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Validity 17.12.2017 to 16.12.2019 **Last Amended on 03.01.2018**

Ī	SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
		of Test		against which tests are	Limits of Detection
				performed	

CHEMICAL TESTING

I.	BUILDING MATERIALS			
1.	Building Lime	Insoluble residue	IS 6932 (Part 1): 1973 (RA 2009)	0.1 % to 20.0 %
		Loss on ignition	IS 6932 (Part 1): 1973 (RA 2009)	0.1 % to 30.0 %
		Silicon dioxide	IS 6932 (Part 1): 1973 (RA 2009)	0.1 % to 20.0 %
		Ferric oxide	IS 6932 (Part 1): 1973 (RA 2009)	0.1 % to 8.0 %
		Aluminum oxide	IS 6932 (Part 1): 1973 (RA 2009)	0.1 % to 8.0 %
		Calcium Oxide	IS 6932 (Part 1): 1973 (RA 2009)	0.5 % to 90.0 %
		Magnesium Oxide	IS 6932 (Part 1): 1973 (RA 2009)	0.1 % to 15.0 %
2.	Cement (OPC & PPC)	Silicon dioxide	IS 4032: 1985 (RA 2014) Cl. 4.3	15.0 % to 35.0 %
		Aluminum oxide	IS 4032: 1985 (RA 2014) Cl. 4.6.1	0.5 % to 15.0 %
		Iron oxide	IS 4032: 1985 (RA 2014) Cl. 4.5.2	0.5 % to 10.0 %
		Magnesium Oxide	IS 4032: 1985 (RA 2014) Cl. 4.8.2	0.5 % to 10.0 %
		Insoluble oxide (IR)	IS 4032: 1985 (RA 2014) Cl. 4.10	0.2 % to 35.0 %
		Sulphuric Anhydride	IS 4032: 1985 (RA 2014) Cl. 4.9	0.1 % to 5.0 %
		Loss on Ignition	IS 4032: 1985 (RA 2014) Cl. 4.2	0.1 % to 5.0 %

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Calcium Oxide	IS 4032: 1985 (RA 2014) Cl. 4.7.2	20.0 % to 70.0 %
3.	Concrete	Sulphate	IS 4032: 1985 (RA 2014)	0.05 % to 5.0 %
		Chloride	IS 14959 (Part 2): 1998	0.01 % to 2.0 %
4.	Sodium Silicate	Matter soluble in water	IS 14212: 1995 (RA 2010)	15.0 % to 35.0 %
	(Liquid)	Total soluble silicate	IS 14212: 1995 (RA 2010)	0.5 % to 50.0 %
		Total alkalinity	IS 14212: 1995 (RA 2010)	0.5 % to 10.0 %
		Total soluble silica	IS 14212: 1995 (RA 2010)	0.5 % to 40.0 %
		Chloride	IS 14212: 1995 (RA 2010)	0.2 % to 15.0 %
		Sulphate	IS 14212: 1995 (RA 2010)	0.1 % to 5.0 %
		Relative Density	IS 14212: 1995 (RA 2010)	1.0 % to 5.0 %
5.	Admixture	Dry material content	IS 9103: 1999 (RA 2013)	1.0 % to 60.0 %
		Ash content	IS 9103: 1999 (RA 2013)	0.5 % to 20.0 %
		Relative density	IS 9103: 1999 (RA 2013)	1.0 to 2.0
		pH Value	IS 9103: 1999 (RA 2013)	1.0 to 10.0
6.	Bitumen	Flash point	IS 1209: 1978 (RA 2009)	30 °C to 400 °C
		Softening point	IS 1209: 1978 (RA 2009)	30 °C to 100 °C
		Specific gravity	IS 1209: 1978 (RA 2009)	0.7 to 1.20
		Loss on heating	IS 1209: 1978 (RA 2009)	0.1 % to 10.0 %
		Solubility in Trichloroethylene	IS 1209: 1978 (RA 2009)	0.1 % to 99.9 %
		Penetration	IS 1203: 1978 (RA 2009)	2 to 110 Units (1/10mm)
7.	Asphalt Mix	Binder Content	ASTM D 2172 2017	1 to 30
II.	SOLID FUELS			
1.	Coal	Moisture content	IS 1350 (Part 1): 1984 (RA 2013)	0.1 % to 60.0 %
		Ash content	IS 1350 (Part 1): 1984 (RA 2013)	0.1 % to 70.0 %
		Volatile matter	IS 1350 (Part 1): 1984 (RA 2013)	0.1 % to 50.0 %
		Fixed carbon	IS 1350 (Part 1): 1984 (RA 2013)	0.1 % to 80.0 %

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Nitrogen	IS 1350 (Part 4): 1999 (RA 2010)	0.1 % to 5.0 %
III.	METALS & ALLOYS	3		
1.	Plain Carbon Steel, Low Alloy	Carbon	IS 228 (Part 1): 1987 (RA 2012)	0.02 % to 2.0 %
	Steel and High Alloy Steel	Manganese	IS 228 (Part 2): 1987 (RA 2012)	0.05 % to 2.0 %
		Phosphorus	IS 228 (Part 3): 1987 (RA 2012)	0.01 % to 2.0 %
		Nickel	IS 228 (Part 5): 1987 (RA 2014)	0.1 % to 10.0 %
		Chromium	IS 228 (Part 6): 1987 (RA 2014)	0.1 % to 20.0 %
		Silicon	IS 228 (Part 8): 1987 (RA 2014)	0.05 % to 3.0 %
		Sulphur	IS 228 (Part 9): 1987 (RA 2014)	0.01 % to 0.20 %
2.	Cast Iron & SG Iron	Phosphorus	IS 12308 (Part 5): 1991 (RA 2012)	0.01 % to 0.30 %
		Silicon	IS 12308 (Part 6): 1991 (RA 2012)	0.05 % to 4.0 %
		Sulphur	IS 12308 (Part 2): 1987 (RA 2012)	0.01 % to 0.20 %
3.	Steel products	Zinc coating (Mass /Unit area)	IS 6745: 1972 (RA 2016)	20 g/m ² to 1000 g/m ²
		Uniformity of coating	IS 2633: 1986 (RA 2016)	Qualitative
4.	Aluminum Products	Thickness of Hard Anodic coating	IS 5523: 1983 (RA 2016)	1 Micron to 50 Microns
5.	Ferrous & Non Ferrous metals	Corrosion resistance of electroplated and		

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		anodized Aluminum coating		
		- By Neutral salt spray	IS 9844: 1981 (RA 2015)	Qualitative
		- By Acetic acid salt spray	IS 6910 1985 (RA 2015)	Qualitative
		Thickness of chrome plating	IS 3203: 1982 (RA 2014) (Cl. 6)	0.02 micron to 3 microns
		Thickness of Nickel plating	IS 3203: 1982 (RA 2014) (Cl. 5)	0.1 micron to 30 microns
IV.	WATER			
1.	Water for construction	рН	IS 3025 (Part 11): 1983 (RA 2012)	1.0 to 12.0
	purpose	Acidity - phenolphthalein indicator	IS 3025 (Part 22): 1986 (RA 2014) IS 456	0.12 ml to 15 ml 0.02N of NaOH
		Alkalinity - mixed indicator	IS 3025 (Part 23): 1986 (RA 2014) IS 456	0.10 ml to 100 ml 0.02N of H ₂ SO ₄
		Organic solids	IS 3025 (Part 18): 1984 (RA 2012)	10.0 mg/l to 1000 mg/l
		In organic solids	IS 3025 (Part 18): 1984 (RA 2012)	10.0 mg/l to 5000 mg/l
		Sulphate as SO₃	IS 3025 (Part 24): 1986 (RA 2014)	12.0 mg/l to 200 mg/l
		Chloride as Cl	IS 3025 (Part 32): 1988 (RA 2014)	1.0 mg/l to 500 mg/l
		Total Suspended matter	IS 3025 (Part 17): 1984 (RA 2012)	10.0 mg/l to 4000 mg/l

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
V.	FOOD AND AGRICULTURAL PRODUCTS			
1.	Spices and Condiments (Grounded / Whole) (Ginger Powder, Chilli Powder, Turmeric Powder, Dry Mango, Mustard Powder, Cardamom, Cinnamon, Cumin black, Fennel, Fenugreek, Mustard, Mace, Pepper Black, Curry Powder, Caraway Powder,	Moisture Total Ash (Dry Basis) AIA (Dry Basis) Cold Water Soluble extract Crude Fiber (Dry Basis) Volatile Oil Water Soluble Ash Non Volatile Ether Extract Starch Extraneous Matter - foreign matter, edible Seeds, Chaff, Stem, Straw, Dust Insect Damaged Matter Added Coloring Matter	IS 1797: 1985 (RA 2017) FSSAI Manual Spices and Condiments, 2016 IS 1797: 1985 (RA 2017) IS 1797: 1985 (RA 2017) IS 1797: 1985 (RA 2017)	0.5 % to 15.0 % 0.5 % to 15.0 % 0.1 % to 5.0 % 0.1 % to 25.0 % 0.5 % to 30.0 % 0.5 % v/w to 5.0 % v/w 0.1 % to 5.0 % 1.0 % to 30.0 % Qualitative 0.5 % to 20.0 % Qualitative
	Asafoetida, Mixed Masala)			
2.	Milk & Dairy Products (Paneer , Khoa, Standardized milk, Recombined milk, toned milk Skimmed milk,	Moisture Fat Titrable Acidity - Lactic Acid Total Ash Starch	IS 10672: 2012 (RA 2014) IS 11762: 2013 IS 10484: 1983 (RA 2010) IS 4883: 1980 (RA 2010) IS 14433: 2007 (RA 2012) FSSAI Manual Milk & Milk Products, 2016	5.0 % to 60.0 % 0.5 % to 70.0 % 0.1 % to 2.0 % 0.1 % to 2.0 % Qualitative
	Full cream milk, cream, Dahi)	Sugar Milk Fat Milk solids not fat	IS 12898: 1989 FSSAI Manual Milk & Milk Products, 2016 IS 10083: 1982 (RA 2012)	0.1 % to 10.0 % 0.10 % to 10.0 % 1.0 % to 15.0 %

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
3.	Cheese hard,	Moisture	IS 10672: 2012 (RA 2014)	5.0 % to 60.0 %
	Processed cheese spread	Milk Fat	IS 11762: 2013	Up to 70.0 %
4.	Shrikhand,	Milk Fat	IS 11762: 2013	0.5 % to 70.0 %
	Yoghurt ,	Milk Protein	IS 7219: 1973 (RA 2015)	0.10 % to 40.0 %
	Chakka	Titrable Acidity - Lactic Acid	IS 1479 (Part 2): 1961 (RA 2012)	0.1 % to 5.0 %
		Total Ash	IS 1165: 2002 (RA 2012)	0.1 % to 10.0 %
		Sugar	IS 12898: 2014	0.1 % to 10.0 %
		Total milk Solids	IS 11622: 2013	10.0 % to 60.0 %
5.	Cereals and by Product	Moisture	IS 1155: 1968 (RA 2015) IS 1009: 1979 (RA 2015)	0.1 % to 20.0 %
	(Atta, Besan, Maida, Semolina)	Total Ash (Dry Basis)	IS 1155: 1968 (RA 2015) IS 1009: 1979 (RA 2015)	0.1 % to 10.0 %
		AIA (Dry Basis)	IS 1155: 1968 (RA 2015) IS 1009: 1979 (RA 2015)	0.1 % to 2.0 %
		Gluten (Dry Basis)	IS 1155: 1968 (RA 2015) IS 1009: 1979 (RA 2015)	0.5 % to 20.0 %
		Alcoholic Acidity - H ₂ SO ₄	IS 1155: 1968 (RA 2015) IS 1009: 1979 (RA 2015)	0.1 % to 5.0 %
		Crude Fiber (Dry Basis)	IS 1155: 1968 (RA 2015)	0.5 % to 5.0 %
		Protein (N x 6.25)	IS 7219: 1973 (RA 2010)	0.1 % to 40.0 %
6.	Pulses & by Products	Moisture	IS 4333 (Part 1): 1996 (RA 2012)	0.5 % to 20.0 %
	(Chana , Tur)	Foreign Mater	IS 4333 (Part 1): 1996 (RA 2012)	0.1 % to 15.0 %
		Other edible grains	IS 4333 (Part 1): 1996 (RA 2012)	0.1 % to 15.0 %
		Damaged Grains	IS 4333 (Part 1): 1996 (RA 2012)	0.1 % to 15.0 %
		Weeviled Grains	IS 4333 (Part 1): 1996 (RA 2012)	0.1 % to 15.0 %

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
7.	Oil, Fats & Related Products	Saponification Value	FSSAI Lab Manual Oils & Fats, 2016	10.0 to 350.0
	(Coconut oil, Cotton seed oil,	Iodine Value	FSSAI Lab Manual Oils & Fats, 2016	10.0 to 180.0
	Ground nut Oil, Linseed oil,	Acid Value	FSSAI Lab Manual Oils & Fats, 2016	0.1 to 5.0
	Mahua oil, Rapeseed oil,	Unsaponifiable matter	FSSAI Lab Manual Oils & Fats, 2016	0.0 % to 10.0 %
	Olive oil, Poppy seed oil,	Bellier	FSSAI Lab Manual Oils & Fats, 2016	15.0 °C to 45.0 °C
	Sunflower Seed oil, Safflower Seed oil, Til oil, Soya bean oil, Maize oil, Refined vegetable oil, Almond oil, Water melon seed oil Imported rapeseed oil Palm oil, Palmolein Oil, Palm kernel oil, Rice bran oil)	Flash Point	FSSAI Lab Manual Oils & Fats, 2016	20.0 °C to 360.0 °C
8.	Sugar & by	Moisture	IS 15279: 2003 (RA 2013)	0.1 % to 50.0 %
	Products	Sucrose	IS 15279: 2003 (RA 2008)	0.1 % to 100.0 %
	(Sweetening	Acid insoluble	IS 6287: 1985 (RA 2008)	0.01 % to 10.0 %
	Agents Plantation white	Reducing sugar	IS 6287: 1985 (RA 2009)	0.1 % to 50.0 %
	sugar Misri, Refined sugar , Khand sari sugar,			

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Bura, Gur or Jaggery, Cube Sugar)			
9.	Honey	Specific Gravity	IS 4941: 1994 (RA 2014)	0.9 % to 1.5 %
		Total reducing sugar	IS 4941: 1994 (RA 2014)	30.0 % to 80.0 %
		Sucrose	IS 4941: 1994 (RA 2014)	0.1 % to 20.0 %
		Fructose - Glucose ratio	IS 4941: 1994 (RA 2014)	0.8 to 2.0
		Ash	IS 4941: 1994 (RA 2014)	0.01 % to 5.0 %
		Acidity (as formic Acid)	IS 4941: 1994 (RA 2014)	0.05 % to 5.0 %
10.	Tea Coffee & by	Moisture	IS 2791: 1992 (RA 2014)	0.1 % to 10.0 %
	Products	Total Ash	IS 13854: 1994 (RA 2014)	1.0 % to 20.0 %
	(Chicory,	Acid Insoluble Ash	IS 13857: 1993 (RA 2014)	0.05 % to 2.0 %
	Coffee -chicory	Water Soluble Ash	IS 13855: 1993 (RA 2014)	1.0 % to 70.0 %
	mixture,	Alkalinity of Water soluble	IS 13856: 1993 (RA 2014)	0.5 % to 5.0 %
	Soluble Coffee	ash		
	Powder,	Caffeine	IS 2791: 1992 (RA 2014)	0.1 % to 5.0 %
	Instant Coffee,	Extract Obtained by	IS13862: 1999 (RA 2014)	5.0 % to 80.0 %
	Chicory mix ,	Boiling dried Tea		
	kangra Tea)	Crude fiber	IS10226: 1982 (RA 2015)	0.5 % to 40 %
11.	Fruit Juices &	Acidity	FSSI Lab Manual Fruit &	0.5 % to 5.0 %
	Concentrates	- Citric Acid	Vegetable Products, 2016	
	(Fruit Juice	Total Soluble Solids	FSSI Lab Manual Fruit &	5.0 % to 25.0 %
	Tomato Juice,		Vegetable Products, 2016	
	Fruit Syrup,			
	Fruit Squash ,			
	Fruit Drink)			
12.	lodized Salt	Moisture	IS 7224: 2010 (RA 2016)	0.1 % to 10.0 %
		Sodium Chloride	IS 7224: 2010 (RA 2016)	10.0 % to 100.0 %
		Matter Insoluble in water	IS 7224: 2010 (RA 2016)	0.1 % to 10.0 %
		Matter Soluble in water	IS 7224: 2010 (RA 2016)	10 % to 100.0 %
		lodine	IS 7224: 2010 (RA 2016)	1.0 mg/kg to 100.0 mg/kg

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Ī	SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
		of Test		against which tests are	Limits of Detection
				performed	

MECHANICAL TESTING

I.	BUILDING MATERIALS			
1.	Cement Concrete Cube Paver Block	Compressive strength	IS 516: 1959 (RA 2013) IS 15658: 2000 (RA 2016)	5 N/mm ² to 55 N/mm ²
2.	Burnt clay, fly ash, building bricks	Compressive strength	IS 3495 (Part 1): 1992 (RA 2011)	5 N/mm ² to 45 N/mm ²
		Water absorption	IS 3495 (Part 2): 1992 (RA 2011)	Up to 40 %
		Efflorescence	IS 3495 (Part 3): 1992 (RA 2011)	Qualitative
		Dimensions	IS 1077: 1992 (RA 2011)	5 mm to 5000 mm 5 mm to 5000 mm
3.	Cement Concrete	Water absorption	IS 1237: 2012 (RA 2016)	0.10 % to 25 %
	Flooring Tile	Transverse strength	IS 1237: 2012 (RA 2016)	1 N/mm ² to 8 N/mm ²
		Dimension	IS 1237: 2012 (RA 2016)	
		- Length	IS 13801: 2013	1 mm to 1000 mm
		- Width		1 mm to 1000 mm
_		- Thickness	10 (0000 (D. (0) 0000	0.1 mm to 25 mm
4.	Ceramic Tile	Modulus of rapture	IS 13630 (Part 6): 2006 (RA 2016)	5 N/mm ² to 45 N/mm ²
5.	Stone/Stone slabs	Specific gravity	IS 1124: 1974 (RA 2013)	1.0 to 5.0
	& Tiles/Granite/ Marble blocks, slabs & tiles	Compressive strength	IS 1121 (Part 1): 2013	1.0 N/mm ² to 45 N/mm ²
6.	Aggregate for concrete	Sieve analysis	IS 2386 (Part 1): 1963 (RA 2016)	75 microns to 63 mm
	(Course & Fine)	Flakiness Index	IS 2386 (Part 1): 1963 (RA 2016)	1.0 % to 60 %
		Elongation Index	IS 2386 (Part 1): 1963	1.0 % to 60 %

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
			(RA 2016)	
		Specific Gravity	IS 2386 (Part 3): 1963 (RA 2016)	1.0 to 5.0
		Water absorption	IS 2386 (Part 3): 1963 (RA 2016)	0.5 % to 25 %
		Bulk density and Void	IS 2386 (Part 3): 1963 (RA 2016)	1.0 kg/l to 5 kg/l
		Crushing value	IS 2386 (Part 4): 1963 (RA 2016)	1.0 % to 60 %
		Impact value	IS 2386 (Part 4): 1963 (RA 2016)	1 % to 60 %
		Soundness	IS 2386 (Part 5): 1963 (RA 2016)	1 % to 15 %
7.	Cement (OPC/PPC)	Consistency	IS 4031 (Part 4): 1988 (RA2009)	20 % to 40 %
		Fineness - Blain permeability method	IS 4031 (Part 2) 1999 (RA 2008)	100 m ² /kg to 500 m ² /kg
		Soundness - Le-Chatlier	IS 4031 (Part 3): 1988 (RA 2014)	0.5 mm to 20 mm
		Soundness - Autoclave	IS 4031 (Part 3): 1988 (RA 2014)	0.1 % to 5.0 %
		Setting time		
		- Initial Setting time	IS 4031 (Part 5): 1988 (RA 2009)	30 min to 300 min
		- Final setting time	IS 4031 (Part 6): 1988 (RA 2009)	30 min to 650 min
		Compressive strength	IS 4031 (Part 6): 1988 (RA 2009)	10 N/mm ² to 60 N/mm ²
8.	Ply wood for	Moisture content	IS 1734 (Part 1): 1983	1 % to 5.0 %

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	general purpose		(RA 2013)	
		Density	IS 1734 (Part 1): 1983 (RA 2013)	100 kg/m ³ to 1000 kg/m ³
		Adhesion of piles	IS 1734 (Part 5): 1983 (RA 2013)	Qualitative
		Water resistance	IS 1734 (Part 6): 1983 (RA 2013)	Qualitative
		Mycological	IS 1734 (Part 7): 1983 (RA 2013)	Qualitative
		Static bending strength - MOR	IS 1734 (Part 11): 1983 (RA 2013)	10 N/mm ² to 80 N/mm ²
		- MOE	IS 1734 (Part 11): 1983 (RA 2013)	2500 N/mm ² to 10000 N/mm ²
9.	Door Shutters	Dimensions and squareness	IS 4020 (Part 2): 1998 (RA 2008)	10 mm to 3000 mm
		End immersion	IS 4020 (Part 13): 1998 (RA 2008)	Qualitative
		Knife	IS 4020 (Part 14): 1998 (RA 2008)	Qualitative
		Glue adhesion	IS 4020 (Part 15): 1998 (RA 2008)	Qualitative
		Screw withdrawal resistance	IS 4020 (Part 16): 1998 (RA 2008)	200 N to 20000 N
II.	MECHANICAL PROPERTIES OF METALS			
1.	Ferrous & Plain	Tensile strength	IS 1608: 2005 (RA 2017)	250 MPa to 2000 MPa
	Carbon Steel	Yield stress	IS 1608: 2005 (RA 2017)	200 MPa to 1500 MPa
				1 kN to 550 kN Load
		Elongation	IS 1608: 2005 (RA 2017)	Up to 70 %
		Rockwell Hardness (HRC)	IS 1586: 2012	20 HRC to 70 HRC
1		Rockwell Hardness (HRB)	IS 1586: 2012	20 HRBW to 100 HRBW

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Bend test	IS 1599: 2012 (RA 2017)	Qualitative (mandrel diameter 28 mm, 30 mm, 32 mm, 36 mm, 40 mm, 48 mm, 60 mm, 64 mm, 100 mm,124 mm,128 mm & 140 mm)
		Impact - Charpy - Izod	IS 1757: 2014 IS 1598: 1977 (RA 2015)	2 J to 280 J
2.	Ferrous high Strength deformed bar	Re-bend	IS 1786: 2008 (RA 2013)	Qualitative (mandrel diameter 28 mm, 30 mm, 32 mm, 36 mm, 40 mm, 48 mm, 60 mm, 64 mm, 100 mm,124 mm,128 mm 140 mm)
3.	Steel Pipe & Tube	Mass Close Flattening	IS 1786: 2008 (RA 2013) IS 2328: 2005 (RA 2017)	0.1 kg/m to 25 kg/m Qualitative 50 mm to 200 mm
4.	Non ferrous & Stain less Steel	Tensile strength	IS 1608: 2005 (RA 2017)	50 MPa to 1000 MPa 1 kN to 500 kN Load
5.	Steel	Elongation Spring Rate Helical Compression Spring Spring Rate Helical	IS 1608: 2005 (RA 2017) IS 7906 (Part 2): 1975 (RA 2014) IS 7907 (Part 2): 1976	Up to 70 % 10 N/mm to 1000 N/mm 10 N/mm to 1000 N/mm
		Tension Spring	(RA 2014)	1 kN to 500 kN Load