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SI.	Product / Material	Specific Test	Test Method Specification	Range of Testing /
	of Test	Performed	against which tests are	Limits of Detection
			performed	

## **CHEMICAL TESTING**

I.	METALS & ALLOYS			
	Otesal	10.1.(0)	10.000 (D. 1.1)	0.05.0/ 1.0.5.0/
1.	Steel	Carbon (C)	IS 228 (Part 1)	0.05 % to 2.5 %
		Manganese (Mn)	IS 228 (Part 2)	0.25 % to 2.0 %
		Phosphorus (P)	IS 228 (Part 3)	0.02 % to 0.05 %
		Silicon (Si)	IS 228 (Part 8)	0.1 % to 5.0 %
		Sulphur (S)	IS 228 (Part 9)	0.01 % to 0.25 %
II.	BUILDING MATERI	ALS		
1.	Cement	Silica (as SiO <sub>2</sub> )	IS 4032	10 % to 35 %
	(OPC & PCC)	Loss on Ignition		0.1 % to 10 %
		Insoluble Residue		0.1 % to 35 %
		Iron (as Fe <sub>2</sub> O <sub>3</sub> )		0.2 % to 10 %
		Alumina (as Al <sub>2</sub> O <sub>3</sub> )	7	0.2 % to 10 %
		Sulphur Anhydride	7	0.2 % to 7 %
		(as SO <sub>3</sub> )		
		Magnesia (as MgO)		0.5 % to 10 %
		Calcium (as CaO)		20 % to 70 %
		Chloride (as Cl)		0.005 % to 2 %
2.	Admixture	pН	IS 9103	1 to 12
		Relative Density		1.000 to 1.500
		Ash Content		1.0 % to 50 %
		Dry Material Content		1.0 % to 80.0 %
III.	WATER			
1.	Construction	الما	IS 2025 (Dort 11)	2 to 12
1.		pH	IS 3025 (Part 11)	
	Water	Suspended Matter	IS 3025 (Part 17)	5.0 mg/l to 5000 mg/l
		Organic Solid	IS 3025 (Part 18)	10 mg/l to 2000 mg/l
		Inorganic Solid	IS 3025 (Part 18)	20 mg/l to 5000 mg/l

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Volume of 0.02N NaOH Required to Neutralize 100 ml Sample of Water (Acidity)	IS 3025 (Part 22)	0.1 ml to 100 ml
		Volume of 0.02N H <sub>2</sub> SO <sub>4</sub> Required to Neutralize 100 ml Sample of Water (Alkalinity)	IS 3025 (Part 23)	0.1 ml to 100 ml
		Sulphate	IS 3025 (Part 24)	10 mg/l to 500 mg/l
		Chloride as Cl	IS 3025 (Part 32)	10 mg/l to 5000 mg/l

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## **MECHANICAL TESTING**

I.	BUILDING MATERIA	AL .		
1.	Cement (OPC &	Standard Consistency	IS 4031 (Part 4)	20 % to 40 %
١.	PCC)	Initial Setting Time	IS 4031 (Part 5)	10 minute to 400 minute
	1 00)	Final Setting Time	13 4031 (Fait 3)	10 minute to 600 minute
		Soundness (Le-	IS 4031 (Part 3)	1.0 mm to 15 mm
		Chatelier Method)	10 100 (1 dit 0)	1.0 11111 13 13 11111
		Compressive Strength	IS 4031 (Part 6)	3N/mm <sup>2</sup> to 80 N/mm <sup>2</sup>
		3 Day's (72±1h)		
		7 Day's (168±2h)		
		28 Days (672±4h)		
		Density	IS 4031 (Part 9)	2.8 g/cm <sup>3</sup> to 3.5 g/cm <sup>3</sup>
		Fineness (By Blain Air	IS 4031 (Part 2)	150 m <sup>2</sup> /kg to 500 m <sup>2</sup> /kg
		Permeability)		
2.	Fly Ash	Fineness (By Blain Air)	IS 1727	100 m <sup>2</sup> /kg to 800 m <sup>2</sup> /kg
		Soundness		0.1 mm to 10.0 mm
		(Le-Chatelier Method)		
		Residue on 45 micron		1 % to 100 %
3.	Concrete (for	Compressive Strength	IS 516	10 N/mm <sup>2</sup> to 80 N/mm <sup>2</sup>
	Fresh &	(Cube & Core)	10.4400	0.1.050
	Hardened)	Workability by Slump	IS 1199	0 to 250 mm
		Test Compressive Strength	IS 9013	10 N/mm <sup>2</sup> to 80 N/mm <sup>2</sup>
		by Accelerated Curing	13 9013	10 10/111111- 10 80 10/111111-
4.	Coarse Aggregate	Sieve Analysis	IS 2386 (Part 1)	0 to 100 %
••	oouroo / tggrogato	Ciovo / widiyele	10 2000 (1 dit 1)	(4.75 mm to 125 mm)
		Los Angles Abrasion	IS 2386 (Part 4)	3 % to 60 %
		Impact Value	,	3 % to 50 %
		Crushing Value		3 % to 50 %
		Water Absorption	IS 2386 (Part 3)	0.2 % to 10 %
		Flakiness Index	IS 2386 (Part 1)	1 % to 60 %

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Elongation Index	IS 2386 (Part 1)	1 % to 60 %
		Specific Gravity	IS 2386 (Part 3)	2 g/cm <sup>3</sup> to 4 g/cm <sup>3</sup>
		10% Fines Value	IS 2386 (Part 4)	2 kN to 50 kN
		Bulk Density	IS 2386 (Part 3)	1.2 kg/l to 3.5 kg/l
		Stripping Value	IS 6241	1 % to 100 %
		Soundness	IS 2386 (Part 5)	0.1 % to 25 %
		Clay Lump	IS 2386 (Part 1)	0 to 5 %
		Soft Particles	IS 2386 (Part 1)	Qualitative
		Materials Finer than 75 micron	IS 2386 (Part 1)	0.1 % to 10 %
5.	Aggregate (Fine)	Sieve Analysis	IS 2386 (Part 1)	0 to 100 % (150 µm to 4.75 mm)
		Water Absorption	IS 2386 (Part 3)	0.2 % to 10 %
		Specific Gravity		2 to 4
		Bulk Density		1 g/cm <sup>3</sup> to 3 g/cm <sup>3</sup>
		Materials Finer than 75 micron	IS 2386 (Part 1)	0.1 % to 20 %
		Soundness	IS 2386 (Part 5)	0.1 % to 25 %
		Bulking of Sand	IS 2386 (Part 1)	10 % to 35 %
		Clay Lumps	IS 2386 (Part 1)	0 to 5 %
6.	Bricks	Compressive Strength	IS 3495 (Part 1)	3 N/mm <sup>2</sup> to 50 N/mm <sup>2</sup>
	(Burnt Clay/	Water Absorption	IS 3495 (Part 2)	1 % to 50 %
	Fly Ash)	Efflorescence	IS 3495 (Part 3)	Qualitative (Visual)
		Dimensions	IS 1077	
		Length		3500 mm to 4000 mm
		Width		1600 mm to 1950 mm
		Height		1600 mm to 1950 mm
7.	Bitumen	Softening Point	IS 1205	30 °C to 150 °C
		Ductility	IS 1208	10 cm to 100 cm
		Penetration	IS 1203	5 mm to 120 mm (1/10 <sup>th</sup> mm)
		Specific Gravity	IS 1202	0.5 to 1.5
		Solubility in Trichloroethylene	IS 1216	10 % to 100 %

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Flash Point	IS 1448 (Part 69)	150 °C to 350 °C
8.	Polymer Modified	Loss in mass	IS 9382	0.1 % to 20 %
	Bitumen	Increase in Softening point	IS 1205	1°C to 20°C
		Reduction in Penetration of Residue	IS 1203	5 % to 50 %
		Elastic Recovery at 25 °C	IS 15462	1 % to 100 %
		Elastic Recovery at 15 °C	IS 15462	1 % to 100 %
9.	Bitumen	Storage Stability	IS 8887 Annexure D	0.1 % to 5.0 %
	Emulsion	Particle Charge	IS 8887 Annexure E	Qualitative
		Residue on 600 µ IS Sieve	IS 8887 Annexure B	0.01 % to 10.0 %
		Viscosity by Saybolt Furol Viscometer at 25 °C	IS 3117	10 s to 250 s
		Viscosity by Saybolt Furol Viscometer at 50 °C	IS 3117	10 s to 400 s
		Water Content	IS 1211	5.0 % to 30.0 %
		Miscibility with water	IS 8887 Annexure H	Qualitative
		Test on Residue Solubility in Trichloroethylene	IS 1216	10 % to 100 %
		Test on Residue Residue by Evaporation	IS 8887 Annexure J	0.01 % to 5 %
		Test on Residue Penetration	IS 1203	40 mm to 250 mm (1/10 <sup>th</sup> mm)
		Test on Residue Ductility	IS 1208	5 cm to 100 cm
10.	Bituminous Mix	Binder Content	IRC SP-11 1984 Appendix 5 Clause C	2 % to 15 %
		Marshall Stability	ASTM D 6927-15	5 kN to 20 kN

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Marshall Flow	ASTM D 6927-15	1 mm to 10 mm
		Maximum Theoretical Specific Gravity (Gmm)	ASTM D 2041-11	2 to 2.90
11.	Ceramic Tiles	Scratch Hardness of Surface (Moh's Scale)	IS 13630 (Part 13)	1 to 9
12.	Cement Concrete	Water Absorption	IS 1237 Annex B	0.1 % to 20 %
	Flooring Tiles	Wet Transverse Strength	IS 1237 Annex F	0.5 N/mm <sup>2</sup> to 10 N/mm <sup>2</sup>
		Resistance to Wear	IS 1237 Annex G	0.1 mm to 10 mm
		Straightness	IS 1237 Annex D	0.1 % to 5.0 %
		Flatness	IS 1237 Annex B	0.01 mm to 10.0 mm
		Perpendicularity	IS 1237 Annex C	0.01 % to 5.0 %
13.	Chequered/	Straightness	IS 13801 Annex D	0.1 % to 5.0 %
	Terrazzo Cement	Flatness	IS 13801 Annex B	0.01 mm to 10.0 mm
	Concrete Tiles	Perpendicularity	IS 13801Annex C	0.01 % to 5.0 %
		Water Absorption	IS 13801 Annex E	0.1 % to 20 %
		Wet Transverse	IS 13801 Annex F	0.5 N/mm <sup>2</sup> to 10 N/mm <sup>2</sup>
		Strength		
		Resistance to Wear	IS 13801 Annex G	0.1 mm to 10 mm
14.	Concrete Block	Block Density	IS 2185 (Part 1) Annex C	1000 kg/m <sup>3</sup> to 3000 kg/m <sup>3</sup>
	(Hollow/Solid)	Compressive Strength	IS 2185 (Part 1) Annex D	2 N/mm <sup>2</sup> to 50 N/mm <sup>2</sup>
		Water Absorption	IS 2185 (Part 1) Annex E	0.1 % to 20.0 %
		Dimensions	IS 2185 (Part 1) Annex B	
		Length		200 mm to 600 mm
		Width		50 mm to 300 mm
		Height		100 mm to 200 mm
15.	Autoclaved	Bulk Density	IS 6441 (Part 1)	0.45 g/cm <sup>3</sup> to 1.0 g/cm <sup>3</sup>
	Cellular (Aerated)	Compressive Strength	IS 6441 (Part 5)	1 N/mm <sup>2</sup> to 10 N/mm <sup>2</sup>
	Concrete	Moisture Content	IS 6441 (Part 1)	0.1 to 15 %
	Products	Dimensions	IS 2185 (Part 3)	
		Length		350 mm to 650 mm
		Width		150 mm to 350 mm
		Height		50 mm to 250 mm

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
16.	Natural Stone	Compressive Strength	IS 1121 (Part 1)	50 kg/cm <sup>2</sup> to 2000 kg/cm <sup>2</sup>
	(Marble/Granite/	Water Absorption	IS 1124	0.1 % to 10 %
	Slate/Quartz)	Apparent Specific Gravity		2.0 to 4.0
		True Specific Gravity	1	1.0 to 4.0
17.	Paver Block	Water Absorption	IS 15658 Annex C	0.1 % to 20 %
		Compressive Strength	IS 15658 Annex D	5 N/mm <sup>2</sup> to 80 N/mm <sup>2</sup>
		Abrasion Resistance Test	IS 15658 Annex E	1000 mm <sup>3</sup> to 50000 mm <sup>3</sup>
		Dimension	IS 15658 Annex B	
		Length	7	150 mm to 250 mm
		Width	7	100 mm to 200 mm
		Height		40 mm to 130 mm
		Visual Inspection	IS 15658 Clause 7.1	Qualitative
18.	Door Shutters	Glue Adhesion	IS 4020 (Part 15)	Qualitative
		End Emersion	IS 4020 (Part 13)	Qualitative
		Knife Test	IS 4020 (Part 14)	Qualitative
		Dimension &	IS 4020 (Part 2)	
		Squareness		
		Height		1800 mm to 3000 mm
		Width		300 mm to 1000 mm
		Thickness		20 mm to 50 mm
19.	Particle Board	Water Absorption	IS 2380 (Part 16)	2 % to 70 %
		Moisture Content	IS 2380 (Part 3)	1 % to 30 %
		Density	IS 2380 Part 3)	200 kg/m <sup>3</sup> to 1500 kg/m <sup>3</sup>
II.	MECHANICAL PRO	PERTIES OF METALS	1	
1.	Metal & Alloy	Tensile Strength	IS 1608	250 N/mm <sup>2</sup> to 800 N/mm <sup>2</sup>
	High Strength	Elongation	1	10% to 40%
	Deformed Bars	Yield Stress	1	250 N/mm <sup>2</sup> to 700 N/mm <sup>2</sup>
				(12 kN to 600 kN)
		Unit Weight	IS 1786	0.1 kg/m to 10 kg/m (10 gm to 10 kg)

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		Bend Test	IS 1599	Qualitative (Mandrel Diameter: 24, 30, 32, 36, 40, 44, 48, 60, 80, 100, 120, 125, 128, 140, 158, 220, 288 in mm)
		Rebend Test	IS 1786	Qualitative (Mandrel Diameter: 24, 30, 32, 36, 40, 44, 48, 60, 80, 100, 120, 125, 128, 140, 158, 220, 288 in mm)
III.	SOIL & ROCK			
1.	SOIL	Grain Size Analysis (by Wet & Dry Sieve Analysis) Grain Size Analysis	IS 2720 (Part 4)	0 to 100 % (100 mm to 75 micron Sieve) 0 to 100 %
		(by Hydrometer) Atterberg's Limit Liquid Limit	IS 2720 (Part 5)	(2 Micron to 75 Micron) 2 % to 400 %
		Plastic Limit	10.0700 (D. 1.0)	4 % to 100 %
		Shrinkage Limit	IS 2720 (Part 6)	4 % to 50 %
		Water Content Light Compaction	IS 2720 (Part 2) IS 2720 (Part 7)	1 % to 60 %
		Optimum Moisture Content	13 2720 (Fait 7)	2 % to 50 %
		Maximum Dry Density		1.0 g/cm <sup>3</sup> to 2.5 g/cm <sup>3</sup>
		Heavy compaction	IS 2720 (Part 8)	
		Optimum Moisture Content		2 % to 50 %
		Maximum Dry Density		1.0 g/cm <sup>3</sup> to 2.5 g/cm <sup>3</sup>
		Free Swell Index	IS 2720 (Part 40)	Upto 400 %
		California Bearing Ratio (CBR)	IS 2720 (Part 16)	2 % to 100 %

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## **NON - DESTRUCTIVE TESTING**

I.	BUILDING MATERIA	BUILDING MATERIAL- REINFORCED CONCRETE STRUCTURE		
1.	Reinforced Concrete	Ultrasonic Pulse Velocity Test	IS 13311 (Part 1)	1 km/s to 5 km/s
	Structure	Rebound Hammer Test	IS 13311 (Part 2)	20 to 55 (10 MPa to 70 MPa)
		Carbonation test	BS 1881 (Part 201)	Qualitative