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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are	Range of Testing / Limits of Detection
	OTTESL			Limits of Detection
		<u> </u>	performed	

## **BIOLOGICAL TESTING**

Ι.	RESISTANCE TO MICROBIAL ATTACK			
1.	Textiles & Fabrics	Antibacterial Activity (Parallel Streak Method)	AATCC 147-2016	Present/Absent
		Anti bacterial activity (Agar diffusion plate test)	ISO 20645-2004	Present/Absent
		Antibacterial activity	AATCC 100-2012 ASTM E 2149-13a/2013	(0 to 99.9) %
		Antibacterial activity (Absorption method)	JIS L 1902-2015 ISO 20743-2013	A <2 to >10
		Antimicrobial activity for	AATCC 174- 2016	(0 to 99.9) %
		carpets (Single streak method)	AATCC 174-2016	Present/Absent
		Antifungal activity (Agar plate method)	AATCC 30-2013 (II) & (III)	Present/Absent
2.	Paints and Surface Coatings- Coated Material	Antifungal Activity	ASTM D 3273-2016 (Reapproved 2013)	Present/Absent
	Sheets, Plastic, Painted Sheets, Non-Woven Fabric, Canvas		ASTM D 5590-2000 (Reapproved 2005) ASTM G 21-2015	
3.	Other Specified	Antibacterial Activity	JIS Z 2801-2010	R>2=Effective
J.	Materials - Plastics,		(Amended 2012)	R<2=Not effective
	Painted Sheets		ISO 22196-2007	R>2=Effective R<2=Not effective
			ASTM E 2180-2007	(0 to 99.99) %

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II.	WATER			
1.	Drinking Water	Standard plate count (Viable bacterial count)	IS 1622:1981 (RA 2014)	≥ 1 CFU/mI
		Coliform count	IS 1622:1981 (RA 2014)	(2 to 1600) MPN/100ml
		E.coli	IS 1622:1981 (RA 2014)	Present / Absent per 100 ml

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
	of Test		against which tests are	Limits of Detection
			performed	

## CHEMICAL TESTING

I.	TEXTILE			
1.	Yarn / Fabric	Mercerization in Cotton – Barium Activity Number Water Soluble Matter Whiteness by Reflectance	IS 1689-1973 (RA 2013) IS 3456-1966 (RA 2016) AATCC 110-2015	100 to 160         0.1 % to 20 %         10 to 200
2.	Fibre / Yarn / Fabric	Measurement         Identification of Fibre         Blend Analysis         Estimation of Fatty         Matter, Fats / Waxes,         Ash content         Moisture content         Colour Fastness to         Washing with Soap or         Soap and Soda         Colour Fastness to         Washing	IS 667-1981 (RA 2013) AATCC 20-2013 IS 3416 (Part 1)- 1988 (RA 2013) IS 1889 (Part 4)-1979 (RA 2016) IS 2006-1988 (RA 2013) IS 3421-1988 (RA 2016) IS 2005-1988 (RA 2016) IS 2005-1988 (RA 2013) AATCC 20A-2014 IS 199-1989 (RA 2016) IS 199-1989 (RA 2016) IS/ISO 105 C10-2006 A(1), B(2), C(3), D(4) & E(5) IS 687-1979 (RA 2003) IS 3361-1979 (RA 2003) IS 764-1979 (RA 2003) IS 765-1979 (RA 2003)	Qualitative           (1 to 100) %           Wax: (0.1 to 5) %           Ash: (0 to 100) %           (0.5 to 20) %           Grade: 1 to 5           Grade: 1 to 5

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Colour Fastness to Domestic and Commercial Laundering	ISO 105 C06-2010 A1S, A1M, A2S, B1S, B1M, B2S, C1S, C1M, C2S	Grade: 1 to 5
		Colour Fastness to Dry Cleaning	IS 4802-1988 (RA 2016) ISO 105 D 01-2010	Grade: 1 to 5
		Colour Fastness to Organic Solvent	IS 688-1988 (RA 2013)	Grade: 1 to 5
		Colour Fastness to Artificial light (Xenon Arc Lamp)	IS 2454-1985 (RA 2013) ISO 105 B02-2014 AATCC 16.3-2014	Blue Wool rating: 1 to 8 Blue Wool rating: 1 to 8 Grade: 1 to 5
		Colour Fastness to Water		Grade: 1 to 5
		Colour Fastness to Chlorinated Water	IS/ISO 105 E03-2010	Grade: 1 to 5
		Colour Fastness to Sea Water	IS 690-1988 (RA 2013) ISO 105 E02-2013	Grade: 1 to 5
		Colour Fastness to Bleaching- Hypochlorite	IS 762-1988 (RA 2013)	Grade: 1 to 5
		Colour Fastness to Bleaching- Peroxide	IS 763-1988 (RA 2013)	Grade: 1 to 5
		Colour Fastness to Perspiration	IS /ISO 105 E04-2014 ISO 105 E04-2013 AATCC 15-2013	Grade: 1 to 5
		pH value of aqueous extract	IS 1390-1983 (RA 2013) AATCC 81-2016 ISO 3071-2005	1 to 12
		Colour fastness to domestic and commercial laundering- Oxidative bleach response using a non-phosphate reference detergent incorporating a low temperature bleach	ISO 105 C09-2001	Grade: 1 to 5

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		activator Colour fastness to hot pressing	ISO 105 X11-1994	Grade: 1 to 5
3.	Fabric	Colour Fastness to Rubbing	IS 766-1988 (RA 2013) ISO 105 X12-2016 AATCC 8-2016	Grade: 1 to 5
		Colour Fastness to Laundering – Home and Commercial (Accelerated)	AATCC 61-2013 (Except 1B)	Grade: 1 to 5
		Scouring loss Dimensional changes of Fabric after Home Laundering	IS 1383-1977 (RA 2013) AATCC 135-2015	0.05 % to 10 % 0.1 % to 20 %
		Dimensional changes of Garment after Home Laundering	AATCC 150-2012	0.1 % to 20 %
		Dimensional changes on soaking in Water	IS 2977-1989 (RA 2016) (other than wool) woven and knitted	0.1 % to 20 %
			IS 665-1989 (RA 2016) (containing wool)	0.1 % to 20 %
		Water Repellency of Fabrics by Water spray Test	IS 390-1975 (RA 2013)	Rating : 0 to 100
		Dimensional changes on washing of Fabrics woven from Rayon and Synthetic Fibres	IS 1299-1984 (RA 2016)	0.1 % to 20 %
		Resistance to Penetration by Water of Fabrics by Hydrostatic Head Test	IS 391-1975 (RA 2013)	Water column Height: (0 to 2000) mm

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Determination of Water absorption & Penetration of Fabrics using Bundesman Type Apparatus	IS 392-1989 (RA 2016)	(0 to 100) % Leakage: (0 to 400) ml
		Flammability and Flame resistance of Textile Fabrics	IS 11871-1986 (RA 2013), Method A	Upto 305 mm
		Automotive Vehicles – Flammability Requirements	IS 15061-2002 (RA 2012), (Annexure A) FMVSS 302-2008 ISO 3795-1989	Upto 500 mm / minute
		Smoothness Appearance of Fabrics after Repeated Home Laundering	AATCC 124-2014	Grade: 1 to 5
		Burning Behaviour - Measurement of flame spread properties of vertically oriented specimen	IS 15590-2005 ISO 6941-2003 (RA 2013)	Ignition time: Upto 99.9 seconds
		Protective clothing – Protection against heat and flame	IS 15758 (Part 4)-2007 ISO 15025-2000 (RA 2013)	After flame time: Upto 100 seconds After glow time: Upto 100 seconds
			ISO 15025-2016	Char length: Upto 200 mm
		Flammability by oxygen index	DIN EN ISO 15025-2017 IS 13501-1992 (RA 2013)	Qualitative 15 to 100
		Burning behavior- Determination of ease of ignition of vertically oriented specimen	ISO 6940-2004 IS 15589-2005	Ignition time: (1 to 20) seconds

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
4.	Yarn / Fabric Chemicals and Auxiliaries	Instrumental Colour Measurement Colour strength value using Reflectance measurement	AATCC 173-2015	1 % to 100 %
5.	Water soluble Textile chemicals and Auxiliaries	Chemical Oxygen Demand (COD) Biochemical Oxygen	IS 3025 (Part 58)-2006 (RA 2017) IS 3025 (Part 44)-1993	(20 to 3000) mg/l (20 to 3000) mg/l
	Dyes	Demand (BOD) Biodegradability of Textile Chemicals and Auxiliaries	(RA 2014) BTRA/CTL/SOP/01-2015 [based on OECD guidelines (1992) 301D closed bottle method]	10 % to 100 %
6.	Textile	Flammability of clothing textile (45° inclined flammability tester)	16 CFR 1610-2017 ASTM D 1230-2017 IS 11871-1986 (RA 2013), Method B	(1 to 60) seconds
		Domestic washing and drying procedures for textile testing	ISO 6330-2012 (ISO 3759-2011, ISO 5077-2007)	0.1 % to 20 %
II.	HAZARDOUS & RE	STRICTED CHEMICALS		
1.	Textile	Free and hydrolyzed formaldehyde (water extraction method)	ISO 14184 (Part 1)-2011	(16 to 10000) mg/kg
		Released formaldehyde content (vapour absorption method)	ISO 14184 (Part 2)-2011	(20 to 10000) mg/kg
		Free formaldehyde (water extraction method)	JISL 1041-2011	(16 to 10000) mg/kg

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
2.	Textile Auxiliaries Textile/Dyes/ Pigments	Extractable Heavy Metals: Antimony Copper Lead Nickel Cobalt Cadmium Arsenic Chromium Mercury Free Formaldehyde content Certain aromatic amine derived from azo colorants: 4-amino biphenyl Benzidine 4-Chloro-o-toluidine 2-Naphthylamine O- aminoazotoluene 5 -nitro-o-toluidine 2,4-diaminoanizole 4,4'-methylenedianiline 3,3'-dimethoxybenzidine 3,3'-dimethoxybenzidine 3,3'-dimethoxybenzidine 3,3'-dimethylbenzidine 3,3'-dimethylbenzidine 3,3'-dimethylbenzidine 3,3'-dimethylbenzidine 3,3'-dimethylbenzidine 3,3'-dimethylbenzidine	performed         BTRA/ECO/SOP-08-2013         By Acid perspiration         solution as per ISO 105         E04: 2014 followed by         AAS/ICP-OES         BTRA/ECO/SOP/01-2013         EN 14362 Part 1-2017	(3.0 to 10000) mg/kg (0.1 to 10000) mg/kg (0.2 to 10000) mg/kg (0.5 to 10000) mg/kg (1.0 to 10000) mg/kg (0.2 to 10000) mg/kg (0.25 to 10000) mg/kg (0.02 to 10000) mg/kg (1 to 50000) mg/kg (20 to 10000) mg/kg
	<u> </u>	methylene-dianiline 4,4'-oxydianiline		

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		4,4'-thiodianiline O-toluidine 2,4-toluenediamine 2,4,5-trimethylaniline O-anisidine 2,4-xylidine 2,6-xylidine		(00 / 10000) //
		Certain azo colorants which may release 4- Aminoazobenzene- 4 -aminoazobenzene	EN 14362 Part 3-2017	(20 to 10000) mg/kg
4.	Textile accessories of children's garment and metal jewelry	Total Lead (Pb) in children's Metal Products (including children's metal jewelry)	CPSC-CH-E-1001-08-2010 (Microwave digestion followed by AAS/ICP-OES method) ASTM E 1613-2012	(5 to 900000) mg/kg
5.	Non metal children's Product	Total Lead (Pb) in Non- metal children's products	CPSC-CH-E-1002-08-2010 (Microwave digestion followed by AAS/ICP-OES method)	(5 to 900000) mg/kg
6.	Paint & Surface coating material	Lead in surface coating	CPSC-CH-CHE-1003-09- 2011 (Microwave digestion followed by AAS/ICP-OES method)	(5 to 10000) mg/kg

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	of Test		against which tests are	Limits of Detection
			performed	

## MECHANICAL TESTING

١.	TEXTILE MAT	ERIALS		
1.	Fibre	Physical Properties of Cotton Fibres by High Volume Instrument (HVI): 2.5% Span Length Uniformity Ratio Tenacity Micronaire	ASTM D 5867-2012	15 mm to 40mm 40 % to 60 % (10 to 35) g/tex (2 to 9) microgram/inch
		Length of Man-made Staple Fibres	ISO 6989-1981	2 mm to 130 mm
2.	Yarn	Lea Strength and Lea Count of Spun Yarns	IS 1315-1977 (RA 2014) IS 1671-1977 (RA 2014)	(1 <sup>s</sup> to 200 <sup>s</sup> ) Ne (10 to 200) kgf (22.1 to 441) lbf
		Twist in Yarn	IS 832 (Part 1 & 2)-2017 ASTM D 1422-2013 ASTM D 1423-2002 (2016) ISO 2061-2015 (E) ISO 17202-2002	Upto 9999 turns
		Unevenness of Textile Strands using Capacitance Testing Equipment	ASTM D 1425-2014	U%: 1 % to 30 %
		Unevenness & Imperfections per unit Iength of Textile Strand	ISO 16549-2004	U%: 1 % to 30 % Imperfections: Upto 9999 per km for Thin (-)50%, Thick (+)50%, Neps 200% & 280% Hairiness Index: Upto 15 Sh(-): Upto 5

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3.	Yarn, Fabrics (woven), Garment and Apparel	Single Thread Strength and Elongation at Break	IS 1670-1991 (RA 2017) ASTM D 2256-2015 ISO 2062-2009	Strength: 0.5 N to 450 N [(50 to 45887) gf] Elongation: Upto 140 %
4.	Fabrics (woven and nonwoven), Garment and	Length & Width of the Fabric	IS 1954-1990 (RA 2017) ASTM D 3773-2010 (2014) ASTM D 3774-1996 (2016)	10 mm to 5000 mm
	Apparel, Coated Fabrics	Weight per Square Meter and Weight per Linear meter of Fabric	IS 1964-2001 (RA 2017) ASTM D 3776-2009 (2017), Option C ISO 3801-1977 (M5) BS EN ISO 12127-1998	(25 to 5000) gsm
		Thickness of Fabric (Woven, Knitted fabric)	ASTM D1777-1996 (2015) IS 7702-2017	0.01 mm to 8 mm
		Threads per inch in Woven Fabrics	IS 1963-2004 (RA 2014) ASTM D 3775-2017 ISO 7211-2-1984 BS EN 1049-2-1994	(3 to 1016) per cm (1 to 400) per inch
		Crimp and Count of Warp and Weft Yarns	IS 3442-1980 (RA 2014)	Woven: (0.5 to 20) % Knitted: (0.5 to 500) %
		Count of Yarn Removed from Fabric	BTRA/MECH/FAB/IM01- 2013 (RA 2014)	2 Ne to 200 Ne
		Tear Strength of Textile Fabric by Elmendorf Tester	IS 6489 (Part 1 to 4)-1993 (RA 2017) ASTM 1424-2009 (2013) ISO 13937-1-2000	1.6 N to 102.4 N
		Breaking Load and Elongation- Strip and Grab method	IS 1969 (Part 1)-2014 ASTM D 5035-2015 BS EN ISO 13934-1-2013 ISO 13934-1-2013 IS 1969 (Part 2)-2014 BS EN ISO 13934-2-14 (E) ISO 13934-2-14 (E) ASTM D 5034-2009 (2017)	20 N to 100 KN 1 % to 250 %

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		Crease Recovery Angle by Measuring Angle of Recovery	IS 4681-1981 (RA 2014)	20° to 180° (each direction)
		Pilling Resistance – ICI Pill Box Method	IS 10971 (Part 1)- 2017 ISO 12945-1-2000	Qualitative Grade: 1 to 5
		Resistance to Slippage of Yarns in Woven Fabrics using a Standard Seam	ASTM D 434-1995 (w)	At 6 mm and 6.4 mm opening, Load: 20 N to 50 KN
		Single Rip Tear Strength Trapezoid Tear Strength	ASTM D 2261-2017 ASTM D 5587-2015	20 N to 50 KN 20 N to 50 KN
		Abrasion Resistance of Textile Fabrics	ASTM D 4966-2016 (Option 1 and 3)	Up to 50,000 cycles
		(Martindale Abrasion Tester Method)	ISO 12947 (Part 1, 2 & 3)- 1998	Upto 20 % Qualitative Grade: 1 to 5
		Pilling Resistance and Other Related Surface	ASTM D 4970-2016	(1 to 50000) cycles
		Changes of Textile Fabrics: Martindale Tester	IS 10971 (Part 2)-2011	Qualitative Grade: 1 to 5
		Fabric propensity to surface fuzzing and to pilling Part 2: Modified Martindale method	ISO 12945-2-2000	(1 to 50000) cycles Qualitative Grade: 1 to 5
		Bursting Strength of Textile Fabrics— Diaphragm Bursting Strength Tester Method	ASTM D 3786-2013 IS 1966 (Part 1)-2014	(1 to 100) kg/cm <sup>2</sup>
		Air Permeability of Textile Fabrics	ASTM D 737-2004 (2016) IS 11056-2013	Water Column: (10 to 400) mm
		Slippage resistance of yarns at a seam in woven fabrics Part 1: Fixed seam opening method	ISO 13936-1-2004	Seam strength: 20 N to 50 KN Seam efficiency: Upto 90 %

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		Failure in Sewn Seams of Woven Apparel Fabrics	ASTM D 1683-2017	Seam strength: 20 N to 50 KN Seam efficiency: Upto 90 %
		Bow and Skew in Woven and Knitted Fabrics	ASTM D 3882-2008 (2016)	(0 to 5) %
		Pilling Resistance and other related Surface changes of Textile Fabrics: Random Tumble Pilling Tester	ASTM D 3512-2014	Qualitative Grade: 1 to 5
5.	Geo-membranes	Density & Specific Gravity (Relative Density) of plastics by Displacement	ASTM D 792-2013 (Method A & B)	(0.88 to 3.0) g/cc
		Initial Tear Resistance of Plastic Film & Sheeting	ASTM D 1004-2013	50 N to 10 kN
		Test Method for Flow Rates of Thermoplastics by Extrusion Plastometer (Melt Flow Index)	ASTM D 1238-2013 (Method A & B)	(0.1 to 20) g/10 minutes
		Carbon Black in Olefin Plastics	ASTM D 1603-2014	0.05 % to 5 %
		Index Puncture Resistance of Geomembranes and related products	ASTM D 4833-2013	50 N to 10 kN
		Tensile Strength of Geomembranes Using Wide Strip Testing- Wide-Width Tensile Strength & elongation	ASTM D 4885-2011	600 N to 80 kN 1 % to 100 %
		Tensile Properties of Nonreinforced Polyethylene and	ASTM D 6693-2015	50 N to10 kN 1 % to 900 %

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		Nonreinforced Flexible Polypropylene Geomembranes		
		2% Secant Modulus for Polyethylene Geomembranes	ASTM D 5323-2011	50 N to10 kN
6.	Geo textiles	Water permeability of Geotextiles by permittivity method	ASTM D 4491-2017 ISO 11058-2010	(0.5 to 150) l/m²/s
		Trapezoid Tear Resistance of Geotextile	ASTM D 4533-2015	50 N to 10000 N
		Wide-Width Tensile Strength & Elongation	ASTM D 4595-2017 ISO 10319-2015	600 N to 80 kN 1 % to 100 %
		Grab Breaking Load and Elongation	ASTM D 4632-2015	50 N to 10 kN 1 % to 100 %
		Static Puncture Strength (CBR)	ASTM D 6241-2014 ISO 12236-2006	50 N to 50 kN
		Dynamic perforation (Cone Drop) Test	ISO 13433-2006	1 mm to 30 mm
		Pore Size	ASTM D 6767-2015	(0.1 to 300) µ
		Seam Strength	ASTM D 4884-2014	600 N to 80 kN
7.	Geotextiles & Geomembranes	Mass per unit area	ASTM D 5261-2010 ISO 9864-2005	(0.1 to 10000) g/m <sup>2</sup>
8.	Geogrids	Single Rib Tensile Strength & Elongation	ASTM D 6637-2015	50 N to 50 kN 1 % to 100 %
II.	TOYS AND SIMILA	R PRODUCTS		
1.	Toys and Similar Products	Sharp point in toys & other articles	ASTM F 963-17 (Section 4.9) IS 9873 (Part 1)-2017	Qualitative (Pass/Fail)
			Clause 4.7, Clause 5.9 16 CFR 1500.48 (1-1-11 Edition)	

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		Sharp metal or glass	ASTM F 963-17	Qualitative
		edge in toys and other	(Section 4.7)	(Pass/Fail)
		articles	IS 9873 (Part 1): 2017	
			Clause 4.6, Clause 5.8	
			16 CFR 1500.49	
			(1-1-11 Edition)	
		Identifying toys and other	ASTM F 963-17	Qualitative
		articles which prevent	(Section 4.6)	(Pass/Fail)
		choking, aspiration, or	IS 9873 (Part 1): 2017	
		ingestion hazards	Clause 4.4, Clause 5.2	
		because of small parts	16 CFR 1501-2013	
			(1-1-11 Edition)	