| Laboratory             | L&T Construction Research & Test<br>TCTC GF, Mount Poonamallee Roa<br>Nadu | T Construction Research & Testing Centre, L &T Construction,<br>TC GF, Mount Poonamallee Road, Manapakkam, Chennai, Tamil<br>du |  |  |
|------------------------|--|---|--|--|
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| SI. | Product / Material | Specific Test | Test Method Specification | Range of Testing /  |
|-----|--------------------|---------------|---------------------------|---------------------|
|     | of lest            | Performed     | against which tests are   | Limits of Detection |
|     |                    |               | performed                 |                     |

## **CHEMICAL TESTING**

| Ι.  | BUILDING MATERIAL     |   |  |                      |
|-----|-----------------------|---|--|----------------------|
| 1.  | Bitumens &            | Loss on heating   | IS 1212-1978                           | 0 to 2.5 %           |
|     | Asphalts              | Matter soluble in   | IS 1216-1978                           | 0 to 100 %           |
|     |                       | trichloro ethylene  |  |                      |
| 2.  | Concrete              | pH value of liquid  | IS 9103-1999                           | 3 to 12              |
|     | Admixture             | admixture   |  |                      |
| 11. | WATER                 |   |  |                      |
| 1.  | Construction<br>Water | Acidity<br>(0.02N of NaOH<br>required to neutralize<br>100 ml sample of water<br>using phenophthalein<br>indicator) | IS 3025 (Part 22): 1986<br>IS 456-2000 | 0 to 50 ml           |
|     |                       | Alkalinity<br>(0.02N of H2SO4<br>required to neutralize<br>100 ml sample of water<br>using mixed indicator)         | IS 3025 (Part 23): 1986<br>IS 456-2000 | 0.1 ml to 100 ml     |
|     |                       | Chlorides as Cl   | IS 3025 (Part 32): 1988<br>IS 456-2000 | 5 mg/l to 16000 mg/l |
|     |                       | Inorganic solids (Non<br>Volatile)  | IS 3025 Part 18: 1984                  | 20 mg/l to 5000 mg/l |
|     |                       | Organic solids (Volatile)   | IS 3025 Part 18: 1984<br>IS 456-2000   | 20 mg/l to 1000 mg/l |
|     |                       | pH value  | IS 3025 (Part 11):1983<br>IS 456-2000  | 3 to12               |

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| SI. | Product / Material<br>of Test | Specific Test<br>Performed                       | Test Method Specification<br>against which tests are<br>performed   | Range of Testing /<br>Limits of Detection |
|-----|-------------------------------|--|---|---|
|     |                               | Sulphates as SO <sub>4</sub>                     | IS 3025 (Part 24): 1986<br>IS 456-2000                              | 5 to 2000 mg/l                            |
|     |                               | Suspended matter                                 | IS 3025 (Part 17): 1984<br>IS 456-2000                              | 0 to 3000mg/l                             |
| 2.  | Industrial Water              | Alkalinity                                       | IS 3025 (Part 23): 1986   | 1 mg/l to 10000 mg/l                      |
|     |                               | Ammoniacal Nitrogen,<br>NH <sub>3</sub> -N       | IS 3025 (Part 34): 1988<br>(Nesslerisation &<br>Titremetric method) | 1 mg/l to 500 mg/l                        |
|     |                               | Biological Oxygen<br>Demand @27 °C for 3<br>days | IS 3025 (Part 44): 1993   | 2 mg/l to 5000 mg/l                       |
|     |                               | COD  | IS 3025 (Part 58): 2006   | 4 mg/l to 40000 mg/l                      |
|     |                               | Colour   | IS 3025 (Part 04): 1983   | 1 Hazen to 500 Hazen                      |
|     |                               | Conductivity                                     | IS 3025 (Part 14): 2013   | 0.1 micromohs/cm to 10000 micromohs/cm    |
|     |                               | Dissolved phosphate as P                         | IS 3025 (Part 31): 1988<br>(stannous chloride method)               | 3 mg/l to 100 mg/l                        |
|     |                               | Nitrate Nitrogen, NO <sub>3</sub> -N             | IS 3025 (Part 34): 1988<br>(Nesslerisation &<br>Titremetric method) | 1 mg/l to 100 mg/l                        |
|     |                               | Oil & Grease                                     | IS 3025 (Part 39): 1991   | 1 mg/l to 1000 mg/l                       |
|     |                               | рН   | IS 3025 (Part 11): 1983<br>(electrometric method)                   | 1 to 14                                   |
|     |                               | Total silica                                     | IS 3025 (Part 35): 1988   | 1 mg/l to 100 mg/l                        |
|     |                               | Total Dissolved Solids                           | IS 3025 (Part 16): 1984   | 1 mg/l to 50000 mg/l                      |
|     |                               | Total kjehldahl Nitrogen                         | IS 3025 (Part 34): 1988<br>(Macro kjedahl method)                   | 1 mg/l to 500 mg/l                        |
|     |                               | Total suspended solids                           | IS 3025 (Part 17): 1984   | 1 mg/l to 10000 mg/l                      |
|     |                               | Turbidity  | IS 3025 (Part 10): 1984   | 0.1 NTU to 1000 NTU                       |

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| SI. | Product / Material | Specific Test | Test Method Specification | Range of Testing /  |
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|     | of Test            | Performed     | against which tests are   | Limits of Detection |
|     |                    |               | performed                 |                     |

## MECHANICAL TESTING

| I. | BUILDING MATERIA | ALS                     |   |                       |
|----|------------------|-------------------------|---|-----------------------|
|    | 1.1              |                         | 10.0400.4000                            |                       |
| 1. |                  | Dry material content    | IS 9103:1999                            | 1 % to 100 %          |
|    | Admixtures       |                         | 10.0100.1000                            | 4.00.1. 4.00          |
| _  | -                | Relative density        | IS 9103:1999                            | 1.00 to 1.30          |
| 2. | Coarse           | Aggregate abrasion      | IS 2386 (Part 4): 1963                  | 5 % to 50 %           |
|    | Aggregates       | value                   | · • • • • • • • • • • • • • • • • • • • |                       |
|    |                  | Bulk Loose density      | IS 2386 (Part 3): 1963                  | 1 kg/L to 4 kg/L      |
|    |                  | Bulk Rodded density     | IS 2386 (Part 3): 1963                  | 1 kg/L to 4 kg/L      |
|    |                  | Combined Flakiness      | IS 2386 (Part 1) :1963                  | 5 % to 80 %           |
|    |                  | and Elongation index    |   |                       |
|    |                  | Crushing value          | IS 2386 (Part 4) :1963                  | 5 % to 50 %           |
|    |                  | Elongation index        | IS 2386 (Part 1): 1963                  | 5 % to 50 %           |
|    |                  | Flakiness index         | IS 2386 (Part 1): 1963                  | 5 % to 50 %           |
|    |                  | Impact value            | IS 2386 (Part 4): 1963                  | 5 % to 50 %           |
|    |                  | Sieve analysis          | IS 2386 (Part 1): 1963                  | 1 % to 100 %          |
|    |                  | Soundness               | IS 2386 (Part 5): 1963                  | Upto 30 %             |
|    |                  | Specific gravity        | IS 2386 (Part 3): 1963                  | 1.00 to 4.50          |
|    |                  | Ten percent fines value | IS 2386 (Part 4): 1963                  | 5 Tonnes to 50 Tonnes |
|    |                  | Water absorption        | IS 2386 (Part 3): 1963                  | 0.1 % to 20 %         |
| 3. | Fine Aggregates  | Alkali aggregate        | IS 2386 (Part 7): 1963                  | 0.001 % to 1 %        |
|    |                  | reactivity              |   |                       |
|    |                  | Alkali aggregate        | ASTM C1260-14                           | 0.001 % to 1 %        |
|    |                  | reactivity              |   |                       |
|    |                  | Bulk Loose density      | IS 2386 (Part 3): 1963                  | 1 kg/L to 3 kg/L      |
|    |                  | Bulk Rodded density     | IS 2386 (Part 3): 1963                  | 1 kg/L to 3 kg/L      |
|    |                  | Materials finer than 75 | IS 2386 (Part 1) : 1963                 | 1 % to 40 %           |
|    |                  | micron                  |   |                       |
|    |                  | Organic impurities in   | IS 2386(Part 2): 1963                   | Qualitative           |
|    |                  | sand                    | . ,                                     | Visual                |
|    |                  |                         |   |                       |

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| SI. | Product / Material      | Specific Test   | Test Method Specification            | Range of Testing /        |
|-----|-------------------------|---|--------------------------------------|---------------------------|
|     | of Test                 | Performed   | against which tests are<br>performed | Limits of Detection       |
|     |                         |   |                                      |                           |
|     |                         | Sieve analysis (Sieve<br>Sizes are 0.075 mm to<br>4.75 mm ) | IS 2386 (Part 1): 1963               | 1 to 100 %                |
|     |                         | Soundness   | IS 2386 (Part 5): 1963               | Upto 30 %                 |
|     |                         | Specific gravity  | IS 2386 (Part 3): 1963               | 1.0 to 3.5                |
|     |                         | Water absorption  | IS 2386 (Part 3): 1963               | 0.1 to 20 %               |
| 4.  | Anti-Stripping<br>Agent | Coating Retention Test                                      | IS 14982 (Annex D) :2017             | Qualitative<br>Visual     |
|     |                         | Flash point   | IS 1209:1978                         | 50 °C to 500 °C           |
|     |                         | Pour point  | IS 1448 (Part 10/Sec 2):<br>2013     | Upto 100 °C               |
|     |                         | Retained Indirect<br>Tensile Strength                       | IS 14982 (Annex E): 2017             | 1 % to 100 %              |
|     |                         | Solubility in high speed diesel oil                         | IS 14982 (Annex A): 2017             | Qualitative<br>Visual     |
|     |                         | Specific gravity  | IS 1202:1978                         | 0.500 to 3.000            |
|     |                         | Thermal Stability at 163°C, 24h                             | IS 14982 (Annex B): 2017             | Qualitative<br>Visual     |
|     |                         | Wet Strength  | IS 14982 (Annex E): 2017             | 0.01 Mpa to 10 MPa        |
| 5.  | Bitumen                 | Absolute Viscosity  | IS 1206 (Part 2): 1978               | 360 Poise to 100000 Poise |
|     |                         | Brookfield Rotational<br>Viscosity                          | ASTM D 4402-15                       | 10 cP to 100000 cP        |
|     |                         | Elastic recovery  | IRC SP 53 (Annex II) :<br>2010       | 1 % to 100 %              |
|     |                         | Flash point   | IS 1209:1978                         | 100 °C to 500 °C          |
|     |                         | Industrial viscosity  | IS 1206 (Part 1): 1978               | 5 s to 50 s               |
|     |                         | Kinematic Viscosity   | IS 1206 (Part 3): 1978               | 30 cSt to 3000 cSt        |
|     |                         | Penetration   | IS 1203:1978                         | 5 dmm to 300 dmm          |
|     |                         | Rolling Thin Film and                                       | IS 1208:1978                         | 5 cm to 150 cm            |
|     |                         | Thin Film Oven tests  | IS 73:2013                           |                           |
|     |                         | on Residue-Ductility at                                     | IS 1212:1978                         |                           |

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| SI.      | Product / Material | Specific Test           | Test Method Specification  | Range of Testing /  |
|----------|--------------------|-------------------------|----------------------------|---------------------|
|          | of Test            | Performed               | against which tests are    | Limits of Detection |
|          |                    | 25 °C                   | ASTM D 2872-12             |                     |
|          |                    | 23 0                    | AGTIN D 2012-12            |                     |
|          |                    | Rolling Thin Film and   | IRC SP 53 (Annex II): 2010 | 1 % to 100 %        |
|          |                    | Thin Film Oven tests    | IS 1212:1978               |                     |
|          |                    | on Residue - Elastic    | ASTM D 2872-12             |                     |
|          |                    | recovery of half thread |                            |                     |
|          |                    | in Ductilometer at 25°C |                            |                     |
|          |                    | Rolling Thin Film and   | IS 1205:1978               | 1 °C to 150 °C      |
|          |                    | Thin Film Oven tests    | IS 15462:2004              |                     |
|          |                    | on Residue - Increase   | IS 1212:1978               |                     |
|          |                    | in softening point      | ASTM D 2872-12             |                     |
|          |                    | Rolling Thin Film and   | IS 1203:1978               | 0.1 % to 100 %      |
|          |                    | Thin Film Oven tests    | IS 15462:2004              |                     |
|          |                    | on Residue - Reduction  | IS 1212:1978               |                     |
|          |                    | in penetration of       | ASTM D 2872-12             |                     |
|          |                    | residue @ 25 °C         |                            |                     |
|          |                    | Rolling Thin Film and   | IS1206 (Part 2): 1978      | 0.1 to 10           |
|          |                    | Thin Film Oven tests    | IS 73:2013                 |                     |
|          |                    | on Residue - Viscosity  | IS 1212:1978               |                     |
|          |                    | Ratio at 60 °C          | ASTM D 2872-12             |                     |
|          |                    | Separation              | IS 15462:2004              | Upto 50 °C          |
|          |                    | Softening Point         | IS 1205:1978               | 1 °C to 150 °C      |
| _        |                    | Specific gravity        | IS 1202:1978               | 0.5 to 1.5          |
| 6.       | Bituminous         | Asphalt content by      | ASTM D 6307:2016           | 1 % to 20 %         |
|          | mixture            | Ignition method         |                            |                     |
|          |                    | Bulk Specific Gravity   | ASTM D 2726/2726M:2017     | 1.000 to 4.000      |
|          |                    | and density of Non-     |                            |                     |
|          |                    | Absorptive Compacted    |                            |                     |
| <u> </u> |                    |                         |                            | 0.4- 400.9/         |
| 1        |                    | Effect of Water on      | ASTM D3625/3625M:2012      |                     |
| 1        |                    | Agroante Lising         |                            | (visual)            |
| 1        |                    | Roiling Water           |                            |                     |
| 1        | 1                  | Bolling water           |                            |                     |

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|     |                    |  | performed                               |                              |
|     |                    | Indirect Tensile   | ASTM D 6931-17                          | 0.01 Mpa to 10 MPa           |
|     |                    | Strength   |   |                              |
|     |                    | Marshall flow  | ASTM D 6927-15                          | Upto 25 mm                   |
|     |                    | Marshall stability   | ASTM D 6927-15                          | 2 kN to 50 kN                |
|     |                    | Maximum specific gravity of the mix  | ASTM D 2041-M:2011                      | 1 to 3.5                     |
|     |                    | Polished-stone value   | BS 812 (Part 114): 1989                 | 20 divisions to 80 divisions |
|     |                    | Resilient Modulus of<br>Bituminous Mixtures by<br>Indirect Tension Test                                    | ASTM D7369:2011                         | 100 MPa to 50000 MPa         |
|     |                    | Resistance of<br>compacted asphalt<br>mixtures to moisture-<br>induced damage by<br>Tensile Strength Ratio | AASHTO T 283:2018                       | 0.01 to 1                    |
|     |                    | Retained Stability   | MoRTH V Appendix 4: 2013                | 1 % to100 %                  |
|     |                    | Stripping value of aggregate   | IS 6241:1971                            | Qualitative<br>Visual        |
|     |                    | Thickness or Height of<br>Compacted Asphalt<br>Mixture Specimens   | ASTM D 3549/3549M:2018                  | 5.00 mm to 500.00 mm         |
| 7.  | Emulsion           | Coagulation of<br>Emulsions at Low<br>Temperature  | IS 8887 (Annex C): 2018                 | Qualitative<br>Visual        |
|     |                    | Coating Ability and<br>Water Resistance  | IS 8887 (Annex F): 2018                 | Qualitative<br>Visual        |
|     |                    | Ductility of Residue left after Evaporation  | IS 8887 (Annex J): 2018<br>IS1208:1978  | 1 to150 cm                   |
|     |                    | Miscibility with water   | IS 8887 (Annex H): 2018                 | Qualitative<br>Visual        |
|     |                    | Penetration of Residue<br>left after Evaporation   | IS 8887 (Annex J ): 2018<br>IS1203:1978 | 5 dmm to 300 dmm             |

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|     | of Test            | Performed   | against which tests are<br>performed    | Limits of Detection                              |
|     |                    | Residue by Evaporation  | IS 8887 (Annex J): 2018                 | Upto 100 %                                       |
|     |                    | Residue by seiving<br>through 600 micron IS<br>Sieve                        | IS 8887 (Annex B): 2018                 | 0 to 5 %   |
|     |                    | Stability to mixing with<br>cement  | IS 8887 (Annex G): 2018                 | 0 to 10 %  |
|     |                    | Storage Stability   | IS 8887 (Annex D): 2018                 | Upto 10 %  |
|     |                    | Viscosity   | IS 3117 (Annex A): 2004<br>IS 8887:2004 | 1 to 600 s                                       |
| 8.  | Bricks             | Compressive strength  | IS 3495 (Part 1): 1992                  | 1 to 40 N/mm <sup>2</sup>                        |
|     |                    | Efflorescence   | IS 3495 (Part 3): 1992                  | Qualitative                                      |
|     |                    |   |   | Visual   |
|     |                    | Water absorption  | IS 3495 (Part 2): 1992                  | 0.1 % to 35 %                                    |
| 9.  | Concrete Blocks    | Compressive strength  | IS 2185 (Part 1): 2005                  | 2.5 N/mm <sup>2</sup> to 40 N/mm <sup>2</sup>    |
|     |                    | Density   | IS 2185 (Part 1): 2005                  | 100 kg/m <sup>3</sup> to 3000 kg/m <sup>3</sup>  |
|     |                    | Dimension   | IS 2185 (Part 1): 2005                  | 50 to 600 mm                                     |
|     |                    | Water absorption  | IS 2185 (Part 1): 2005                  | 1 % to 30 %                                      |
| 10. | Cement             | Compressive strength<br>of hydraulic cement<br>other than masonry<br>cement | IS 4031 (Part 6): 1988                  | 5 N/mm <sup>2</sup> to 100 N/mm <sup>2</sup>     |
|     |                    | Density   | IS 4031 (Part 11): 1988                 | 2.5 g/cc to 3.5 g/cc                             |
|     |                    | Fineness by Blaine air permeability method                                  | IS 4031(Part 2): 1999                   | 225 m <sup>2</sup> /kg to 500 m <sup>2</sup> /kg |
|     |                    | Fineness by dry sieving   | IS 4031(Part 1): 1996                   | 1 % to 100 %                                     |
|     |                    | Setting time  | IS 4031 (Part 5): 1988                  | 10 min to 720 min                                |
|     |                    | Soundness by Le-<br>Chatelier's Method                                      | IS 4031(Part 3): 1988                   | 0.1 to 15 mm                                     |
|     |                    | Standard consistency  | IS 4031 (Part 4): 1988                  | 20 % to 35 %                                     |
| 11. | Fresh concrete     | Setting time  | IS 8142:1976                            | 30 min to 1440 min                               |
|     |                    | Water bleeding  | IS 9103:1999                            | 0.50 % to 10 %                                   |
|     |                    | Workability by slump  | IS 1199:1959                            | 5 mm to 200 mm                                   |

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|-----|-------------------------------|---|---|---|
| 12. | Hardened<br>Concrete          | Chloride Migration<br>Coefficient Test  | NT Build 492:2011   | Upto 30 x10 <sup>-12</sup> m <sup>2</sup> /s          |
|     |                               | Compressive strength<br>of accelerated cured<br>specimen                                | IS 9013:1978  | 5 N/mm <sup>2</sup> to 120 N/mm <sup>2</sup>          |
|     |                               | Compressive strength<br>of core   | IS 516:1959   | 5 N/mm <sup>2</sup> to 120 N/mm <sup>2</sup>          |
|     |                               | Compressive strength of cubical specimen  | IS 516:1959   | 5 N/mm <sup>2</sup> to 120 N/mm <sup>2</sup>          |
|     |                               | Compressive strength<br>of cylindrical specimen   | IS 516:1959   | 5 N/mm <sup>2</sup> to 120 N/mm <sup>2</sup>          |
|     |                               | Drying shrinkage  | IS 1199:1959  | Upto 1 %  |
|     |                               | Electrical indication of<br>concrete's ability to<br>resist chloride ion<br>penetration | ASTM C 1202-18  | 100 Coulombs to<br>10000 Coulombs                     |
|     |                               | Flexural strength of<br>moulded flexure test<br>specimen                                | IS 516:1959   | 1 N/mm <sup>2</sup> to 25 N/mm <sup>2</sup>           |
|     |                               | Modulus of Elasticity   | ASTM C469/C469M:2014  | 10000 N/mm <sup>2</sup> to<br>50000 N/mm <sup>2</sup> |
|     |                               | Modulus of Elasticity   | EFNARC specification -<br>Sprayed concrete (1996)                 | 10000 N/mm <sup>2</sup> to<br>50000 N/mm <sup>2</sup> |
|     |                               | Split tensile strength  | IS 5816:1999  | 1 N/mm <sup>2</sup> to 25 N/mm <sup>2</sup>           |
|     |                               | Water permeability  | IS 516 (Part 2/Sec 1): 2018                                       | 1 mm to 160 mm  |
| 13. | Sealant                       | Adhesion and Cohesion<br>properties at variable<br>temperatures                         | BS EN ISO 9047:2003   | Upto 12 mm  |
|     |                               | Minimum application<br>life - Tack free<br>conditions                                   | BS 5212 (Part 3): 1990<br>BS 5212 (Part 1): 1990                  | Qualitative   |
|     |                               | Minimum application   | BS EN 14187 (Part 2):   | Qualitative   |

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|     |                               | life - Tack free conditions  | 2017  |   |
|     |                               | Minimum application<br>life - Time (min)   | BS 5212 (Part 3): 1990<br>BS 5212 (Part 1): 1990                  | Qualitative<br>0 to 30 mins               |
|     |                               | Minimum application<br>life - Difference in depth<br>of sealant surface                                | BS 5212 (Part 3): 1990<br>BS 5212 (Part 1): 1990                  | 0 to 6 mm                                 |
|     |                               | Penetration  | BS 5212 (Part 3): 1990<br>BS 5212 (Part 1): 1990                  | Upto 10 mm                                |
|     |                               | Recovery   | BS 5212 (Part 3): 1990<br>BS 5212 (Part 1): 1990                  | 0 to 100 %                                |
|     |                               | Resistance to plastic flow   | BS 5212 (Part 3): 1990<br>BS 5212 (Part 1): 1990                  | Upto 5 mm                                 |
|     |                               | Rheological properties -<br>Ability to flow using a<br>horizontal mould at<br>5°C                      | BS 5212 (Part 3): 1990<br>BS 5212 (Part 1): 1990                  | Upto 10 mm                                |
|     |                               | Rheological properties<br>- Ability to flow using a<br>horizontal mould at<br>5°C                      | BS EN 14187 (Part 3):<br>2017                                     | Upto 10 mm                                |
|     |                               | Rheological properties<br>- Resistance to flow<br>using a mould inclined<br>at 2.5% slope at<br>23±2°C | BS 5212 (Part 3): 1990<br>BS 5212 (Part 1): 1990                  | Upto 10 mm                                |
|     |                               | Rheological properties<br>- Resistance to flow<br>using a mould inclined<br>at 2.5% slope at<br>23±2°C | BS EN 14187 (Part 3):<br>2017                                     | Upto 10 mm                                |
|     |                               | Tensile properties at maintained extension   | BS EN ISO 8340:2005   | Upto 12 mm                                |

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|------|-------------------------------|--|---|---|
|      |                               |  |   |   |
| II.  | WOOD & WOOD PF                | RODUCTS                                |   |   |
| 1.   | Plywood                       | Glue Shear strength                    | IS 1734 (Part 4) : 1983   | 100 to 15000 N                                      |
|      |                               | Static Bending Strength                | IS 1734 (Part 11) : 1983  | 15 N/mm <sup>2</sup> to 150 N/mm <sup>2</sup>       |
|      |                               | Water resistance (Glue shear strength) | IS 1734 (Part 6) : 1983   | 100 to 15000 N                                      |
| 2.   | Timber                        | Moisture content                       | IS 1708 (Part 1):1986   | 0.1 % to 30 %                                       |
| III. | MECHANICAL PRO                | PERTIES OF METALS                      |   |   |
| 1.   | HSD Rebar                     | Nominal mass of HSD rebar              | IS 1786:2008  | 0.075 kg/m to 15 kg/m                               |
|      |                               | Percentage of                          | IS 1608 (Part 1): 2018  | 3 % to 30 %   |
|      |                               | elongation                             | IS 1786:2008  |   |
|      |                               | Tensile stress                         | IS 1608 (Part 1): 2018<br>IS 1786:2008                            | 200 N/mm <sup>2</sup> to 1000 N/mm <sup>2</sup>     |
|      |                               | Yield stress                           | IS 1608 (Part 1): 2018<br>IS 1786:2008                            | 200 N/mm <sup>2</sup> to 1000 N/mm <sup>2</sup>     |
| 2.   | Mechanical splice             | Cyclic tensile test                    | IS 16172:2014<br>IS 1608 (Part 1): 2018                           | 20 N/mm <sup>2</sup> to 600 N/mm <sup>2</sup>       |
|      |                               | Low cycle fatigue test                 | IS 16172:2014<br>IS 1608 (Part 1): 2018                           | -173 N/mm <sup>2</sup> to<br>+173 N/mm <sup>2</sup> |
|      |                               | Percentage elongation                  | IS 16172:2014<br>IS 1608 (Part 1): 2018                           | 0.3 to 30 %   |
|      |                               | Static tensile strength                | IS 16172:2014<br>S 1608 (Part 1): 2018                            | 200 N/mm <sup>2</sup> to 1000 N/mm <sup>2</sup>     |
| 3.   | Prestressing                  | Breaking Load                          | IS 14268:2017   | 50 kN to 500 kN                                     |
|      | Strands                       | Percentage of elongation               | IS 14268:2017   | 0.25 % to 10 %                                      |
|      |                               | Yield load                             | IS 14268:2017   | 50 kN to 500 kN                                     |
|      |                               | Relaxation Test                        | IS 14268:2017   | 0 to 3.5 %  |

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| SI. | Product / Material<br>of Test | Specific Test<br>Performed                                     | Test Method Specification<br>against which tests are<br>performed | Range of Testing /<br>Limits of Detection       |
|-----|-------------------------------|--|---|---|
| 4.  | Structural steel              | 0.2% Proof strength  | IS 1608 (Part 1): 2018  | 200 to 1000 N/mm <sup>2</sup>                   |
|     |                               | Percentage of elongation                                       | IS 1608 (Part 1): 2018  | 3 % to 30 %                                     |
|     |                               | Tensile strength   | IS 1608 (Part 1): 2018  | 200 N/mm <sup>2</sup> to 1000 N/mm <sup>2</sup> |
| IV. | SOIL & ROCK                   |  |   |   |
| 1.  | Soil                          | CBR (Soaked)   | IS 2720 (Part 16): 1987   | 0.5 % to 200 %                                  |
|     |                               | CBR (Unsoaked)   | IS 2720 (Part 16): 1987   | 0.5 % to 200 %                                  |
|     |                               | Consolidation<br>properties - Coefficient<br>of Compressiblity | IS 2720 (Part 15): 1986   | 0.01 to 2.0                                     |
|     |                               | Consolidation<br>properties - Initial Void<br>Ratio            | IS 2720 (Part 15): 1986   | 0.01 to 3.0                                     |
|     |                               | Density index of<br>cohesion less soils                        | IS 2720 (Part 14): 1983   | 40 % to 85 %                                    |
|     |                               | Direct shear (Gravel) -<br>Angle of Internal<br>Friction       | IS 2720 (Part 39): 1977   | 1° to 60°                                       |
|     |                               | Direct shear (Gravel) -<br>Cohesion                            | IS 2720 (Part 39): 1977   | Upto 40 kg/cm <sup>2</sup>                      |
|     |                               | Direct shear (Soil) -<br>Angle of Internal<br>Friction         | IS 2720 (Part 13): 1986   | 1° to 60°                                       |
|     |                               | Direct shear (Soil) -<br>Cohesion                              | IS 2720 (Part 13): 1986   | Upto 10 kg/cm <sup>2</sup>                      |
|     |                               | Free swell index   | IS 2720 (Part 40): 1977   | Upto 900 %                                      |
|     |                               | Grain size analysis<br>(Hydrometer)                            | IS 2720 (Part 4): 1985  | Upto 100 %                                      |
|     |                               | Grain size analysis<br>(Wet sieve)                             | IS 2720 (Part 4): 1985  | Upto 100 %                                      |

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| SI. | Product / Material<br>of Test | Specific Test<br>Performed   | Test Method Specification<br>against which tests are<br>performed | Range of Testing /<br>Limits of Detection        |
|-----|-------------------------------|--|---|--|
|     |                               | Heavy compaction -<br>Maximum Dry Density                              | IS 2720 (Part 8): 1983  | 0.5 g/cc to 3.0 g/cc                             |
|     |                               | Heavy compaction -<br>Optimum Moisture<br>Content                      | IS 2720 (Part 8): 1983  | 1 % to 50 %                                      |
|     |                               | Light compaction -<br>Maximum Dry Density                              | IS 2720 (Part 7): 1980  | 0.5 g/cc to 2.5 g/cc                             |
|     |                               | Light compaction –<br>Optimum Moisture<br>Content                      | IS 2720 (Part 7): 1980  | 1 % to 50 %                                      |
|     |                               | Liquid limit   | IS 2720 (Part 5): 1985  | 10 % to 600 %                                    |
|     |                               | Permeability (Falling head)  | IS 2720 (Part 17): 1986   | 10 <sup>-2</sup> to 10 <sup>-15</sup> cm/s       |
|     |                               | Permeability Using<br>Triaxial Cell                                    | CRD-C 163-92  | 10 <sup>-2</sup> to 10 <sup>-15</sup> cm/s       |
|     |                               | Plastic limit  | IS 2720 (Part 5): 1985  | 5 % to 300 %                                     |
|     |                               | Shrinkage limit  | IS 2720 (Part 6): 1972  | 1 % to 50 %                                      |
|     |                               | Soil classification  | IS 1498:1970  | Qualitative<br>Visual                            |
|     |                               | Specific gravity   | IS 2720 (Part 3): 1980  | 1 to 3   |
|     |                               | Swelling pressure  | IS 2720 (Part 41): 1977   | 0.01 kg/cm <sup>2</sup> to 40 kg/cm <sup>2</sup> |
|     |                               | Triaxail UU (without<br>pore pressure) - Angle<br>of Internal Friction | IS 2720 (Part 11): 1993   | 1° to 60°  |
|     |                               | Triaxail UU (without<br>pore pressure) -<br>Cohesion                   | IS 2720 (Part 11): 1993   | 0 to10 N/mm <sup>2</sup>                         |
|     |                               | Triaxial CU (With Pore<br>Pressure) - Angle of<br>Internal Friction    | IS 2720 (Part 12): 1993   | 1 ° to 60 °                                      |
|     |                               | Triaxial CU (With Pore<br>Pressure) - Cohesion                         | IS 2720 (Part 12): 1993   | 0 to 10 N/mm <sup>2</sup>                        |
| 1   |                               | Unconfined   | IS 2720 (Part 10): 1991   | 1 0.01 N/mm <sup>2</sup> to 15 N/mm <sup>2</sup> |

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|-----|-------------------------------|--|---|--|
|     |                               | compressive strength                                   |   |  |
|     |                               | Vane shear test  | IS 2720 (Part 30): 1980   | $0.03 \text{ kg/cm}^2$ to 2.0 kg/cm <sup>2</sup> |
|     |                               | Water content  | IS 2720 (Part 2): 1973  | 1 % to 300 %                                     |
| 2.  | Clays & Soils                 | pH of soil   | IS 2720 (Part 26): 1987   | 3 to12   |
|     |                               | Sulphates of soil                                      | IS 3025 (Part 24): 1986   | 5 mg/l to 5000 mg/l                              |
| 3.  | Rock                          | Density by Saturation<br>and Buoyancy<br>Techniques    | IS 13030:1991   | 1000 kg/m <sup>3</sup> to 4000 kg/m <sup>3</sup> |
|     |                               | Indirect Tensile strength by Brazilian Test            | IS 10082:1981   | 4 MN/m <sup>2</sup> to 100 MN/m <sup>2</sup>     |
|     |                               | Modulus of elasticity                                  | IS 9221:1979  | 5 GPa to 100 GPa                                 |
|     |                               | Point load strength index                              | IS 8764:1998  | 0.02 N/mm <sup>2</sup> to 35 N/mm <sup>2</sup>   |
|     |                               | Poisson's ratio  | IS 9221:1979  | 0.01 to 0.50                                     |
|     |                               | Porosity by Saturation<br>and Buoyancy<br>Techniques   | IS 13030:1991   | 0.1 % to 20 %                                    |
|     |                               | Rock triaxial - Angle of internal friction             | IS 13047:1991   | 1° to 60°  |
|     |                               | Rock triaxial - Cohesion                               | IS 13047:1991   | Upto 60 N/mm <sup>2</sup>                        |
|     |                               | Specific gravity                                       | IS 2386 (Part 3): 1963  | 1 to 4   |
|     |                               | Unconfined<br>compressive strength<br>of rock          | IS 9143:1979  | 0.1 N/mm <sup>2</sup> to 400 N/mm <sup>2</sup>   |
|     |                               | Water absorption of rock                               | IS 2386 (Part 3): 1963  | 0.10 % to 10 %                                   |
| ۷.  | TEXTILE MATERIA               | ĹS   |   |  |
| 1.  | Geosynthetics                 | Breaking Force of<br>Textile Fabrics (Strip<br>Method) | ASTM D 5035:2011  | 1 N to 90000 N                                   |
| 1   |                               | Elongation of Geogrids                                 | LASTM D 6637.2015   | 0 001 % to 25 %                                  |

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|-----|-------------------------------|---|---|--|
|     |                               | by Single or Multi-Rib<br>Tensile method                          |   |  |
|     |                               | Elongation of<br>Geotextile by wide<br>width strip method         | ASTM D 4595:2017  | 0.001 % to 100 %                             |
|     |                               | Elongation of Textile<br>Fabrics (Strip Method)                   | ASTM D 5035:2011  | 0.001 % to 100 %                             |
|     |                               | Index Puncture<br>Resistance of<br>Geotextile                     | ASTM D 4833:2007  | 0.001 kN to 90 kN                            |
|     |                               | Mass per square metre of Geotextile                               | ASTM D 5261:2010  | 10 g/m <sup>2</sup> to 1000 g/m <sup>2</sup> |
|     |                               | Static Puncture<br>Strength of Geotextile                         | ASTM D 6241:2014  | 0.001 kN to 90 kN                            |
|     |                               | Tensile Properties of<br>Geogrids by Multi-Rib<br>Tensile method  | ASTM D 6637:2015  | 1 kN/m to 1000 kN/m                          |
|     |                               | Tensile Properties of<br>Geogrids by Single-Rib<br>Tensile method | ASTM D 6637:2015  | 0.005 kN/m to 450 kN/m                       |
|     |                               | Tensile Properties of<br>Geotextile by wide<br>width strip method | ASTM D 4595:2017  | 5 N/m to 450000 N/m                          |

| Laboratory             | L&T Construction Research & Testing Centre, L &T Construction,<br>TCTC GF, Mount Poonamallee Road, Manapakkam, Chennai, Tamil<br>Nadu |                            |  |
|------------------------|---|----------------------------|--|
| Accreditation Standard | ISO/IEC 17025: 2017   |                            |  |
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|-----|-------------------------------|----------------------------|---|---|
|-----|-------------------------------|----------------------------|---|---|

## **NON – DESTRUCTIVE TESTING**

| Ι. | BUILDING MATERIALS-REINFORCED CONCRETE STRUCTURES |                              |                            |                    |
|----|---|------------------------------|----------------------------|--------------------|
| 1. | Reinforced  | Cover Meter                  | BS 1881 (Part 204): 1988   | 1 mm to 150 mm     |
|    | Concrete  | Rebound Hammer               | IS 13311 (Part 2): 1992    | 10 to 80           |
|    | Structures  | Ultrasonic pulse<br>velocity | IS 516 (Part 5/Sec1): 2018 | 0.5 km/s to 5 km/s |