I I	L	IS 1077 : 1992	2160 mm to 2300 mm
		L	<b>-</b>	Qualitative
<u></u>	*	<b>+</b>		2 % to 25 %
7.	Cement	F	<b></b>	1 to 3.5
	(OPC / PPC)			10 N/mm² to 80
	1 1 1	L	L'	N/mm²
	i I !	L	<del>-</del>	25 % to 40 %
	: 		IS 4031 – Part – 5 : 1988	30 minute to 700 minute
		Fineness by blain air	IS 4031 – Part – 2 : 1999	100 m <sup>2</sup> /kg to 600
! ! !	I I I	permeability	10 4004 David 4 4000	m²/kg
	1 1 1	Fineness by dry sieving (%	¦IS 4031:Part – 1, : 1996	0 % to 10 %
<u>.</u>	ı +	retained)	! 上	! 

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		Soundness By Autoclave method	IS 4031 – Part – 3: 1988	5 minute to 250 minute 0.01 % to 10 %
		Soundness By Le- Chattalier method	IS 4031 – Part – 3, : 1988	0.05 mm to 10 mm
8.	Fly Ash	Comparative compressive strength at 28 days	IS 1727: 1967	20 % to 100 %
		Fineness (Specific Surface Blaine's	IS 1727: 1967	100 tagm²/kg
		Particle retained on 45 micron sieve (wet sieving)	IS 1727 : 1967	10 % to 70 %
		Soundness (by Autoclave)- lower limit(- )0.1%	IS 1727- : 1967	0.1 % to 1 %
9.	Glazed / Ceramic	Bulk density	IS: 13630: 2006	1.5 tagg/cc
	Tiles	DimensionsLength, Width, Thickness	IS: 1237: 2012	20 mm to 1000 mm
		Hardness by Moh's scale	IS: 13630: 2006	1 to 9
		Modulus of Rupture/Breaking Strength		0.1 N/mm2 to 60 N/mm2
		L	IS: 13630: 2006	0.5 % to 25 %
		Wet Transverse Strength Test		0.1 N/mm2 to 5 N/mm2
10.	Hardened Concrete	Compressive Strength	IS 516 : 1959	10 N/mm² to 75 N/mm²
		Concrete Permeability	BS EN12390-8: 2009	0.5 mm to 25 mm
11.	Paver Block	Compressive Strength		5 N/mm² to 75 N/mm²
! ! !	   	Water Absorption	IS: 15658: 2006	1 % to 20 %
12.	Timber		IS:1708: 1986	400 kg/m³ to 900 kg/m³
: ! ! :		&	IS:11215: 1991	1 % to 20 %
II.	MECHANICAL PROP	PERTIES OF METALS	1 1	

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 ! !				
1.	Ferrous & non ferrous metal			20 HRC to 70 HRC 20 HRB to 99 HRB
		Rockwell Hardness(extension of scope)	IS:1586: 2012	30 HRA to 90 HRA
2.	HT Stand Wire (Seven Ply)*	Tensile Load	IS 1608: 2005	50 kn to 1000 kn
3.	Non-Ferrous Metal	Bend Test	IS 1599 : 2012	Qualitative(Mandril size–32,40,48,50,56,60 ,64,80,84,96,100,112,1 28, mm)
       	+	Yield stress	IS 1608: 2005	5 N/mm2 to 700 N/mm2
	<u>i</u>	Elongation	IS 1608: 2011	1 % to 60 %
	i !	Tensile Strength	IS 1608: 2011	5 N/mm² to 850 N/mm²
4.	Steel Reinforcement/ Structural Steel	Bend Test	IS 1599 : 2012	Qualitative(Mandril size-32,40,48,50,56,60 ,64,80,84,96,100,112,1 28, mm)
i !	i ! !	Elongation	IS 1786 : 2005	10 % to 40 %
] 	1			0.09 kg to 10 kg
		Re-bend Test	IS 1786 : 2008	Qualitative(Mandril size–70,72,80,120,125, 140,150,160,168,175,1 92,196,224 mm)
		Ultimate Tensile Strength	IS 1608: 2005	100 N/mm2 to 850 N/mm2
		L		100 N/mm <sup>2</sup> to 750 N/mm <sup>2</sup>
 	! ! 		IS 1608: 2005	1 % to 20 %
III.	RUBBER AND RUBI	BER PRODUCTS	!	<u>.</u>

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
·	—		—	
1.	Rubber & Rubber Products	Accelerated ageing in air	Change in elongation at break: 2012	20 to 50
		Accelerated ageing in air (Change in Hardness IRHD)	IS: 3400 (Pt4): 2012	10 to -5
		Accelerated ageing in air(Change in tensile strength)	IS: 3400 (Pt4): 2012	10 to 25
	! ! !	Compression Set	IS: 3400: 2012	5 to 60
	 	Density	IS: 3400 (Pt9): 2003	0.5 mg/m³ to 2.00 mg/m³
	I I	Elongation at Break		110 % to 400 %
		Hardness IRHD (Shore A)	IS: 3400 (Pt2): 2003	10 to 90
		Tensile Strength	IS: 3400 (Pt1): 2012	5 Mpa to 60 Mpa
IV.	SOIL AND ROCK	i		
1.	Soil		IS 2720, Part – 16 : 1987	1 % to 60 %
	 		IS 2720 (Part 40) : 1977	1 % to 90 %
	1 1 1	Grain Size Analysis	IS 2720 Part – 4: 1985	75 micron to 40 mm
	! ! !	Heavy compaction(MDD)	IS 2720, Part – 8 : 1983	1.4 gm/cc to 2.60 gm/cc
	! ! !	L	IS 2720, Part – 8 : 1983	2 % to 30.0 %
! !	 	<u> </u>		1 gm/cc to 2.10 gm/cc
! !	I I I	F		5 % to 40.0 %
	 	LL		25 % to 120 %
	! !	<u> </u>	&	15 % to 70 %
		, ,		1 to 3.0
<u>.</u>	,   		Section-1,: 1980	

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-	of Test	! !	against which tests are	Limits of Detection	i
	 	1	performed		i

l.	NON-DESTRUCTIVE TESTING  I. BUILDING MATERIALS - REINFORCED CONCRETE STRUCTURES						
1.	Concrete Pile: Reinforced Concrete Structure	Low Strain Pile Integrity Test Carbonation Test	ASTM-5882: 2007 BS:1881(Pt-201): 1986	1 mtr to 60 mtr 1 mm to 100 mm			
		Rebound Hammer Test	IS:13311 Part 2: 1992 IS:13311 Part 1: 1992	10 rebound number to 70 rebound number 1.0 km/sec to 6.0 km/sec			
į		Ultrasonic Pulse Velocity Test	15.15511 Pail 1. 1992	1.0 km/sec to 6.0 km/sec			
2.	Bored cast (integrity testing of concrete deep foundations) – In-Situ Piles	Ultrasonic Crosshole Testing (CSL)	ASTM D 6760-16	Qualitative (Upto 60 M length of Pile)			